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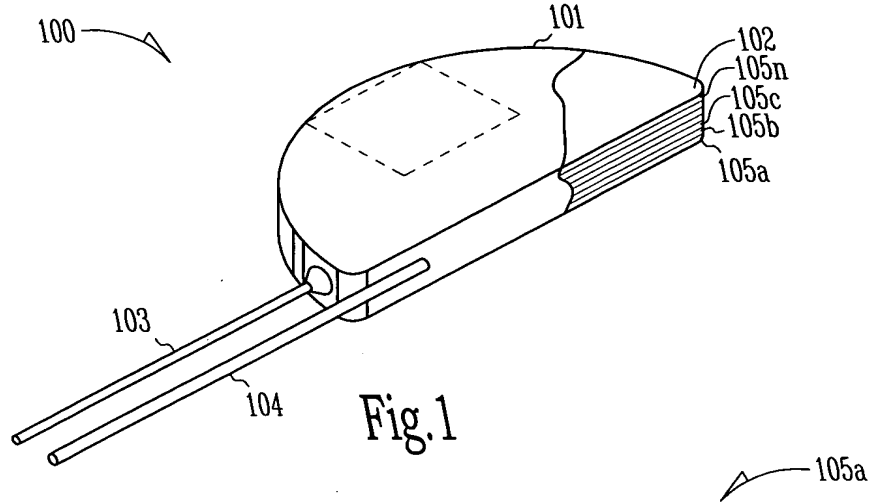


Fig.1

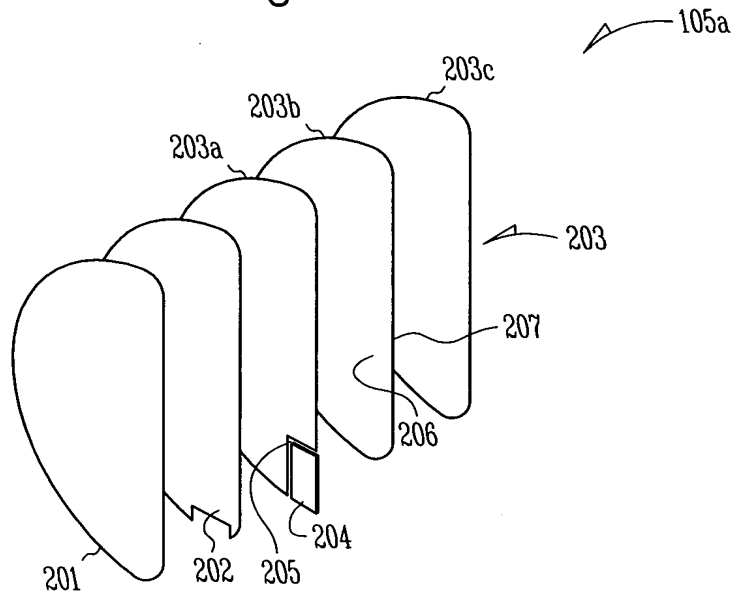


Fig.2

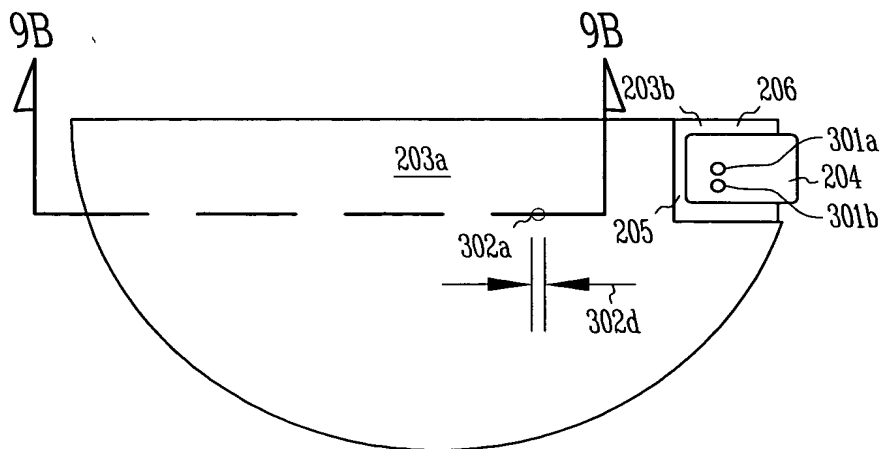


Fig.3

Fig.4

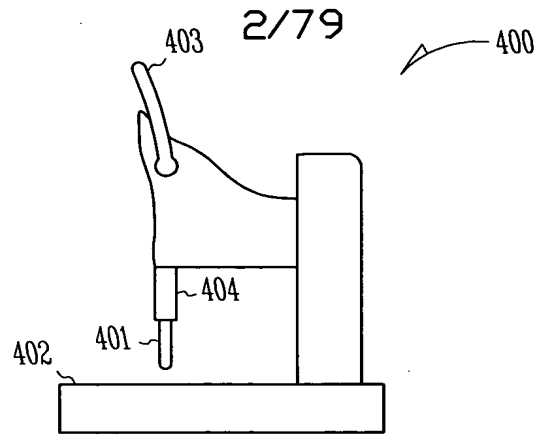


Fig.5

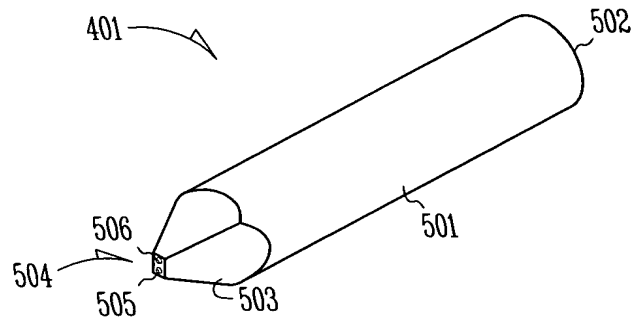


Fig.6

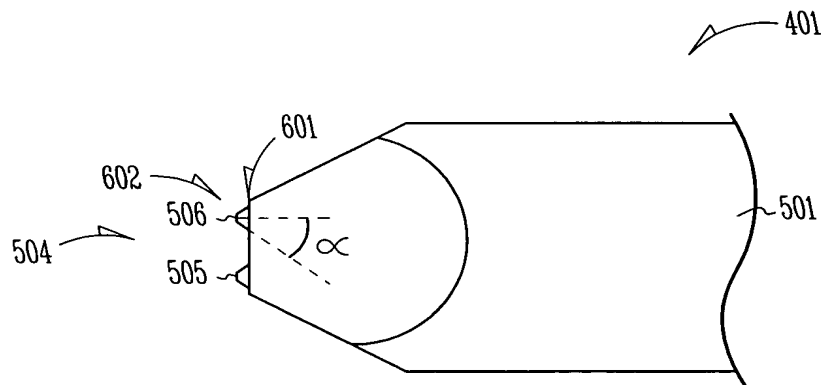
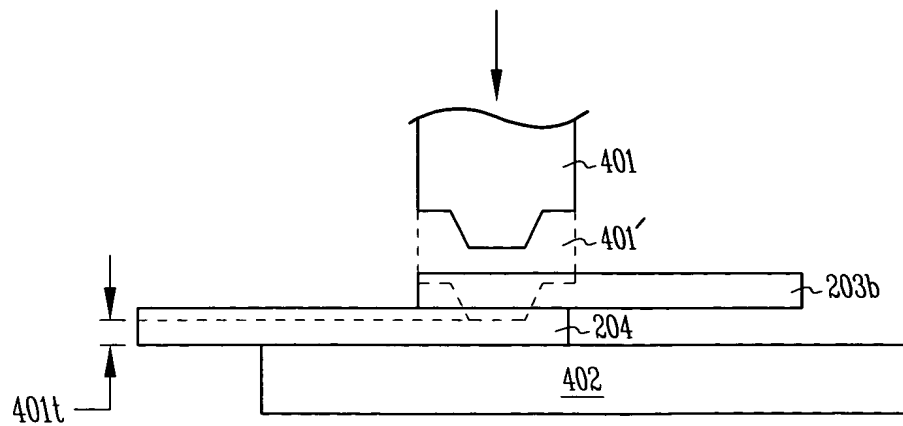



Fig.7



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600 

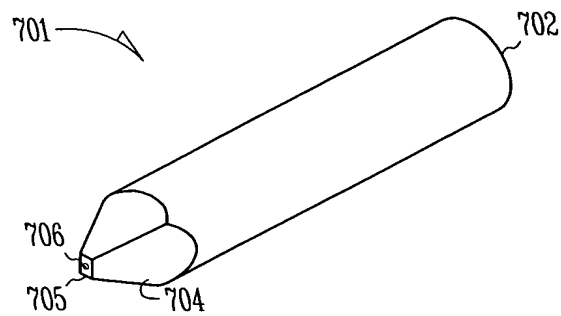
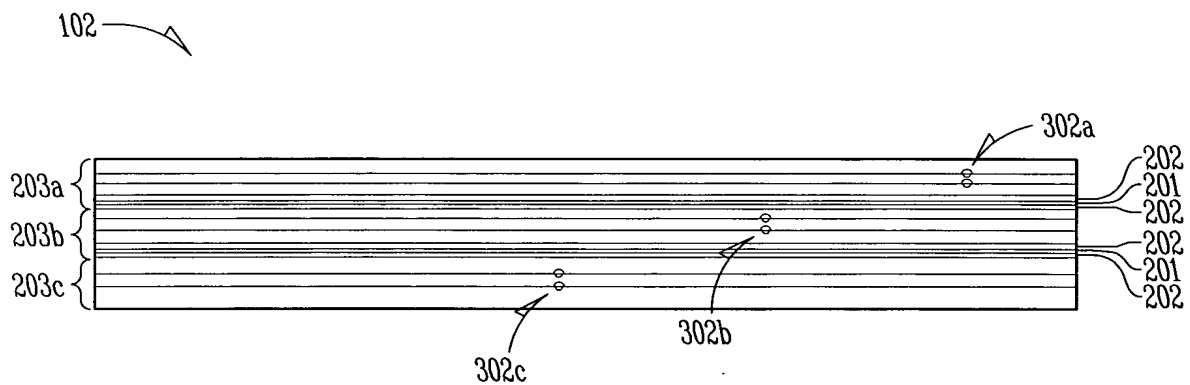
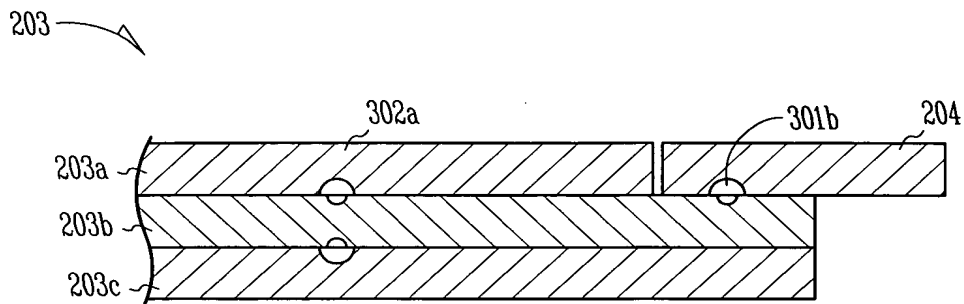
SETTING THE STAKING MACHINE ~610

STACKING THE FOIL AND THE  
CONNECTION MEMBER ~620


STAKING THE FOIL AND THE  
CONNECTION MEMBER TOGETHER ~630

Fig.8

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700 

SETTING THE STAKING MACHINE ~710

STACKING THE FOILS ~720

STAKING THE FOILS TOGETHER ~730

Fig.11

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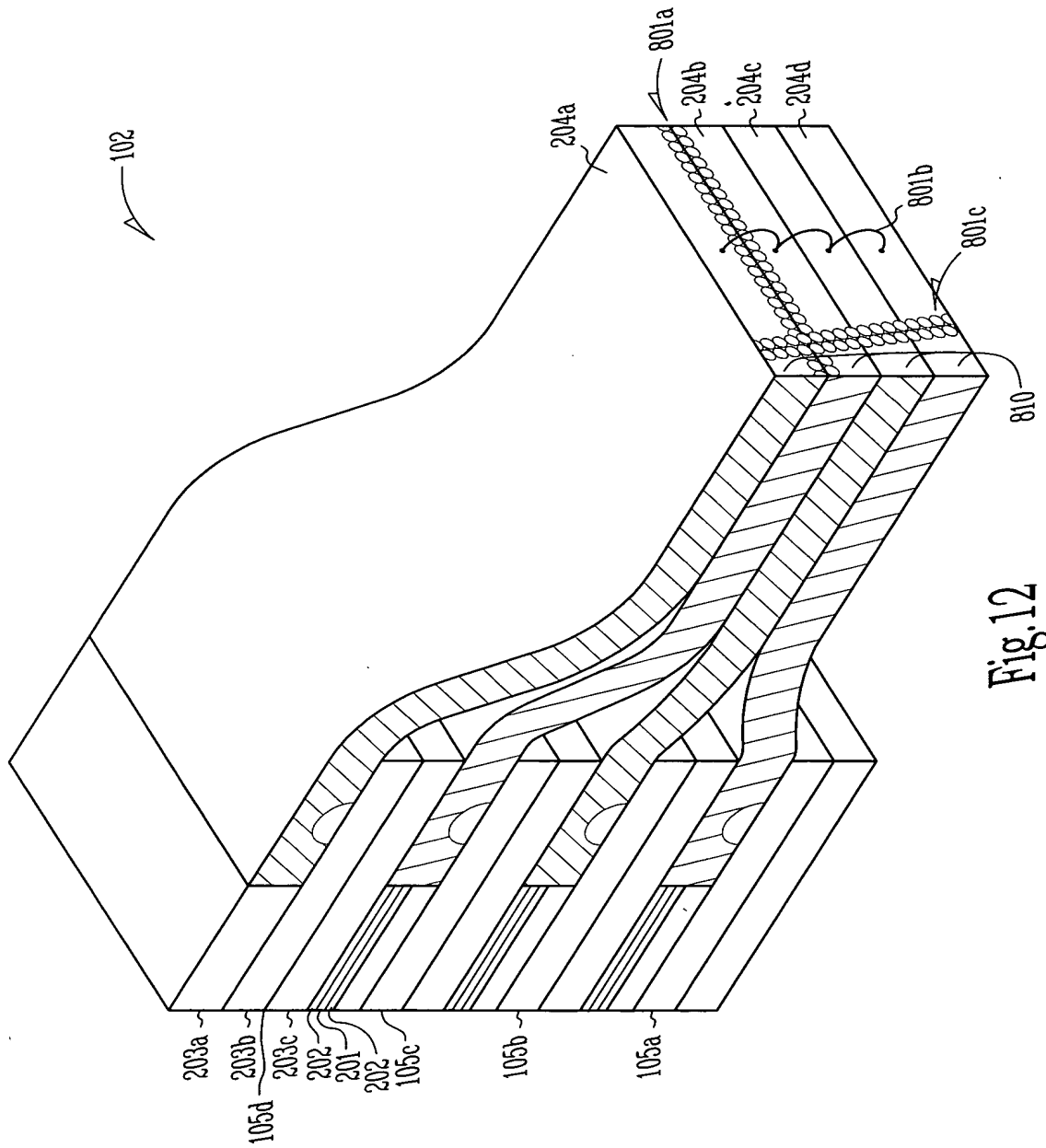


Fig. 12

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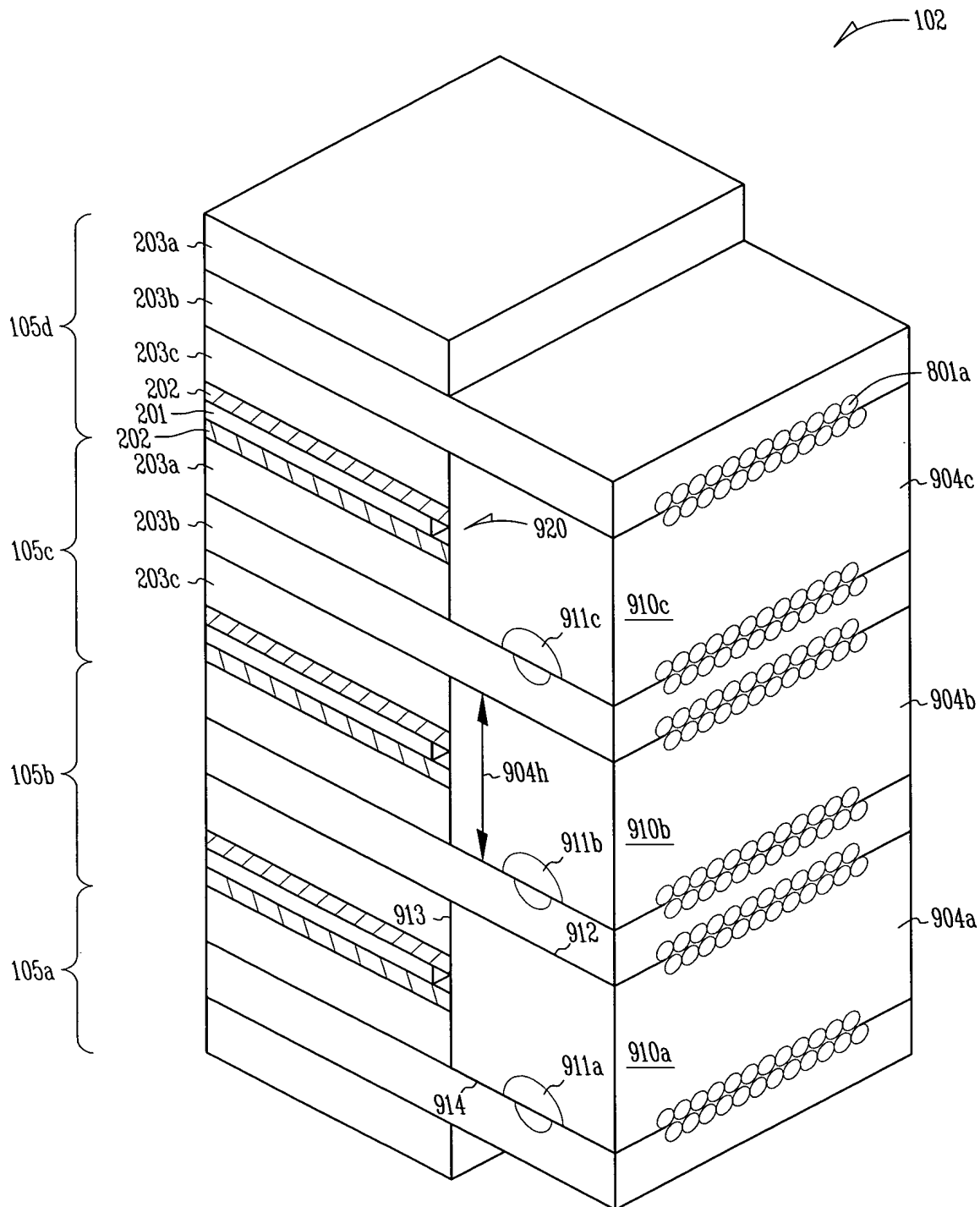


Fig.13

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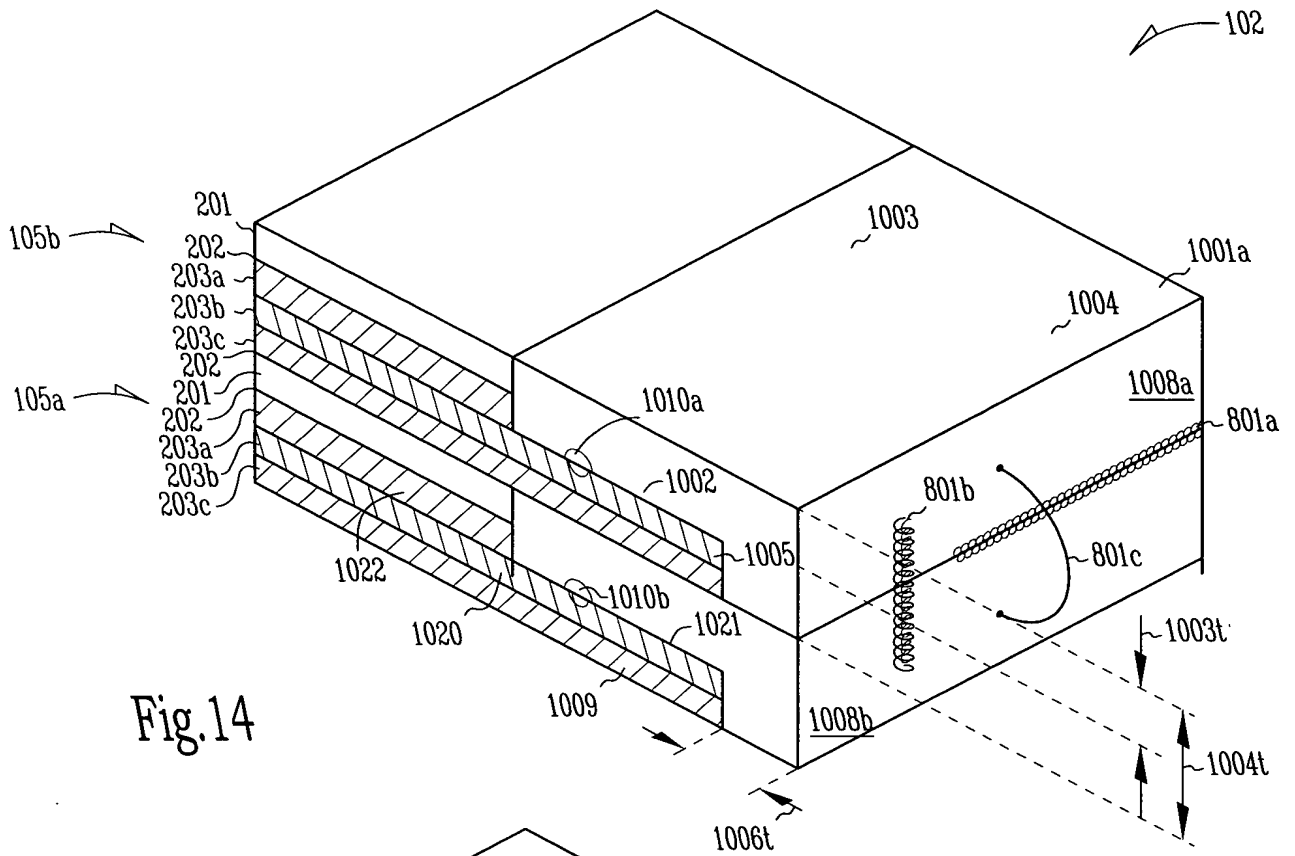


Fig. 14

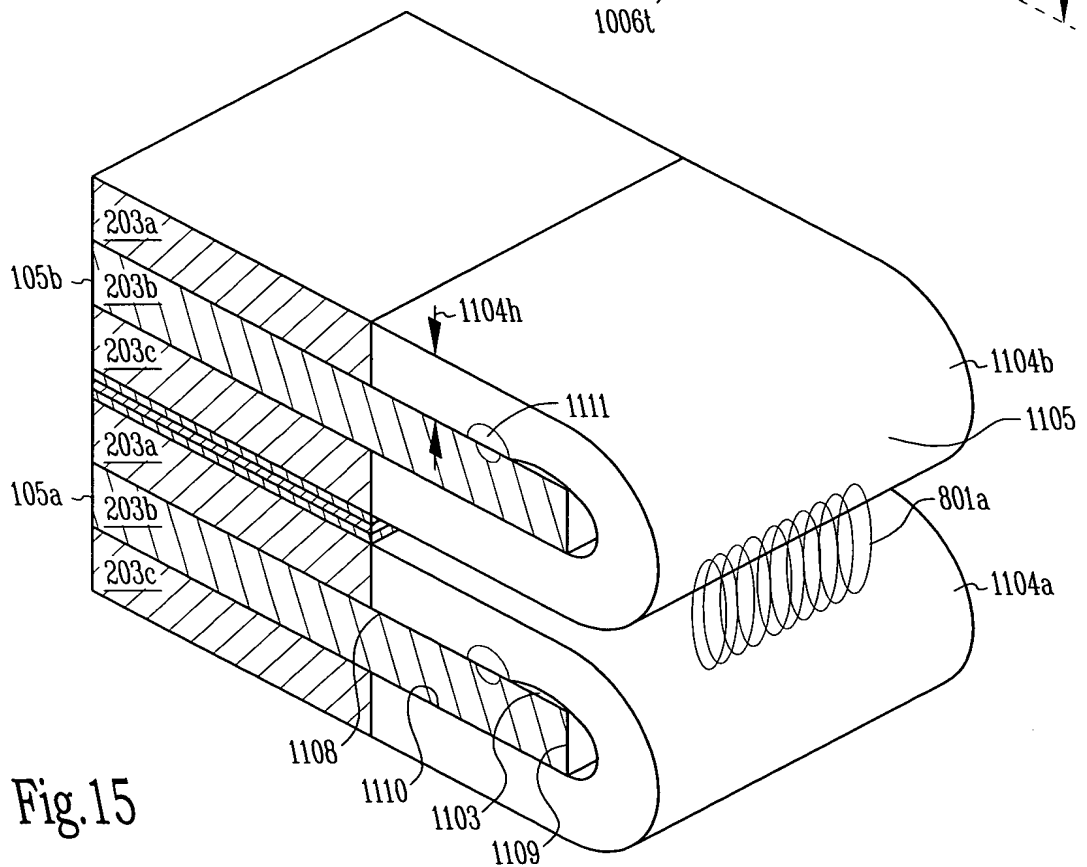


Fig. 15



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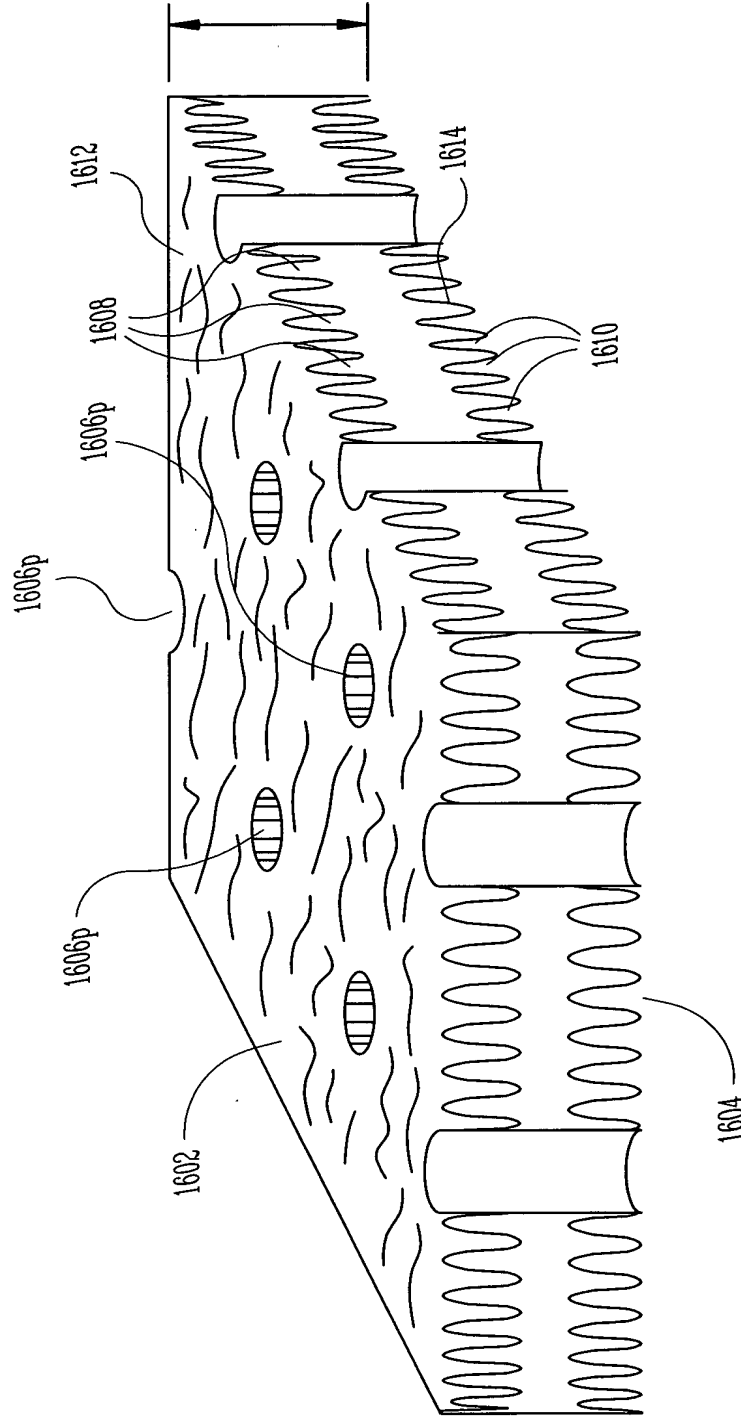


Fig.16

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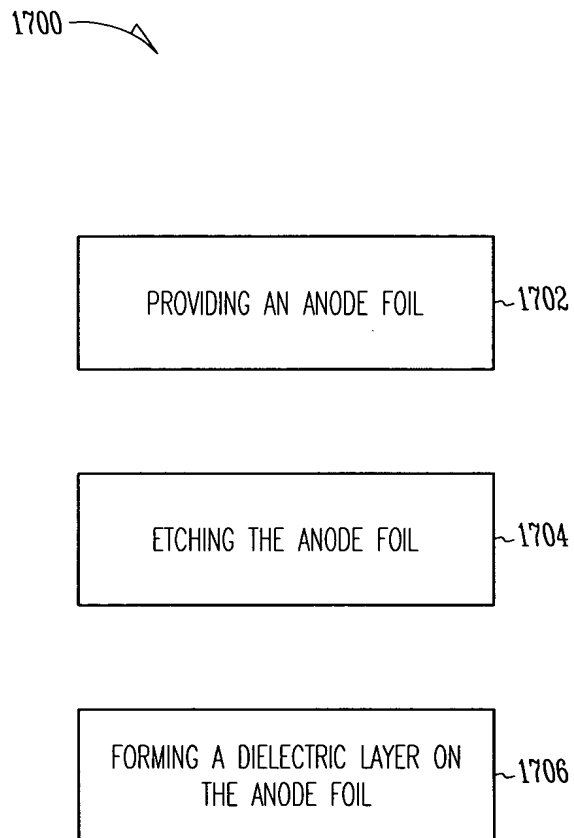


Fig.17

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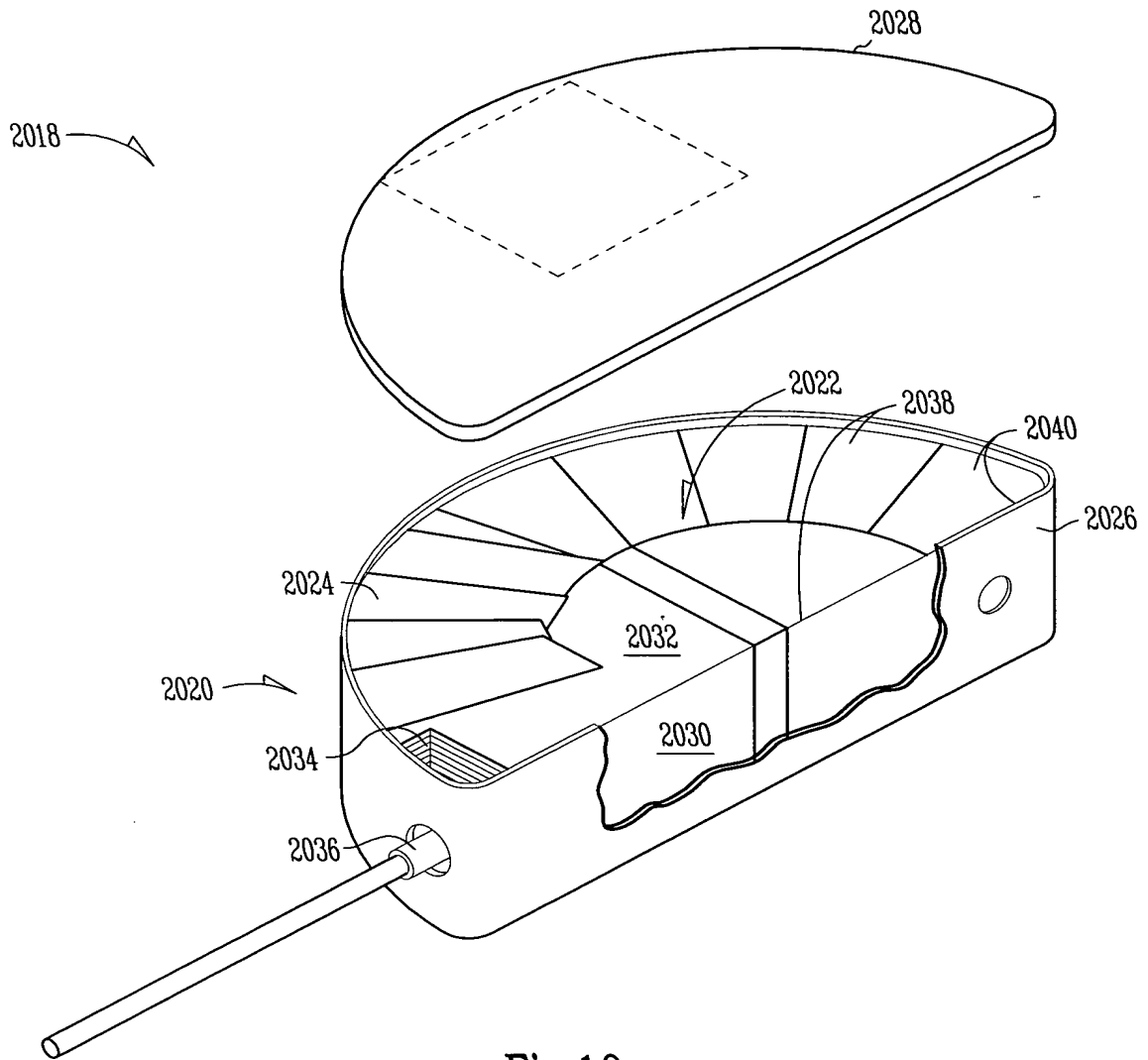
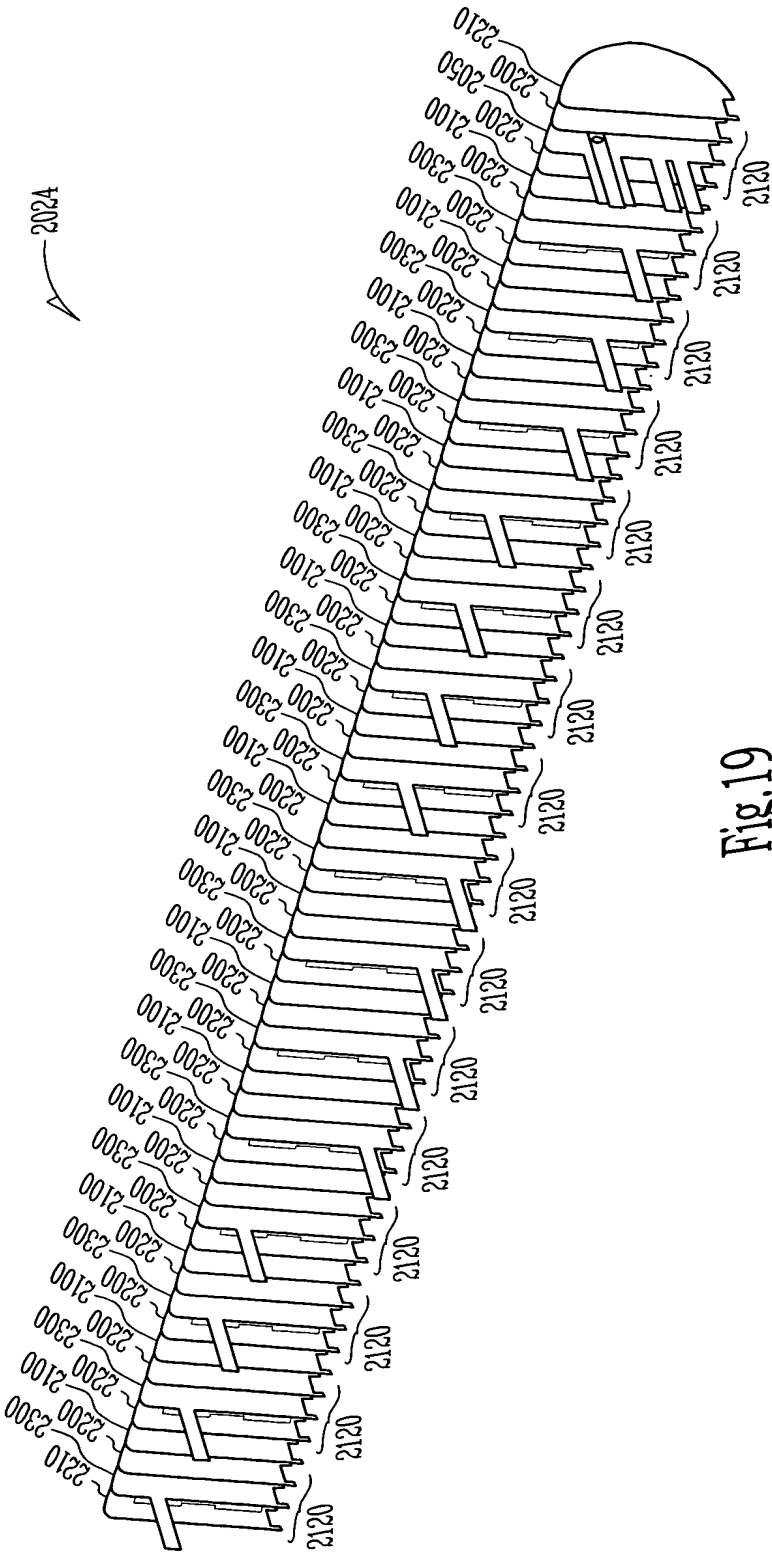


Fig.18

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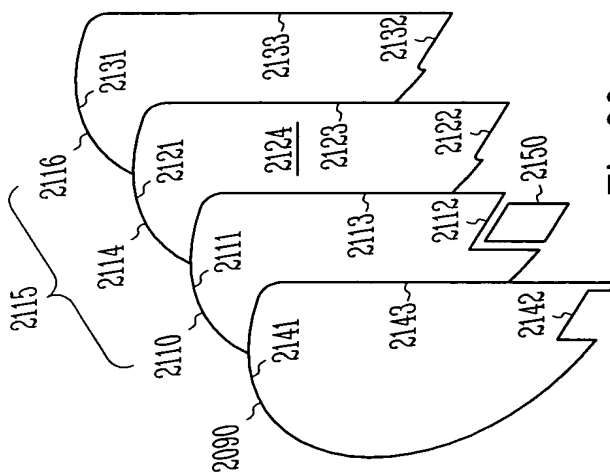


Fig. 20

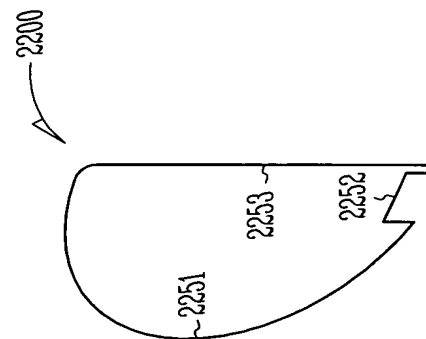


Fig. 22

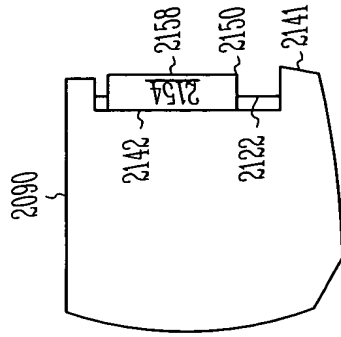


Fig. 21

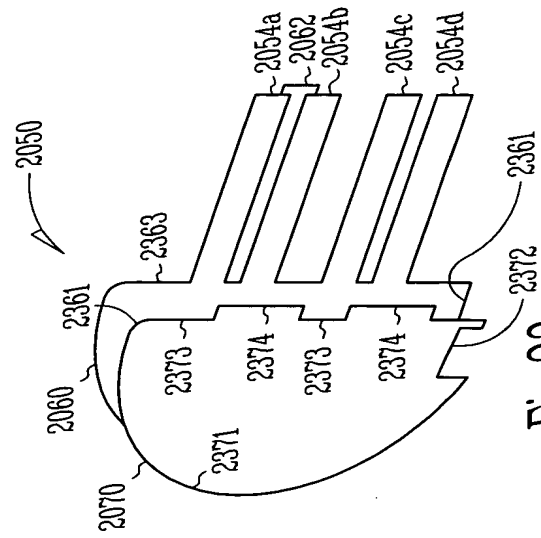
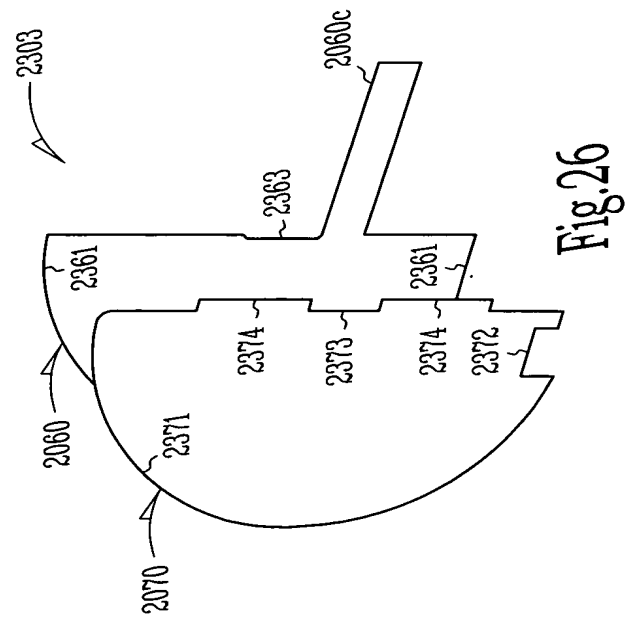
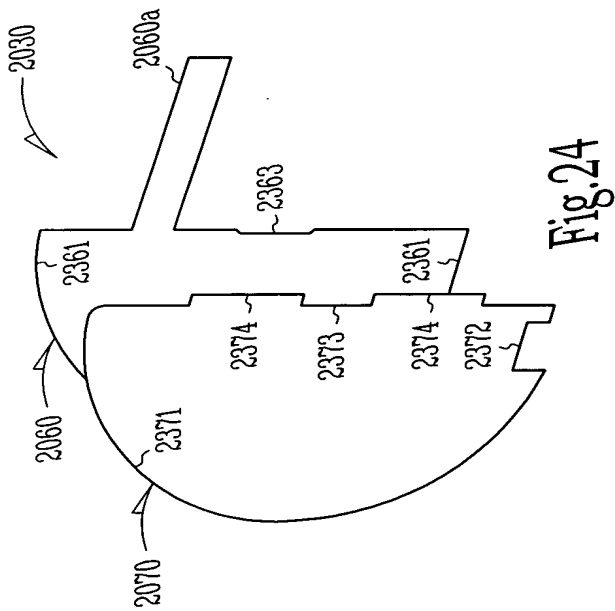
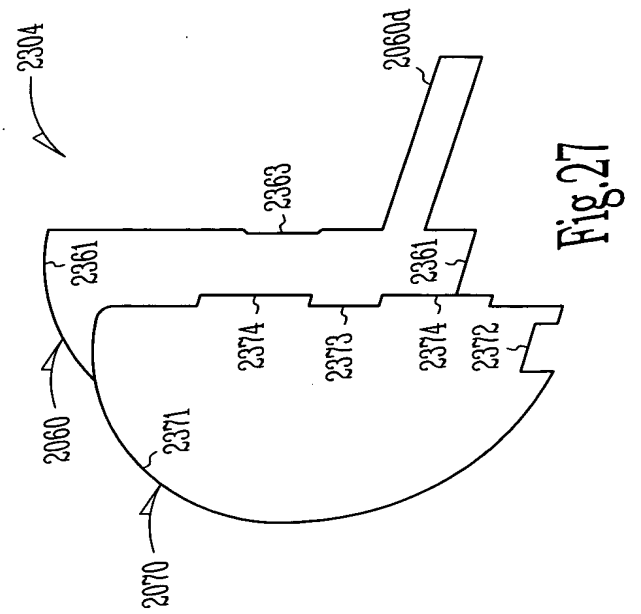
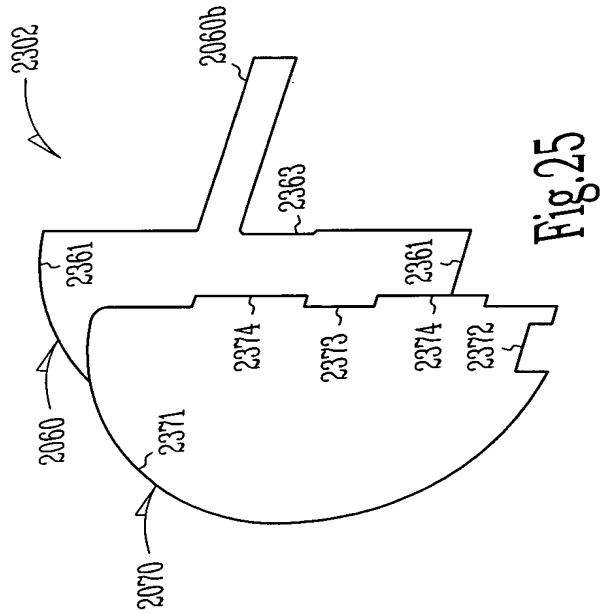


Fig. 23

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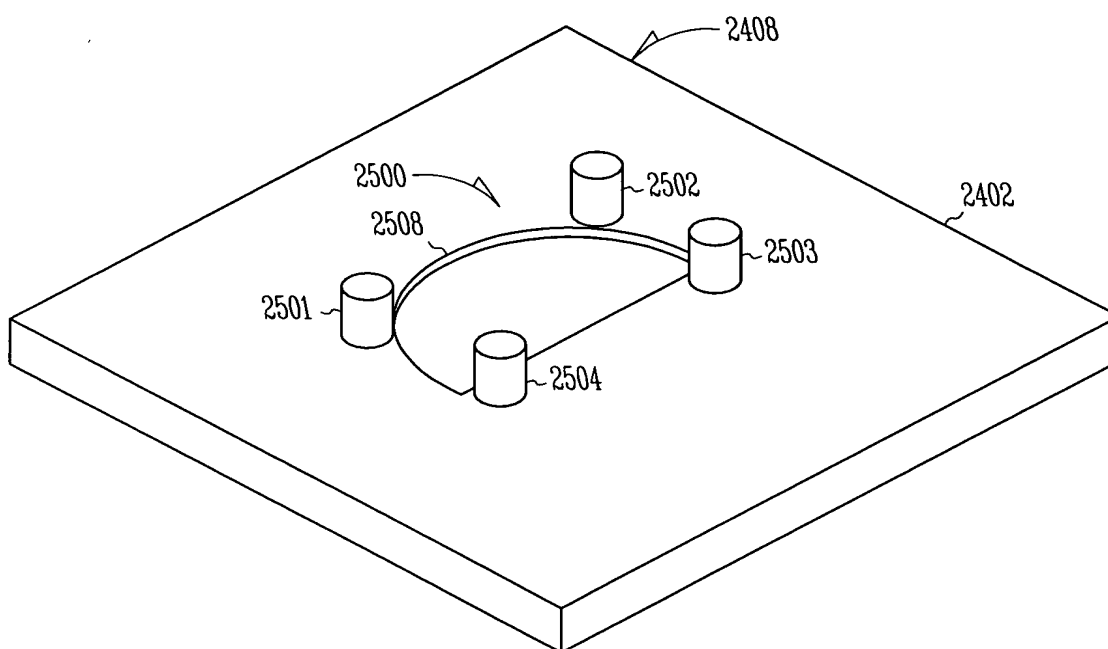


Fig.28A

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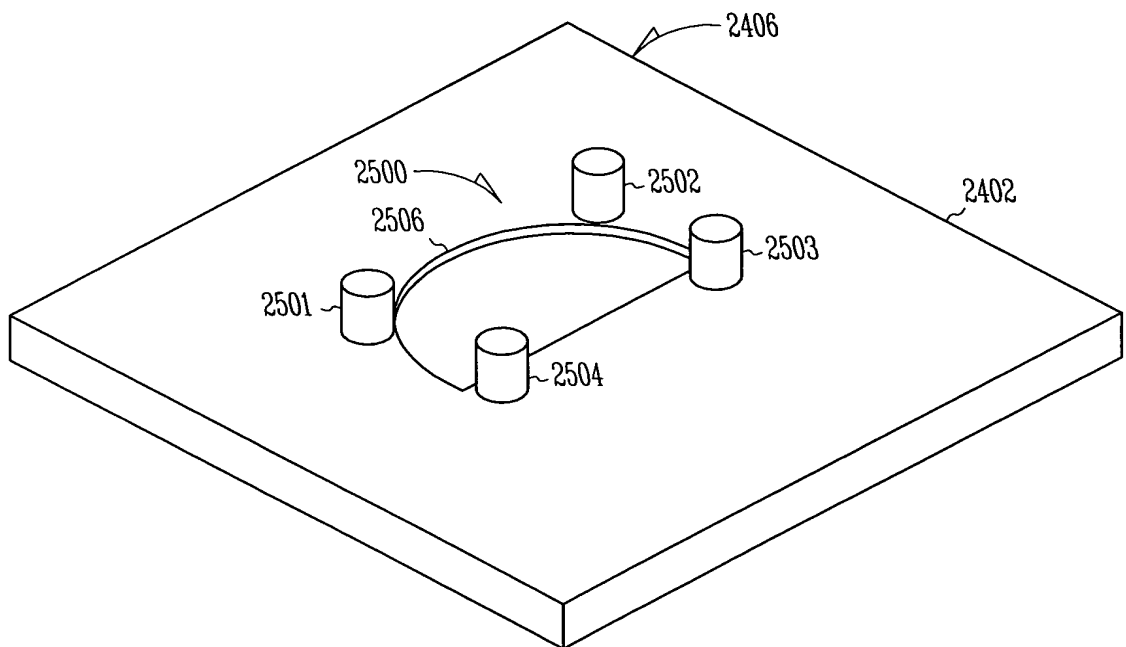


Fig.28B



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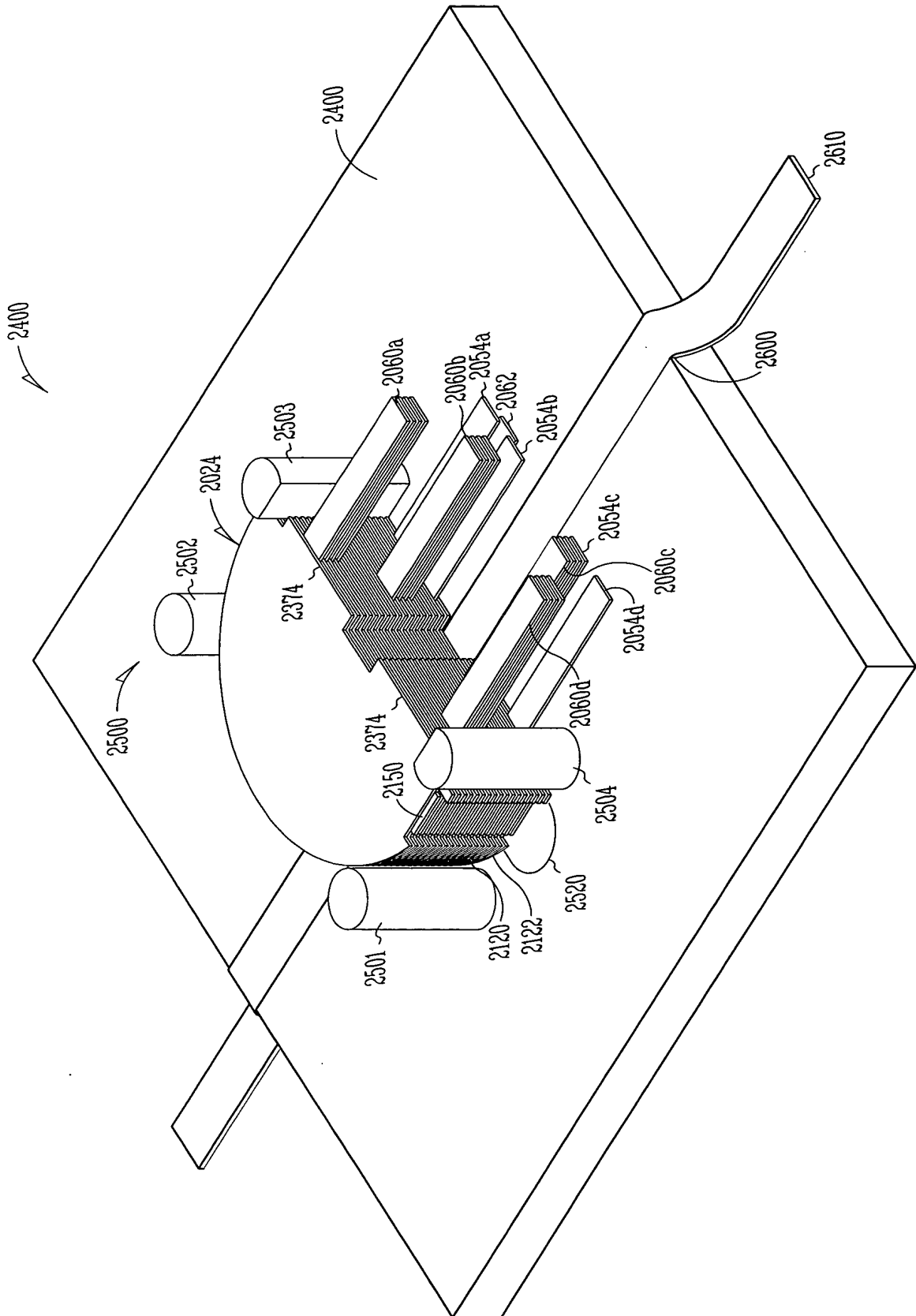


Fig. 29

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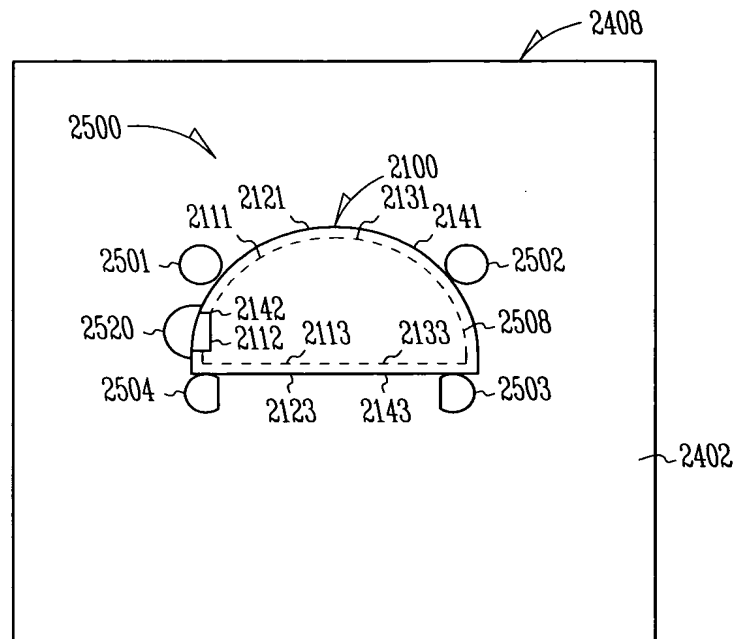


Fig.30

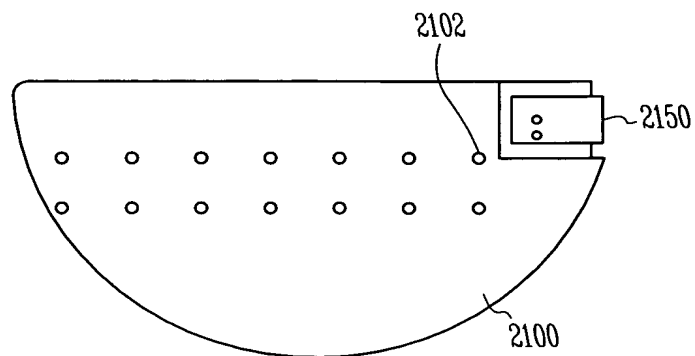


Fig.31

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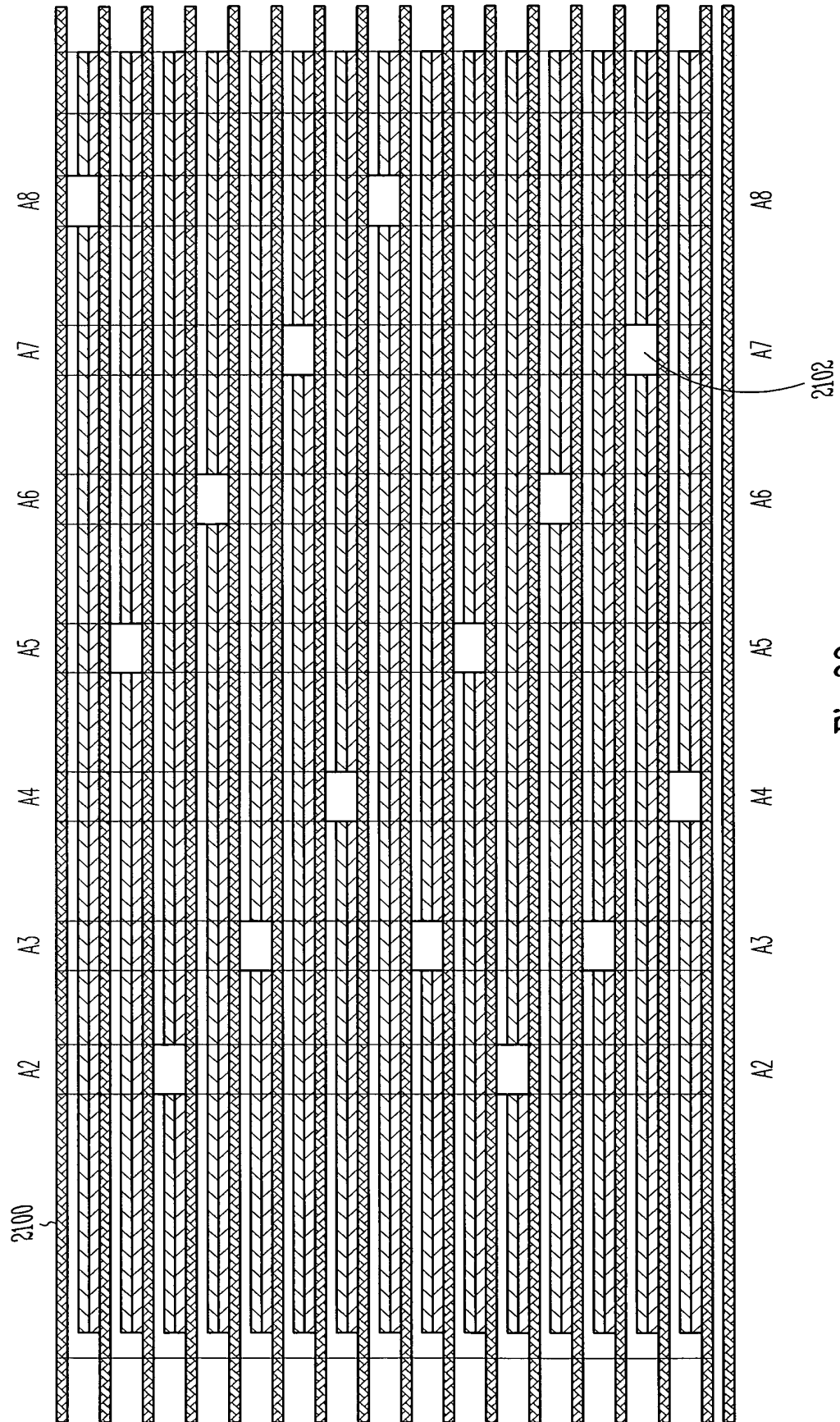


Fig.32

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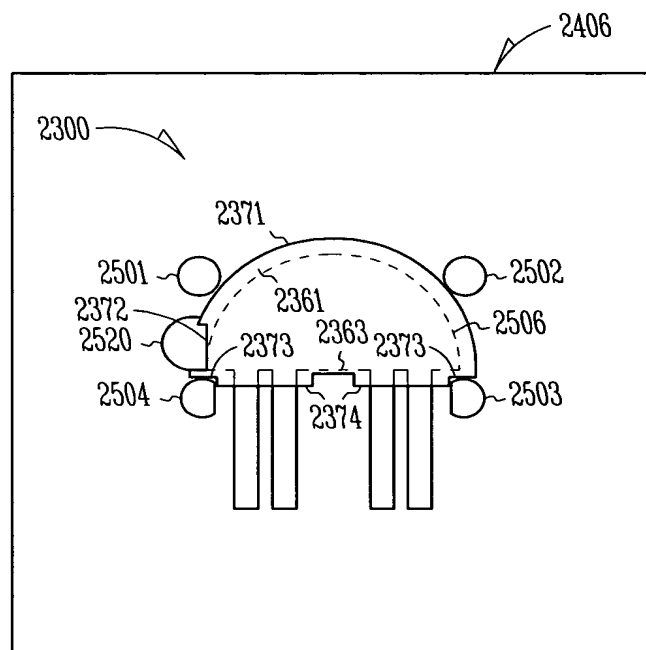


Fig.33

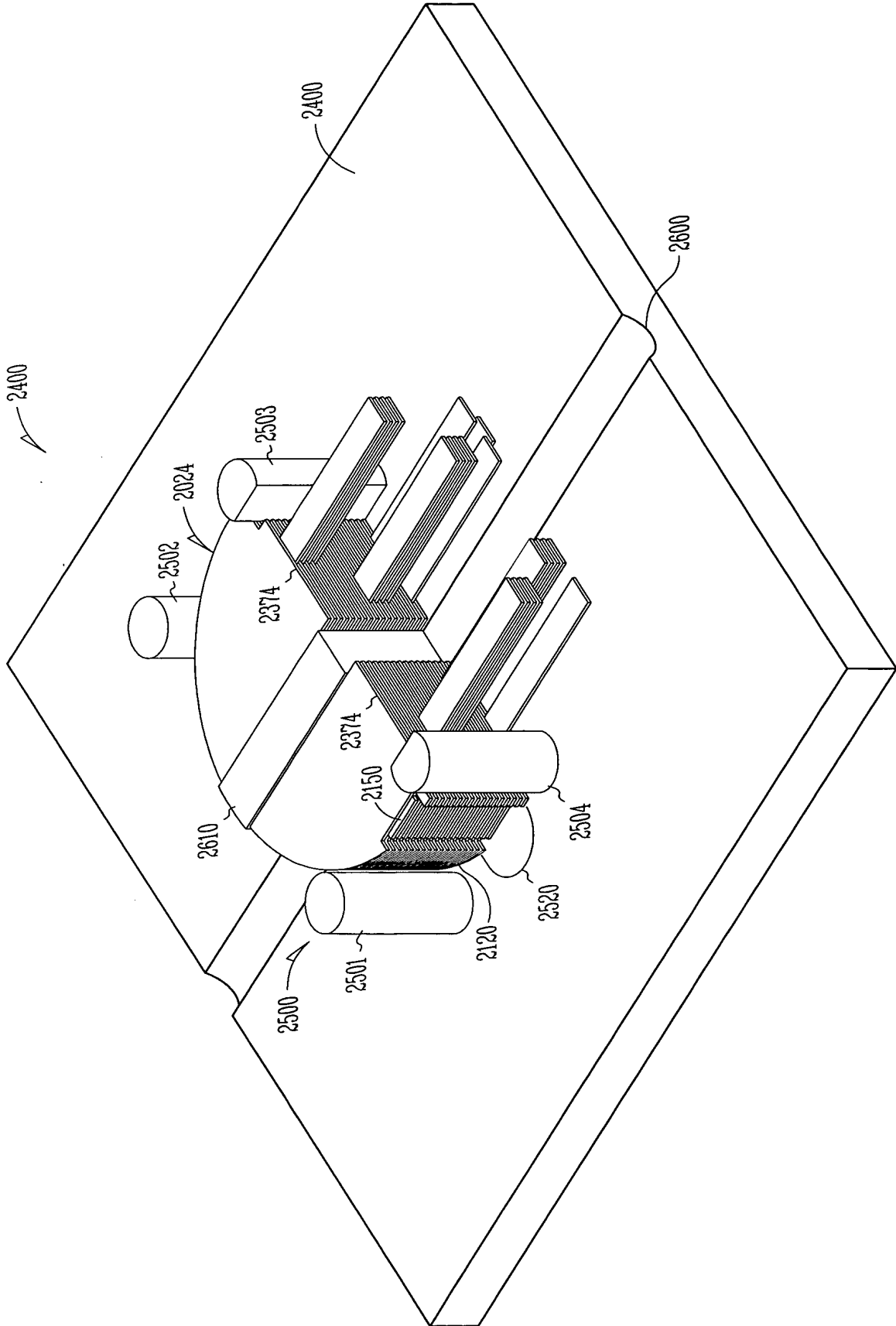


Fig. 34

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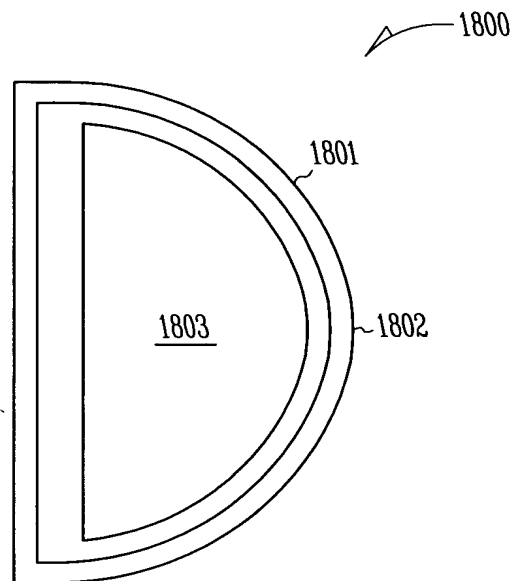


Fig.35

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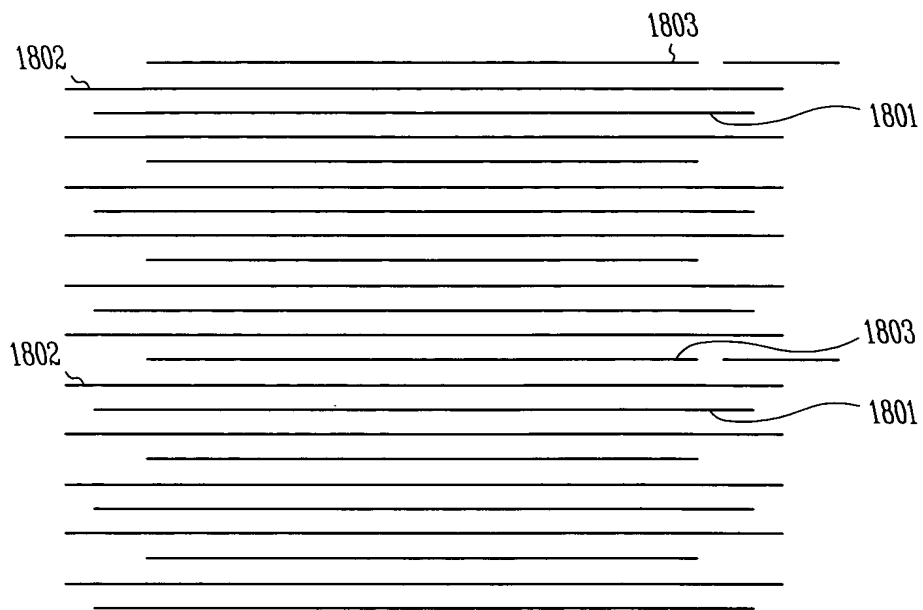


Fig.36

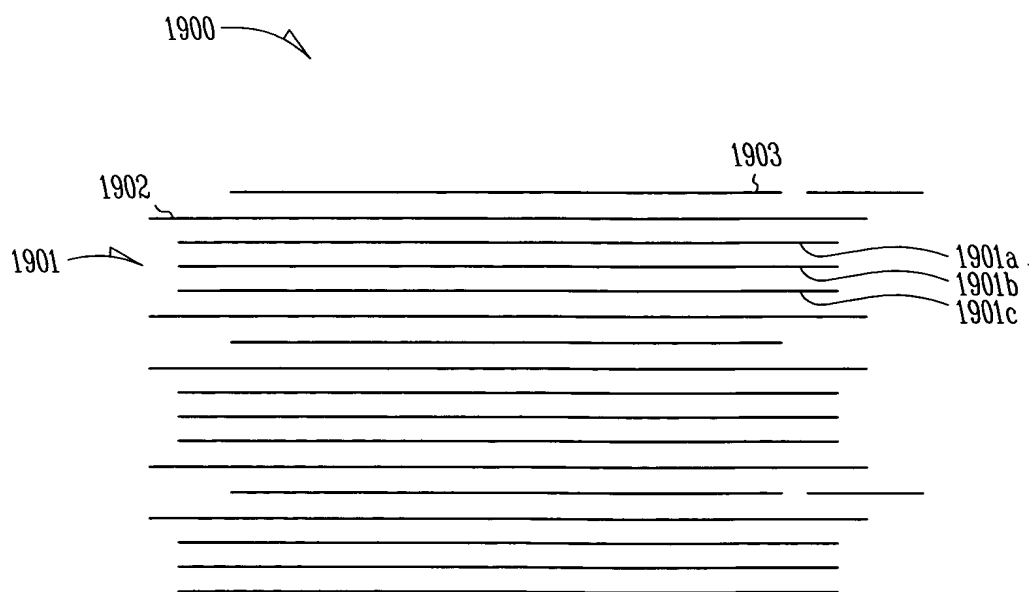


Fig.37

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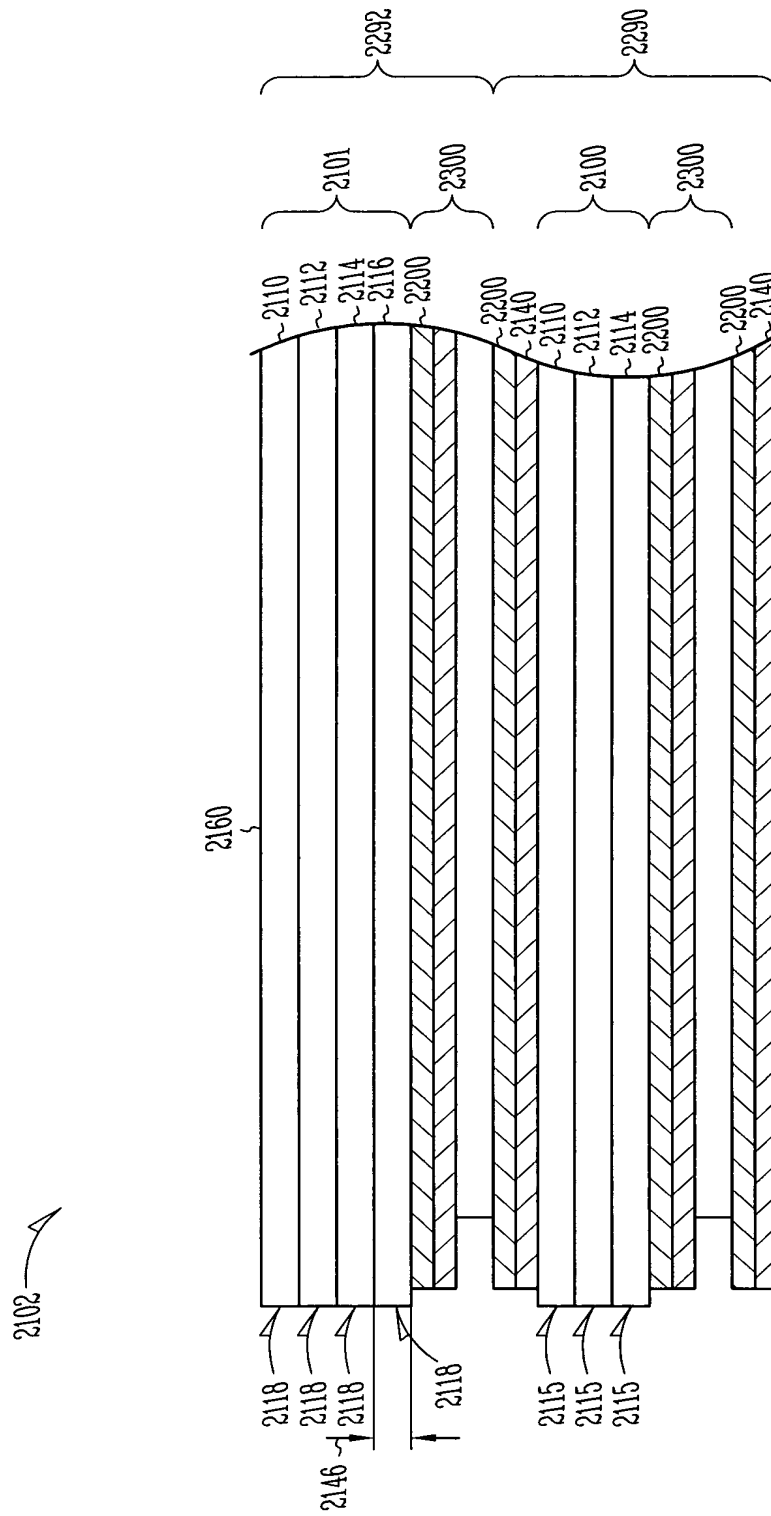


Fig.38



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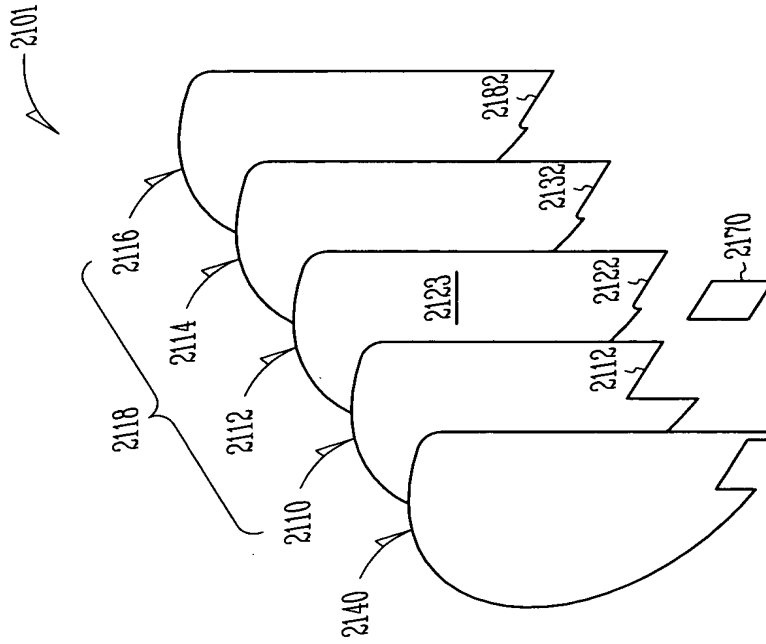


Fig. 39

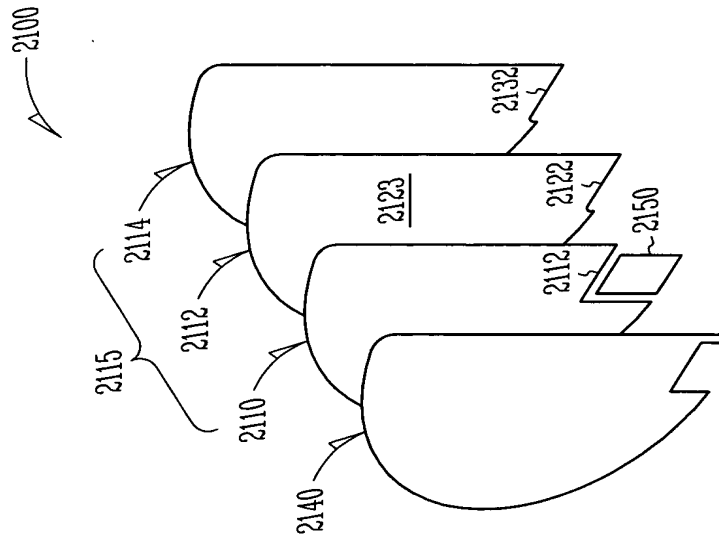


Fig. 40

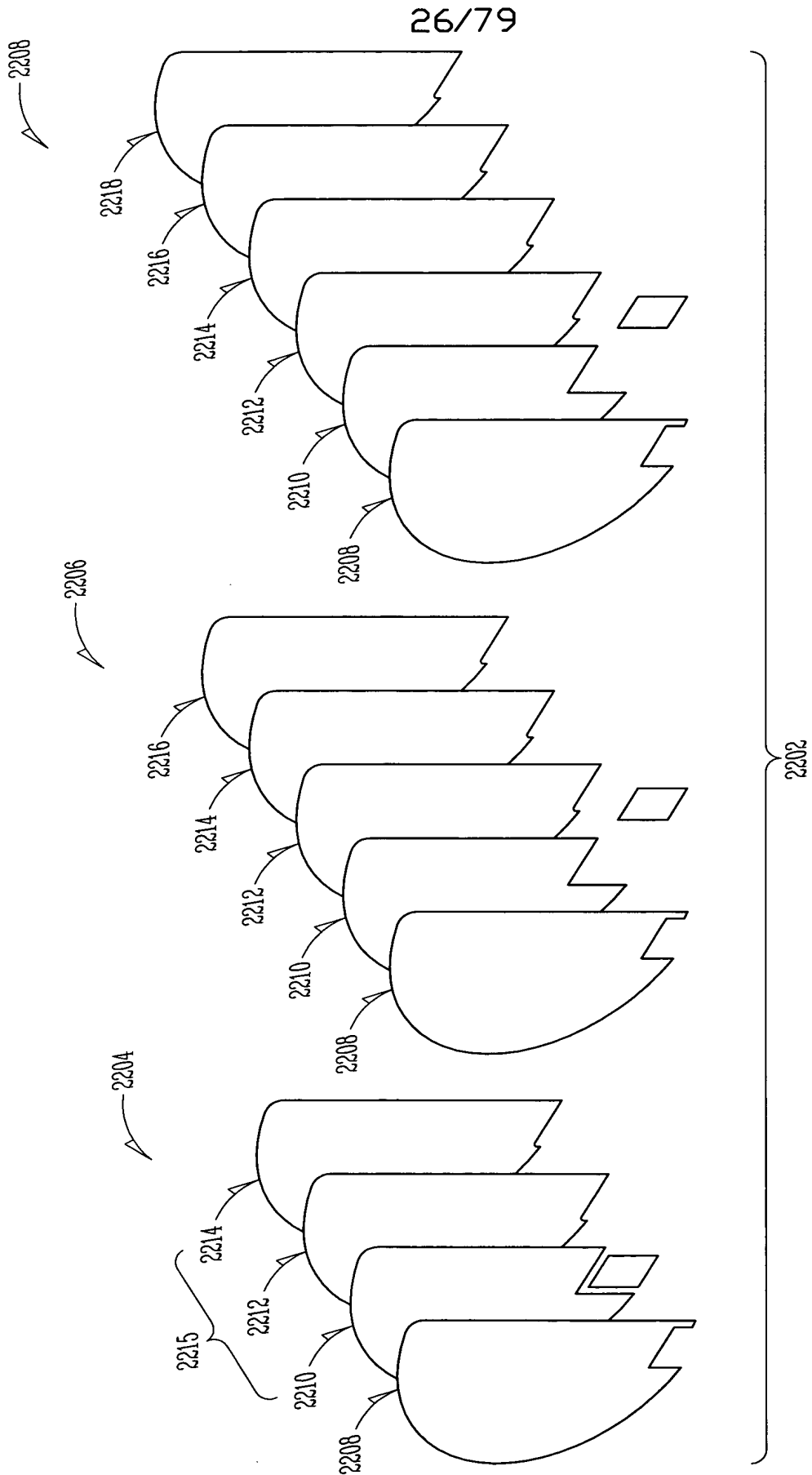
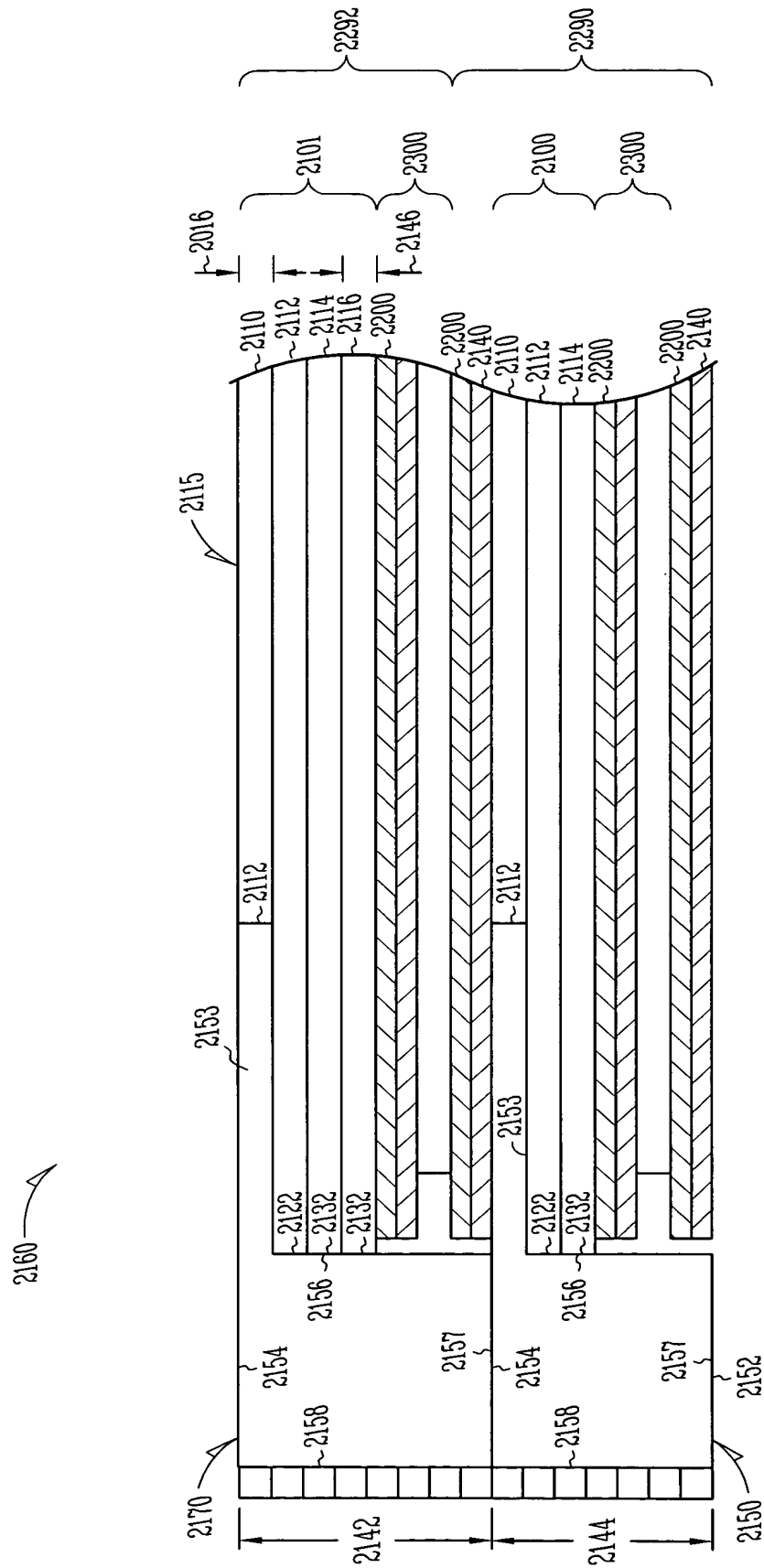
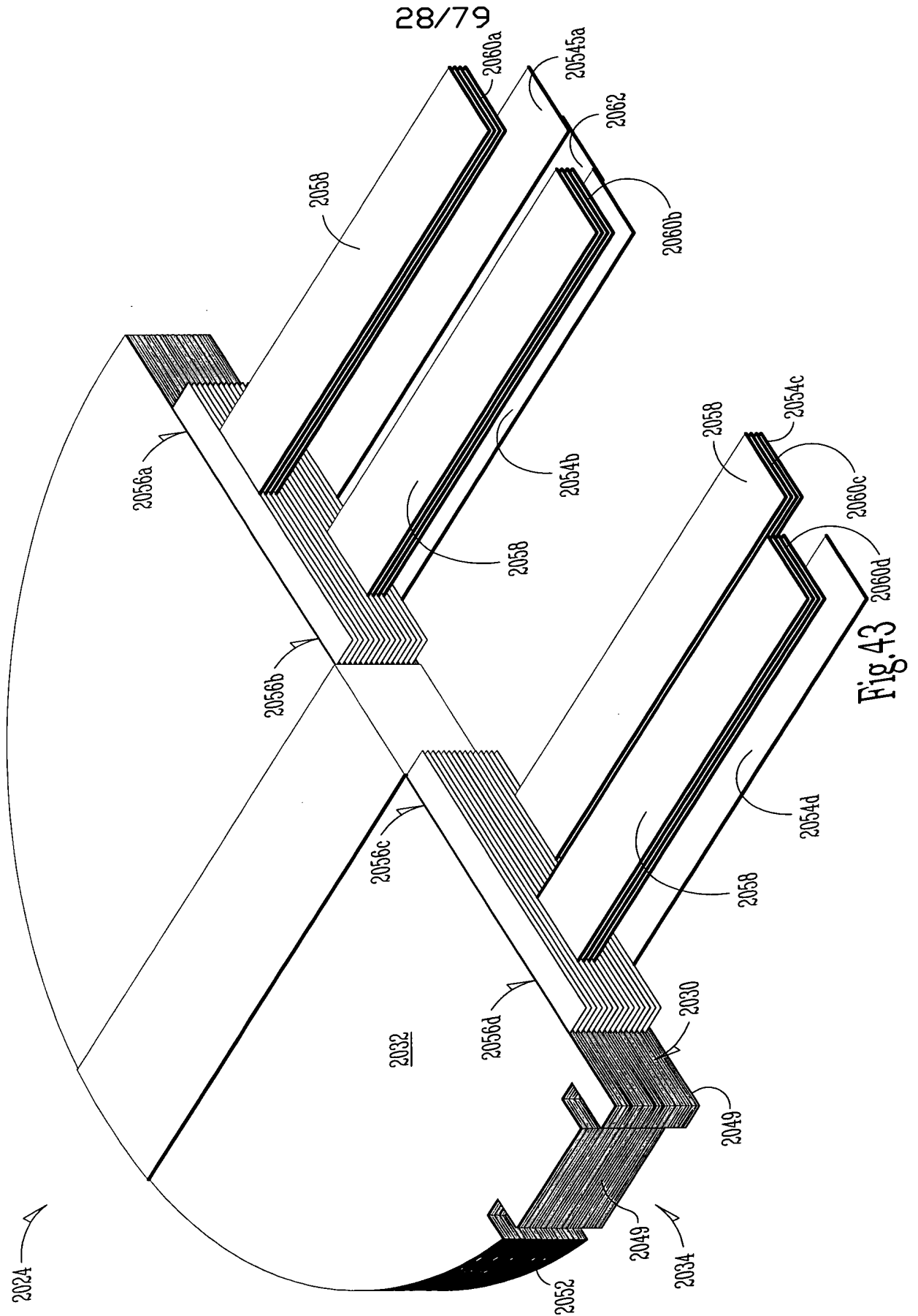
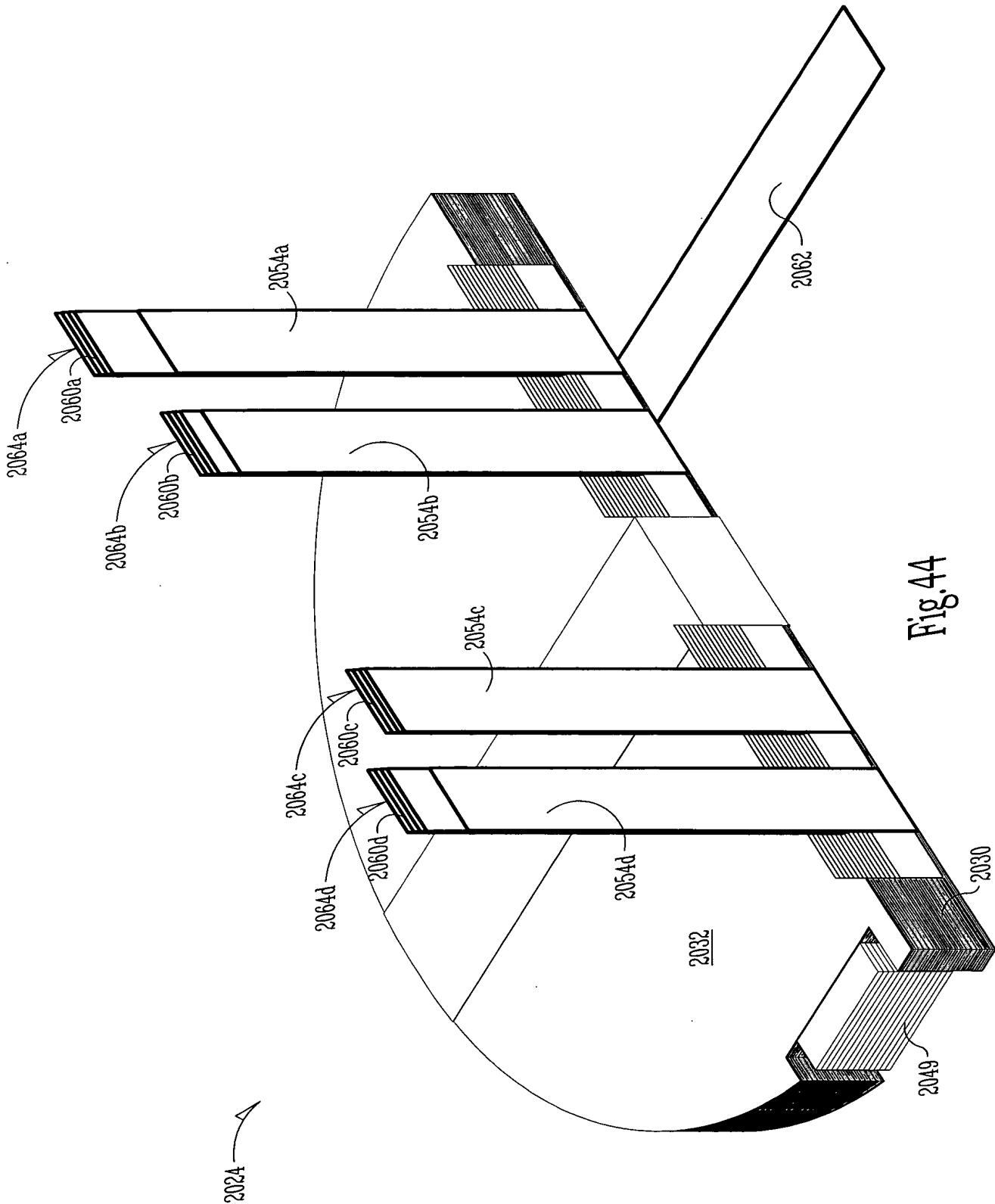


Fig. 41







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2024 — A

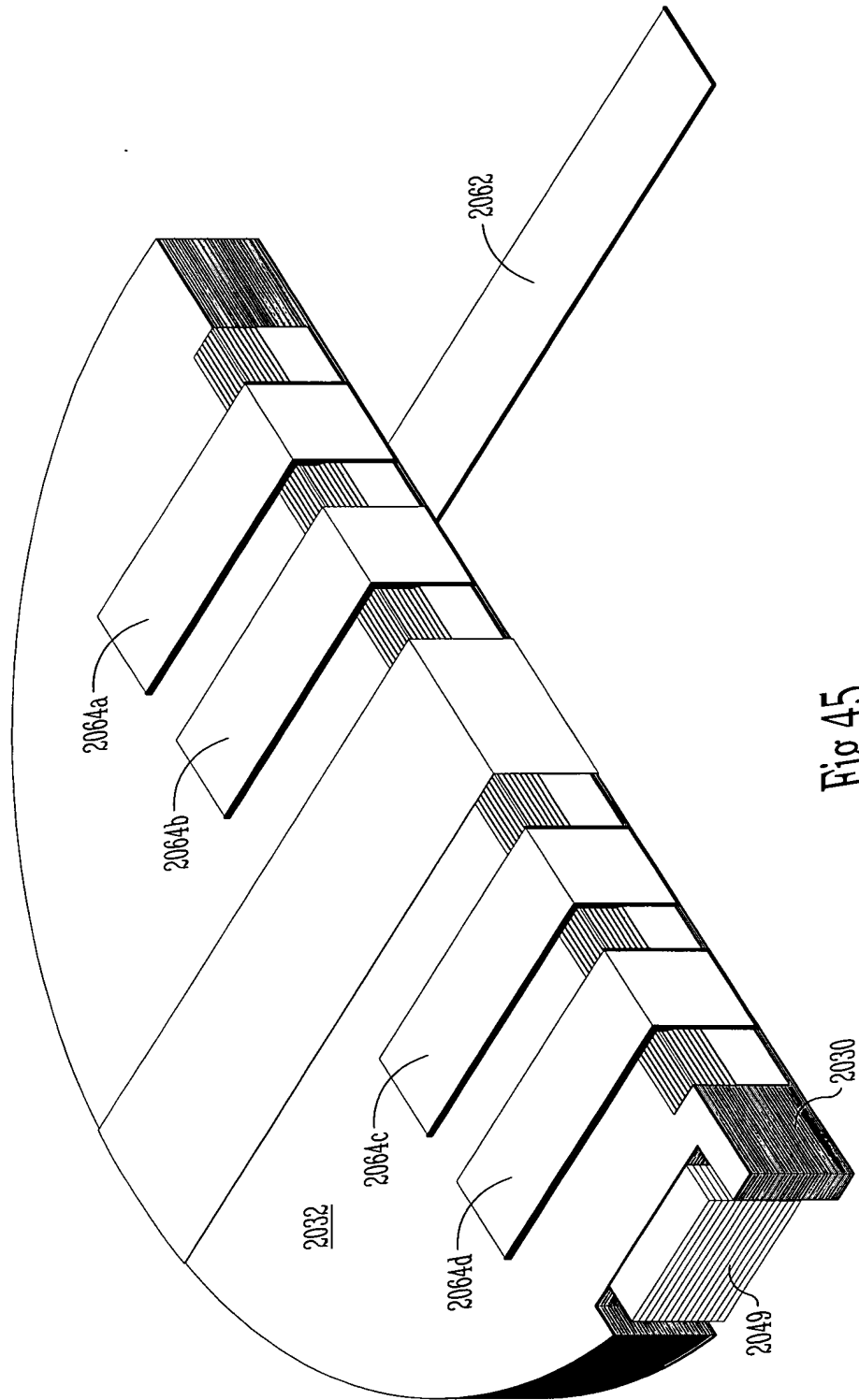


Fig. 45

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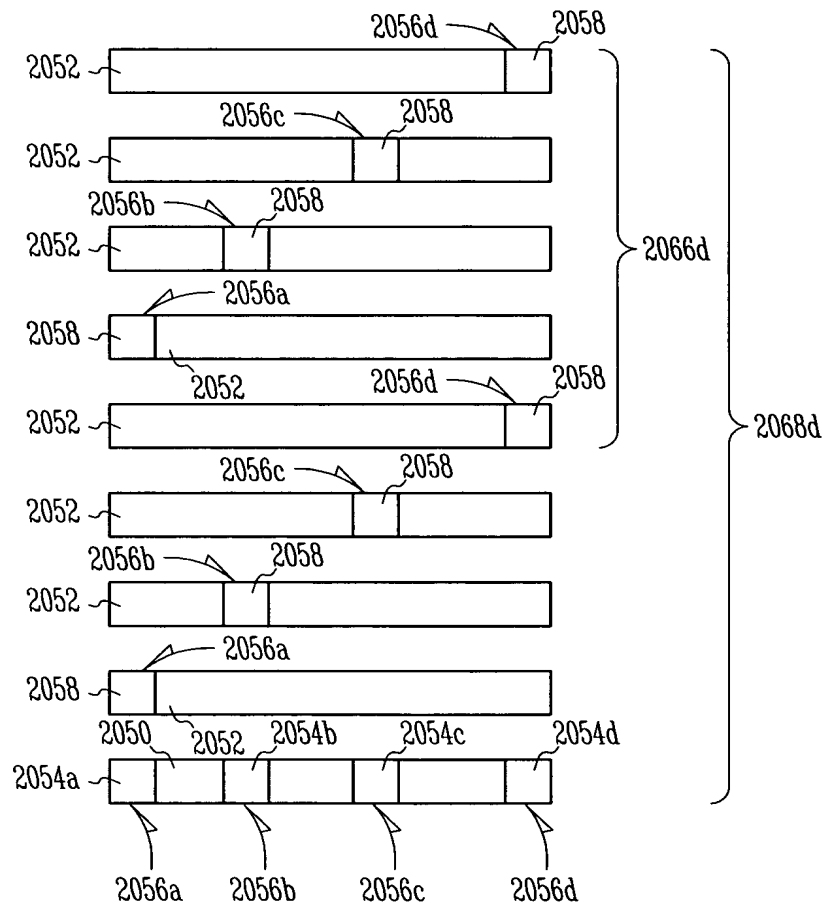
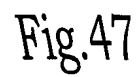


Fig.46





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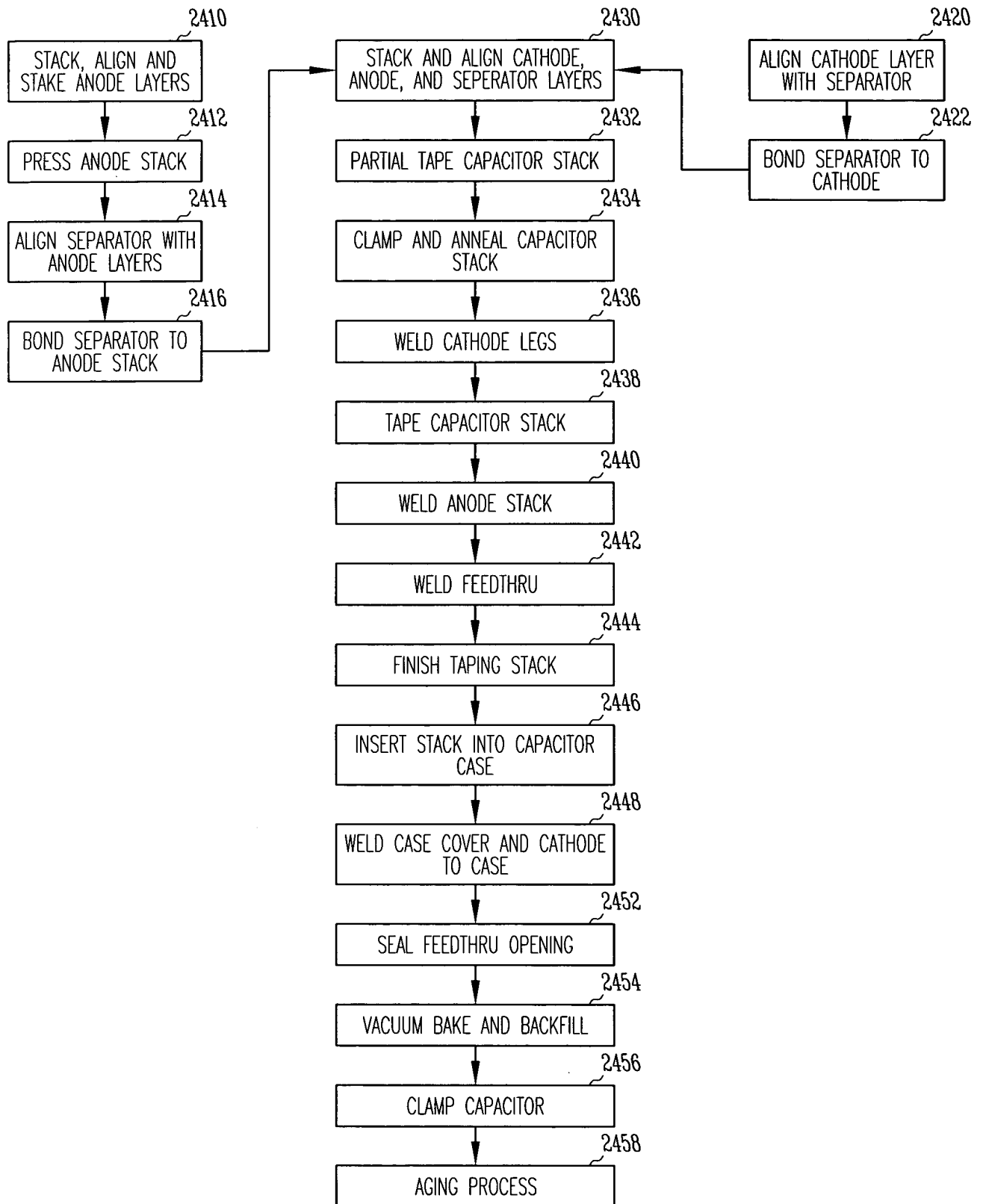


Fig.48

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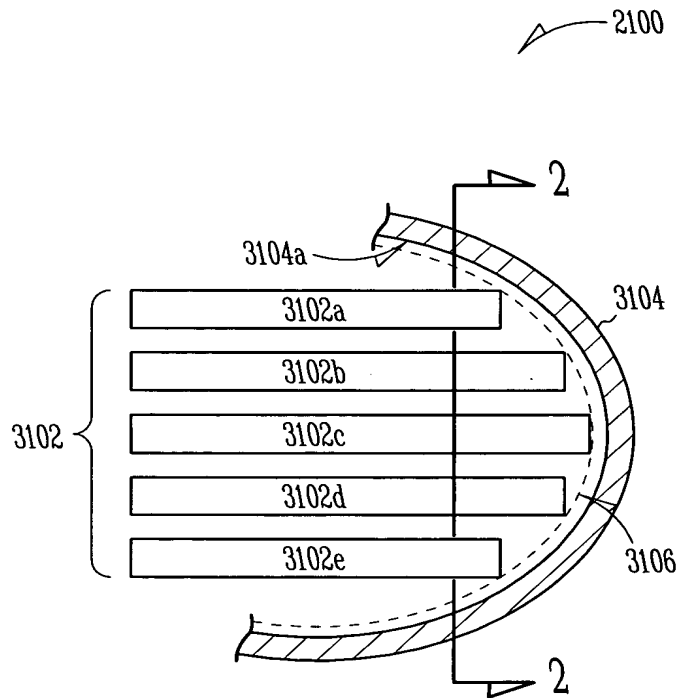


Fig. 49

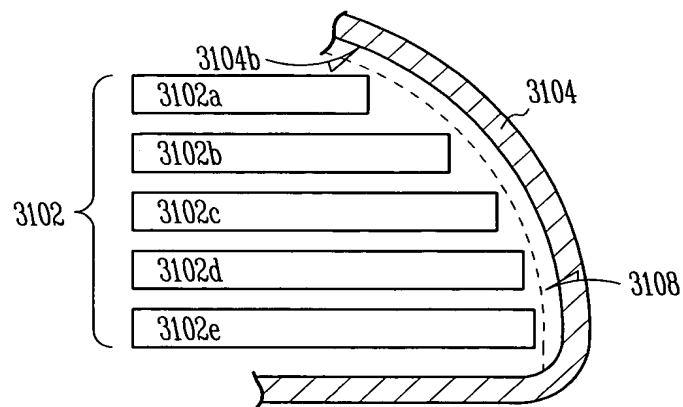


Fig. 50

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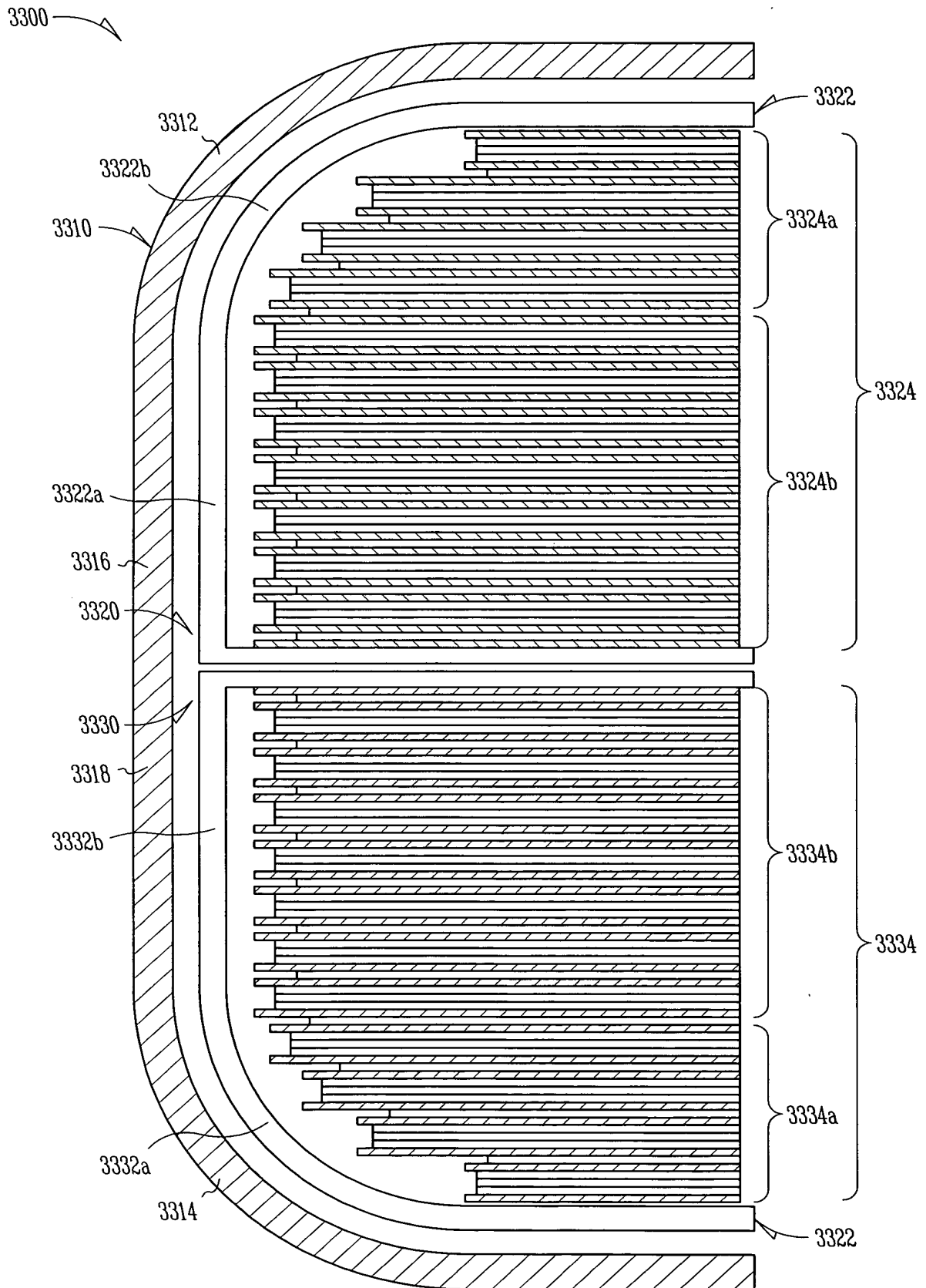


Fig. 51

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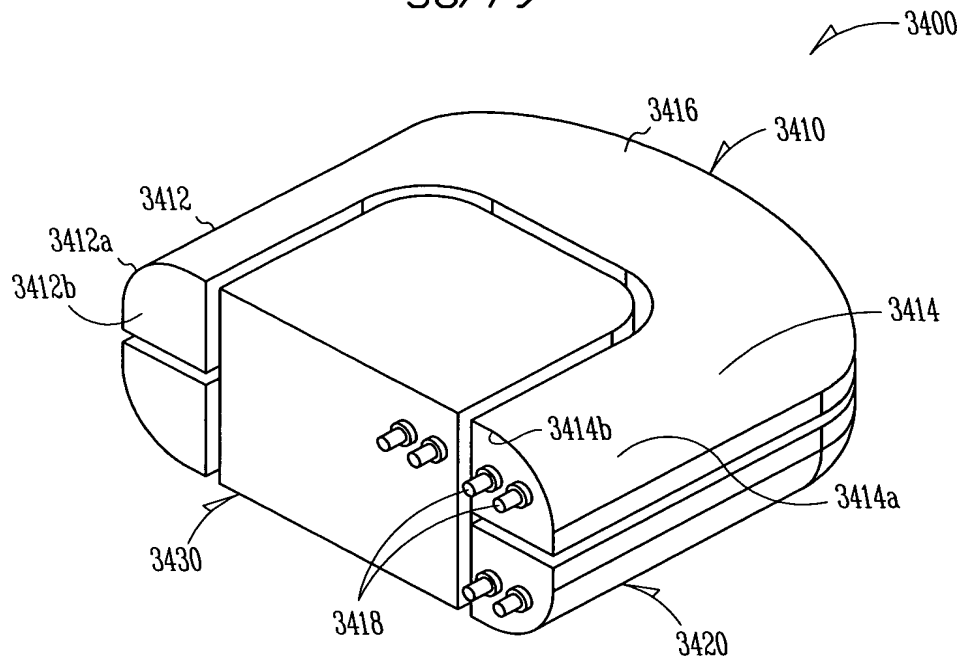


Fig. 52

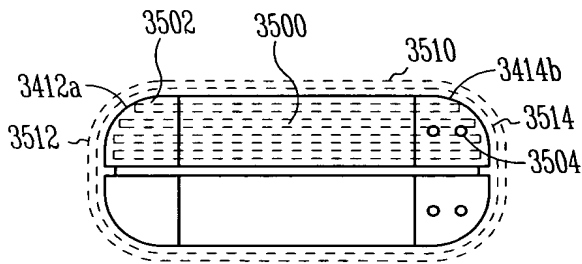


Fig. 53

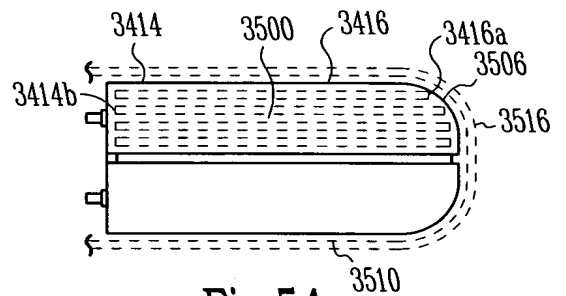


Fig. 54

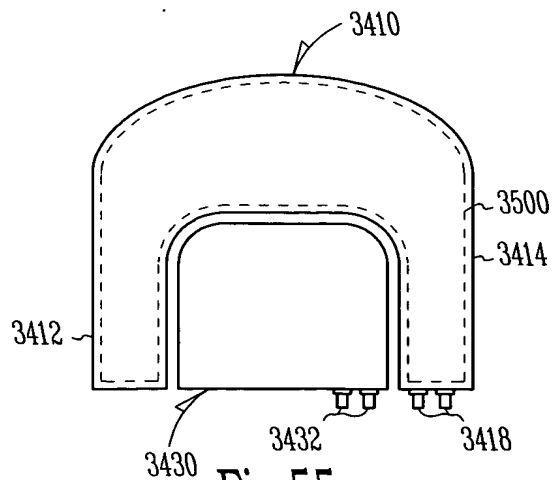


Fig. 55

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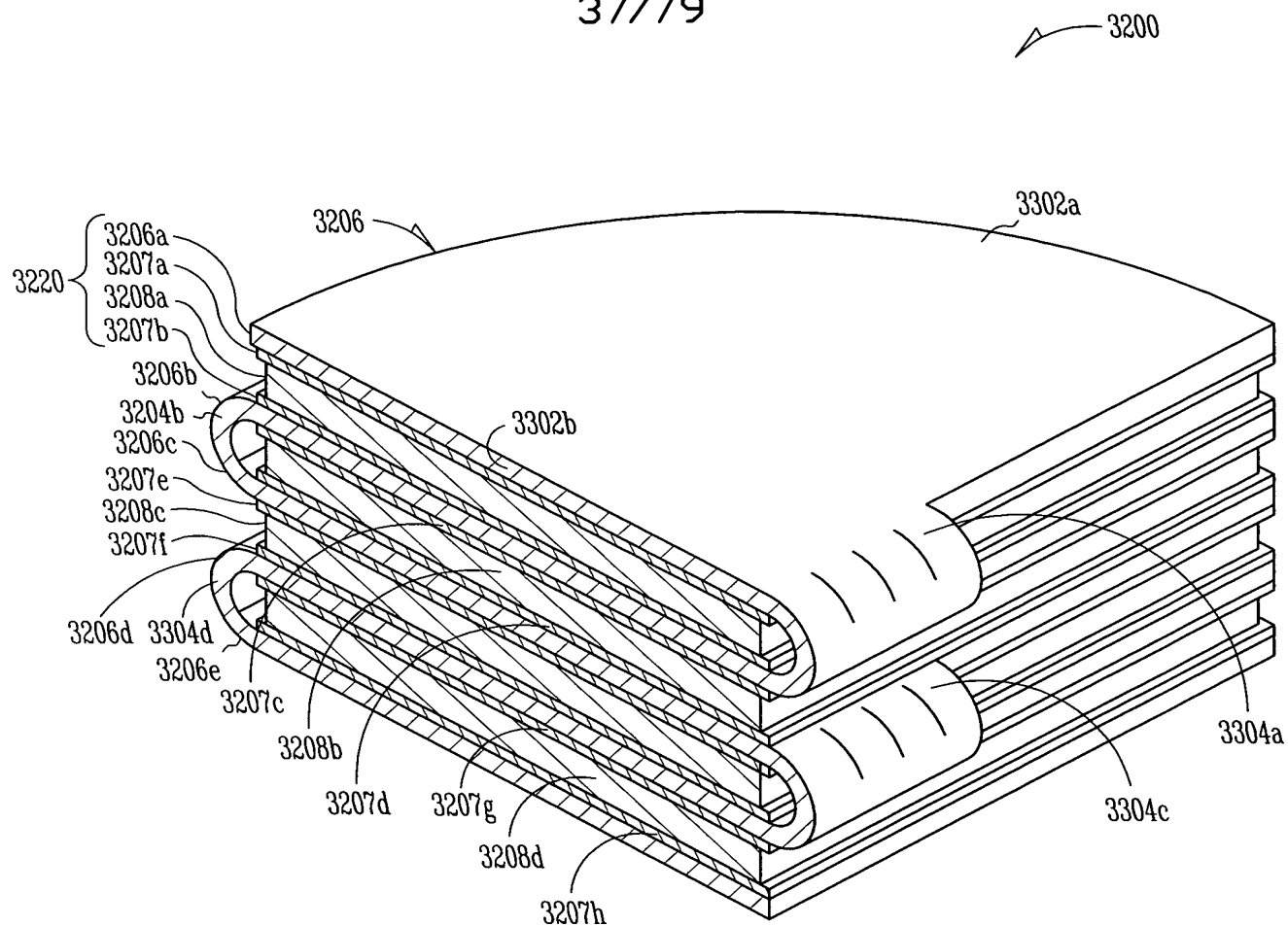


Fig. 56

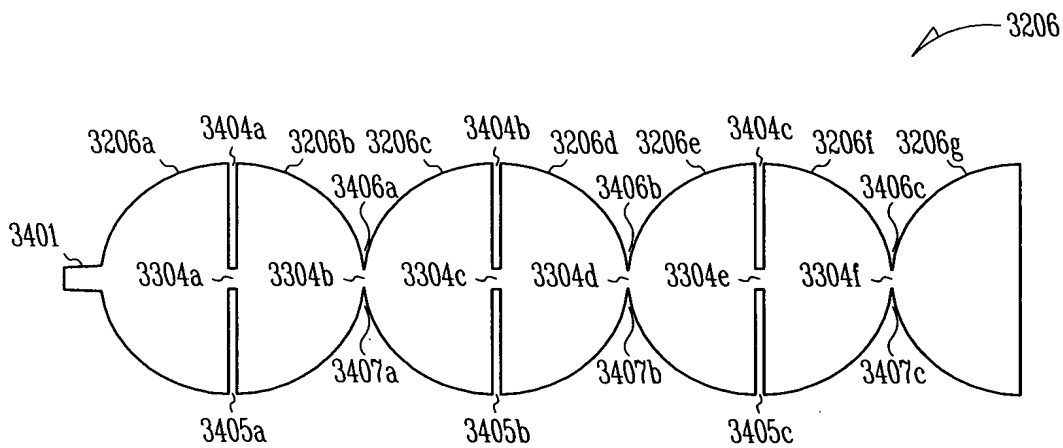


Fig. 57

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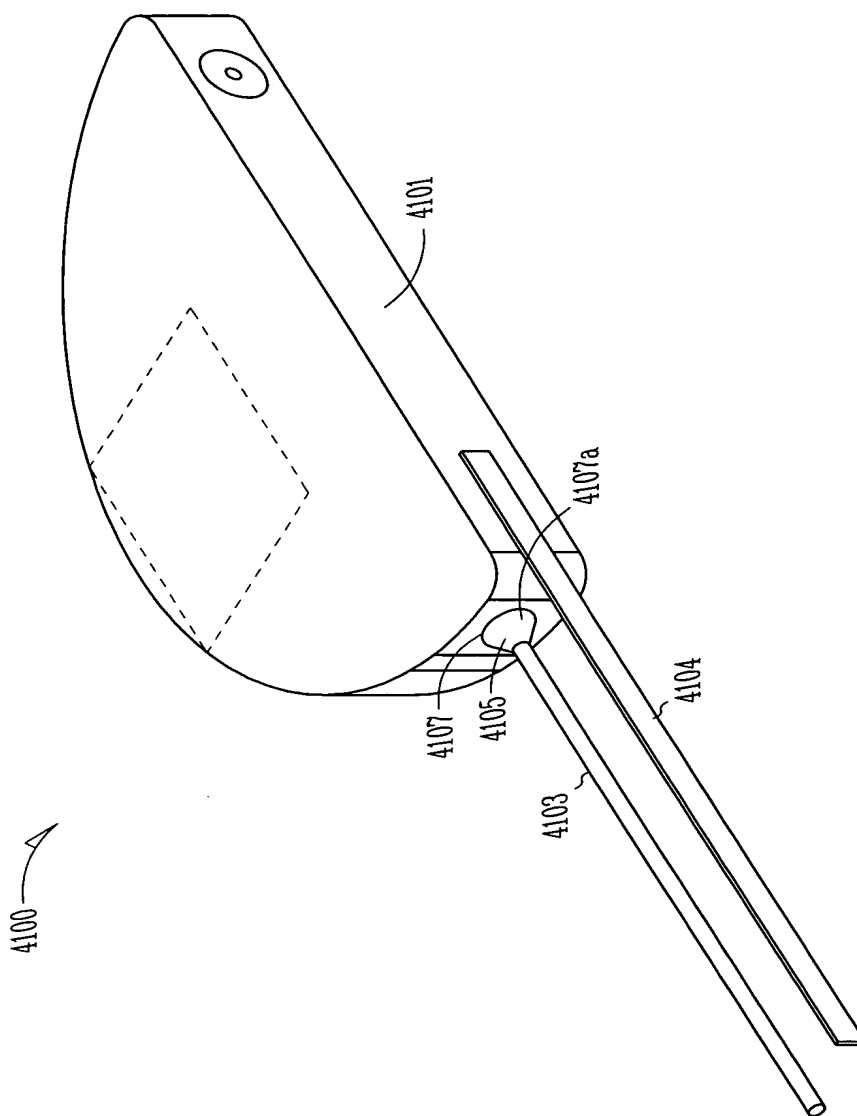
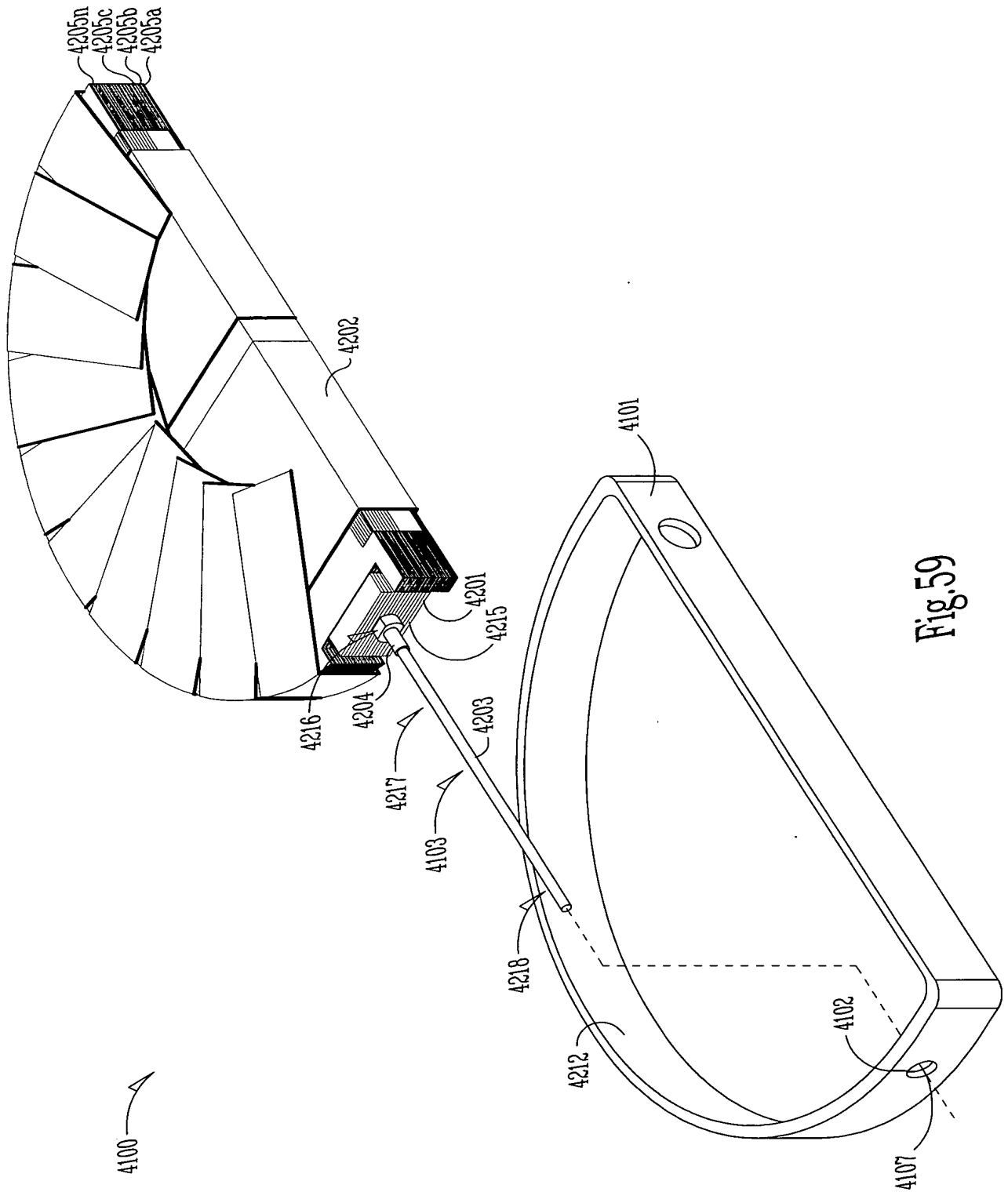
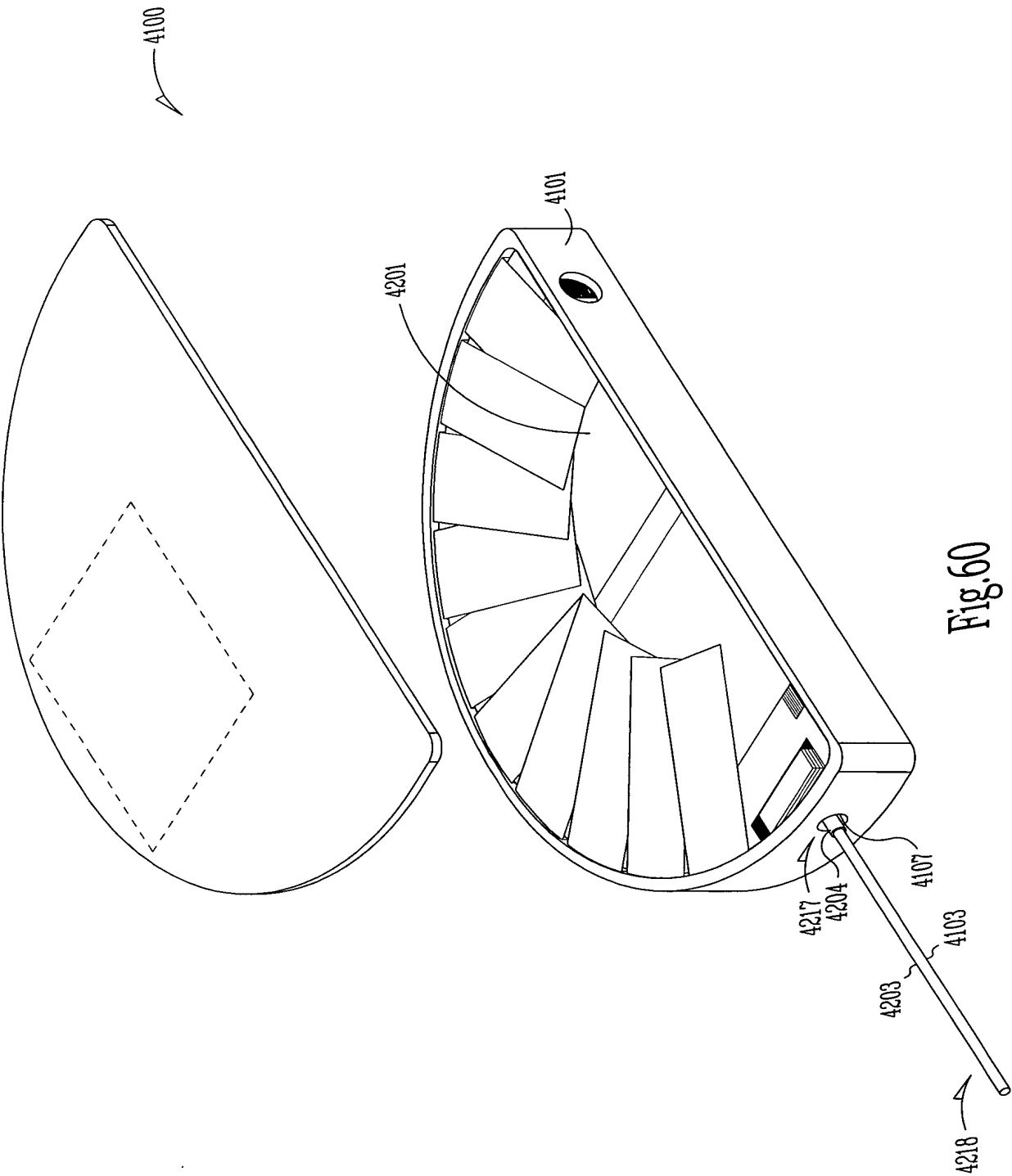


Fig. 58

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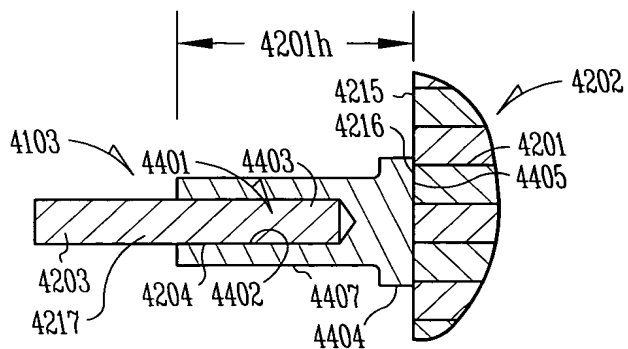


Fig.61

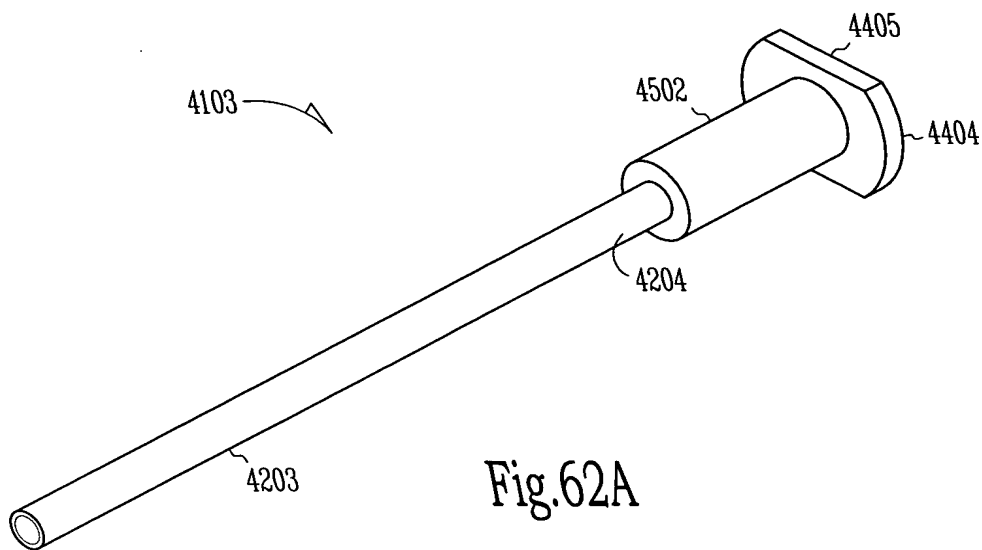


Fig.62A

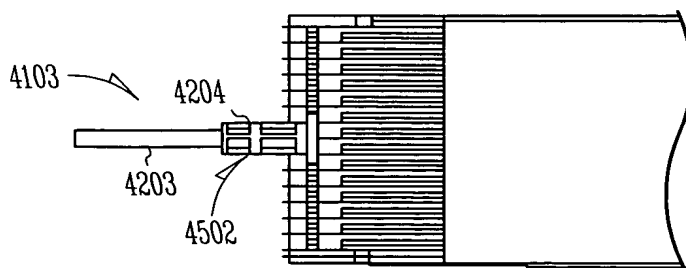
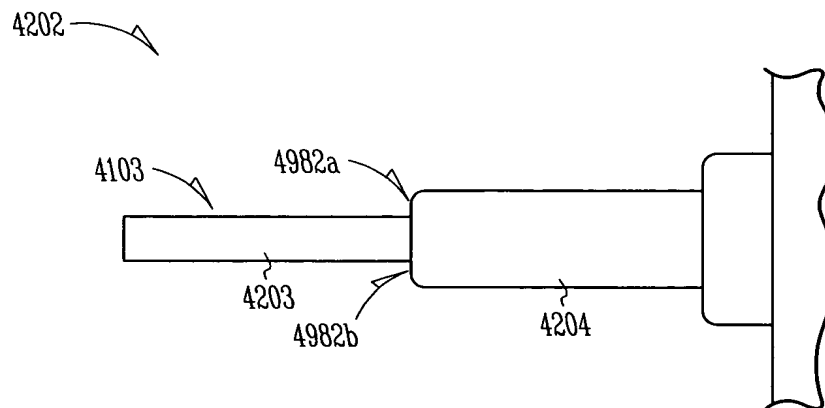
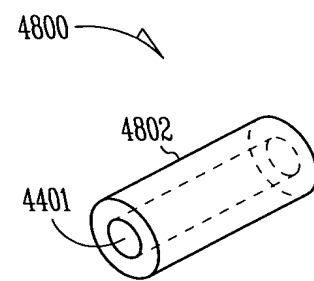
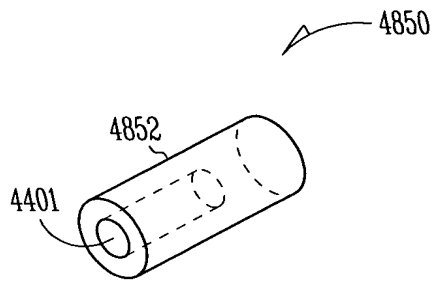
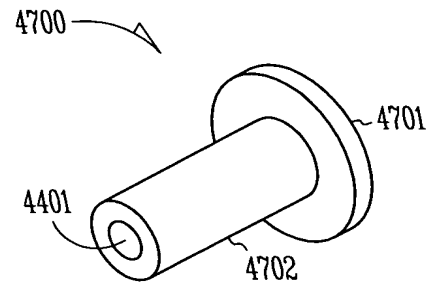
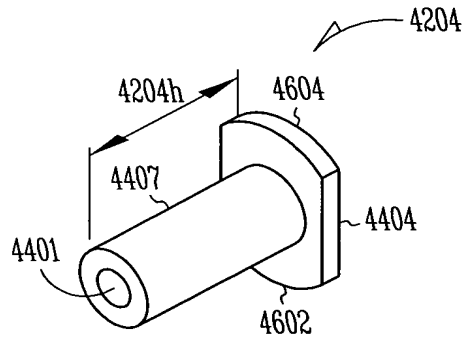
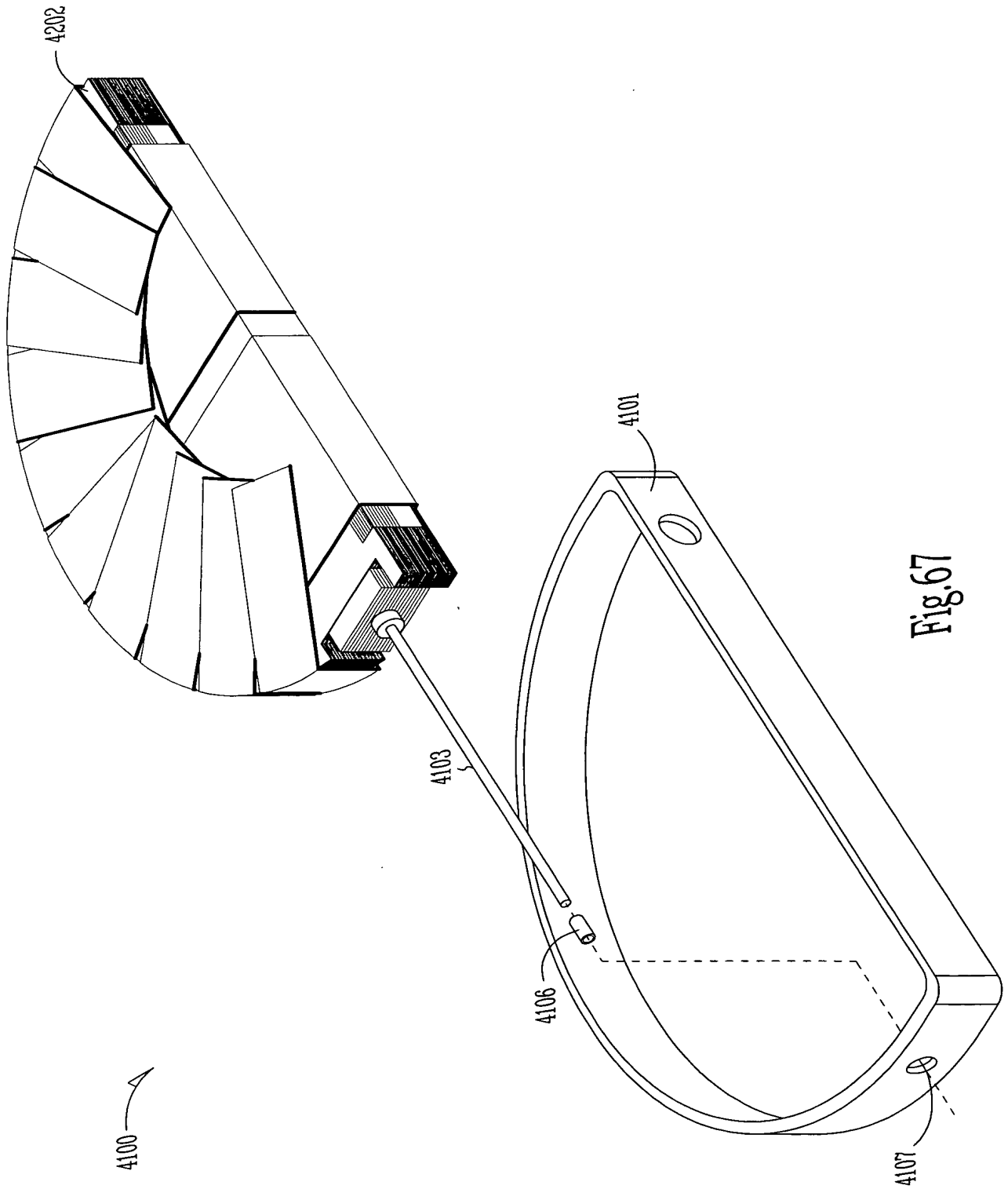


Fig.62B

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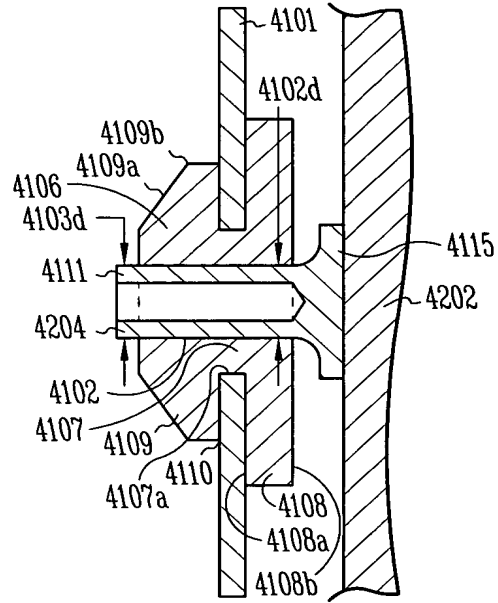


Fig.68

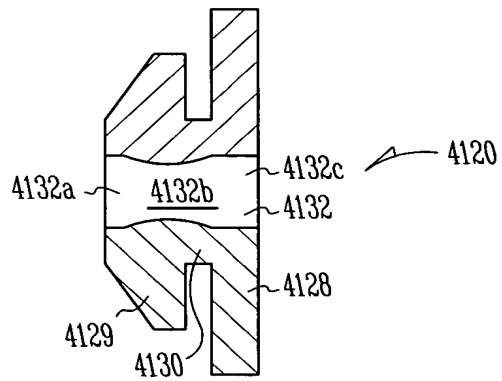


Fig.69

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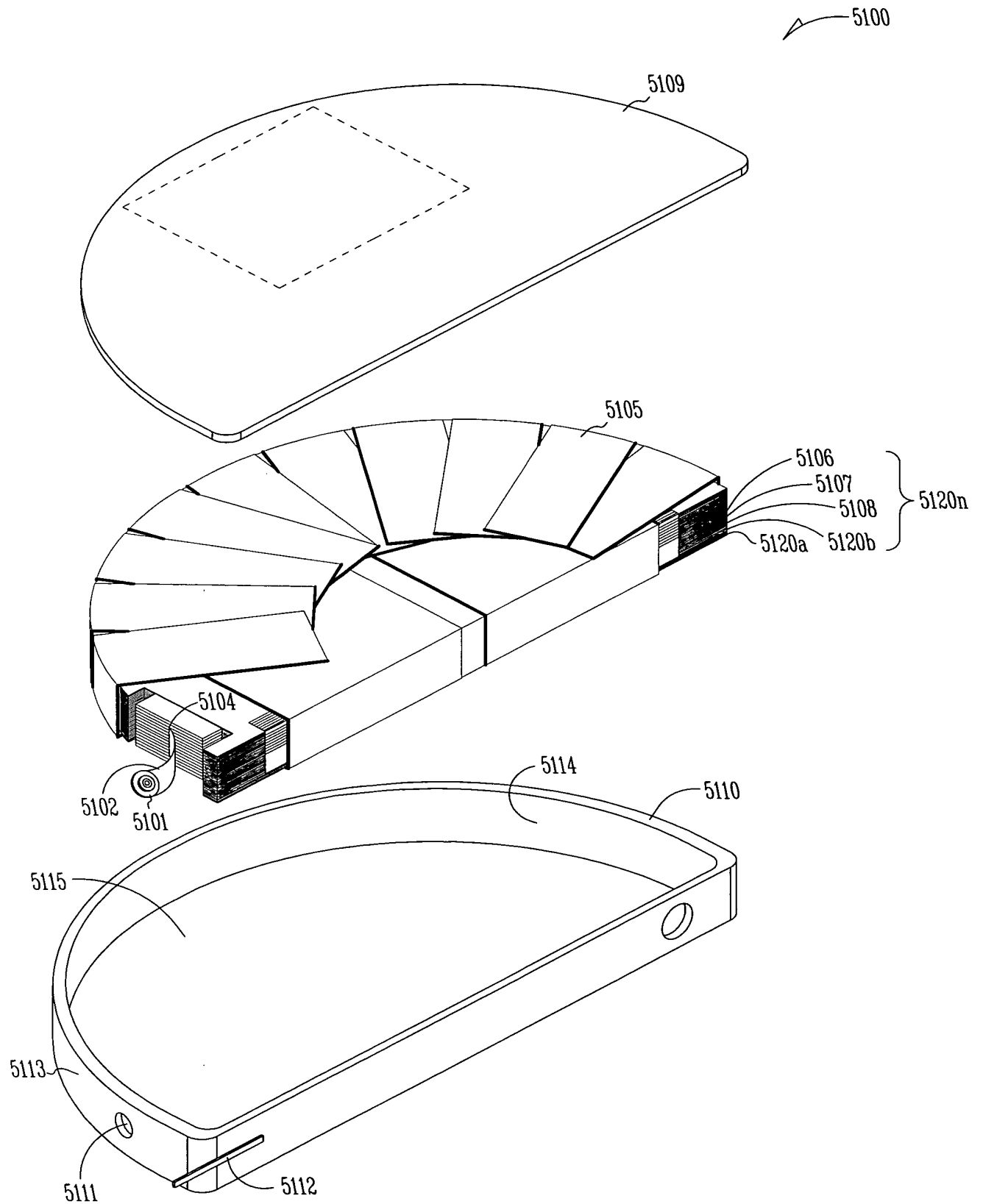


Fig.70

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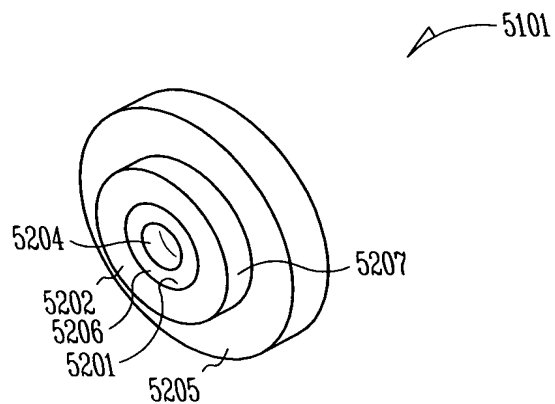


Fig.71

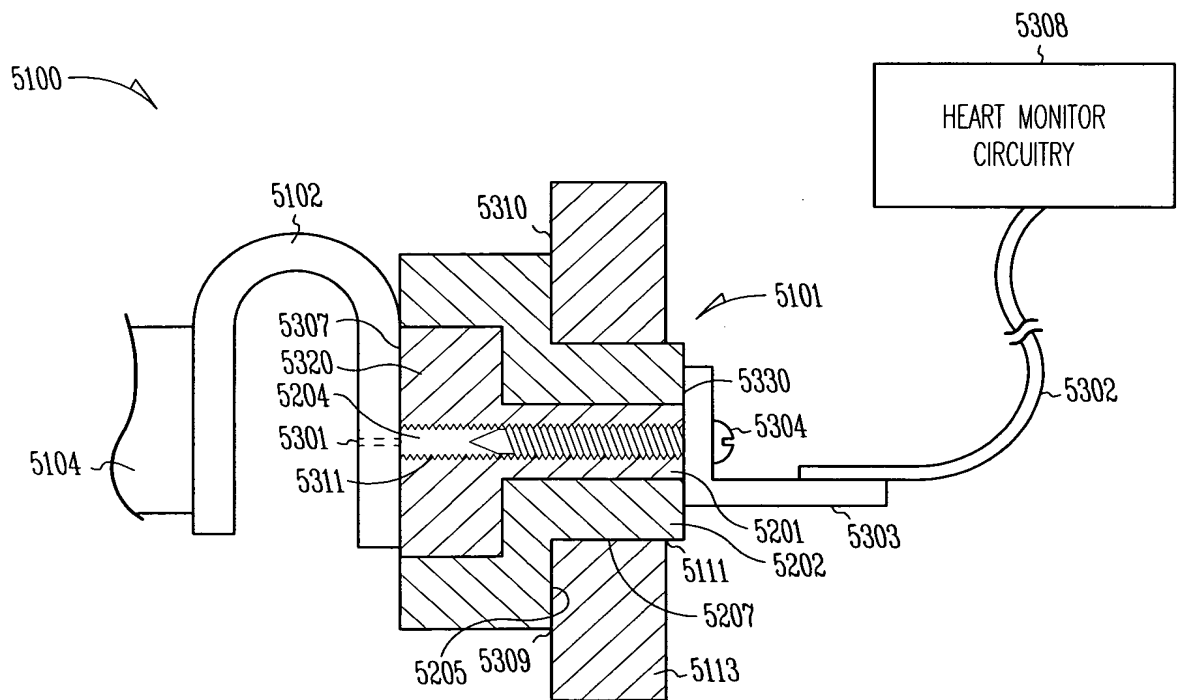


Fig.72

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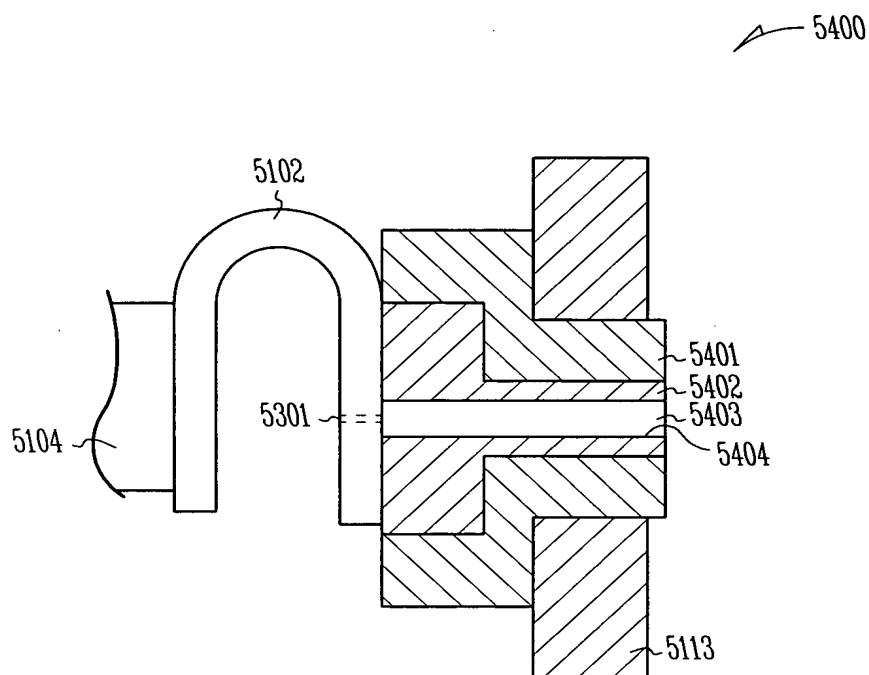


Fig.73

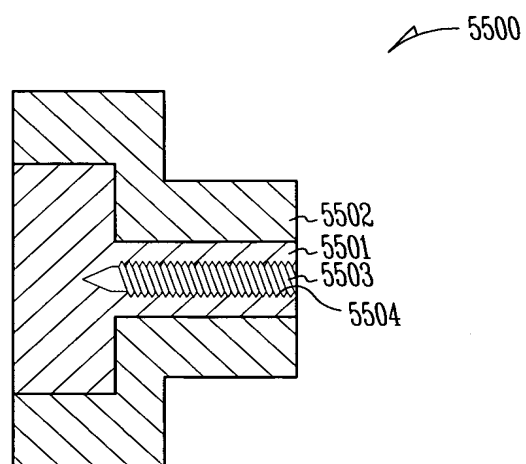


Fig.74

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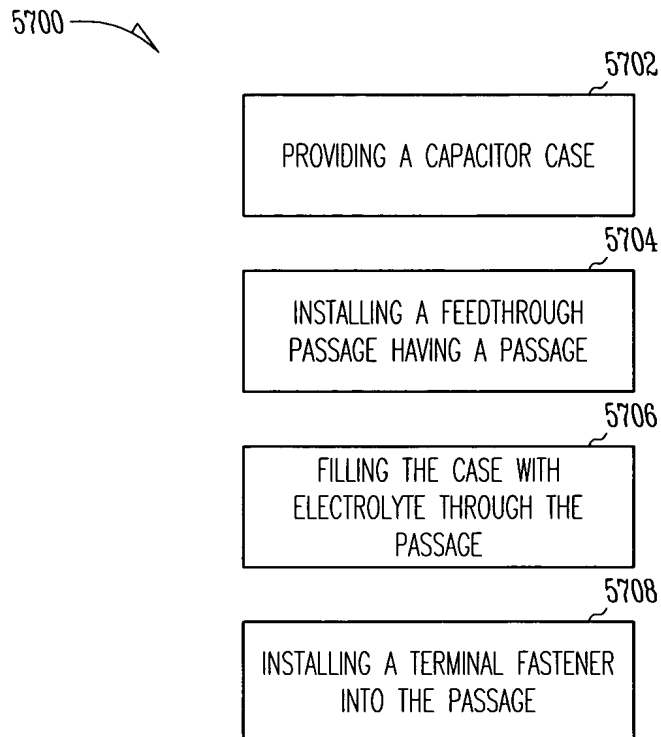


Fig.75

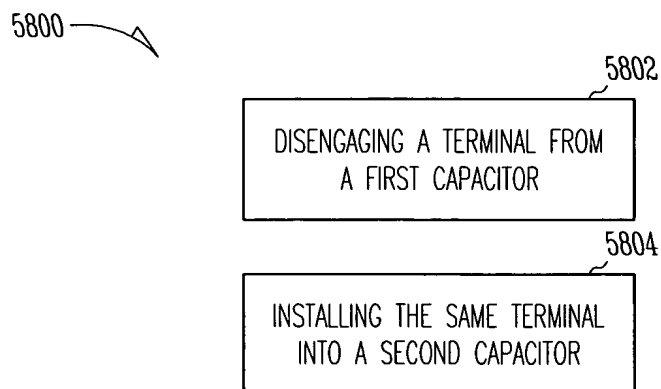


Fig.76



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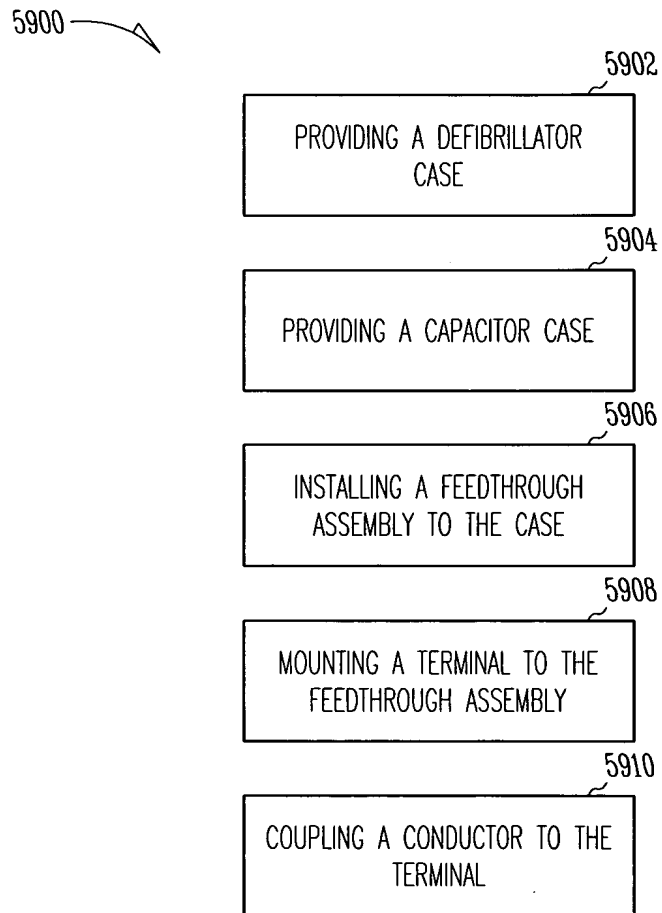
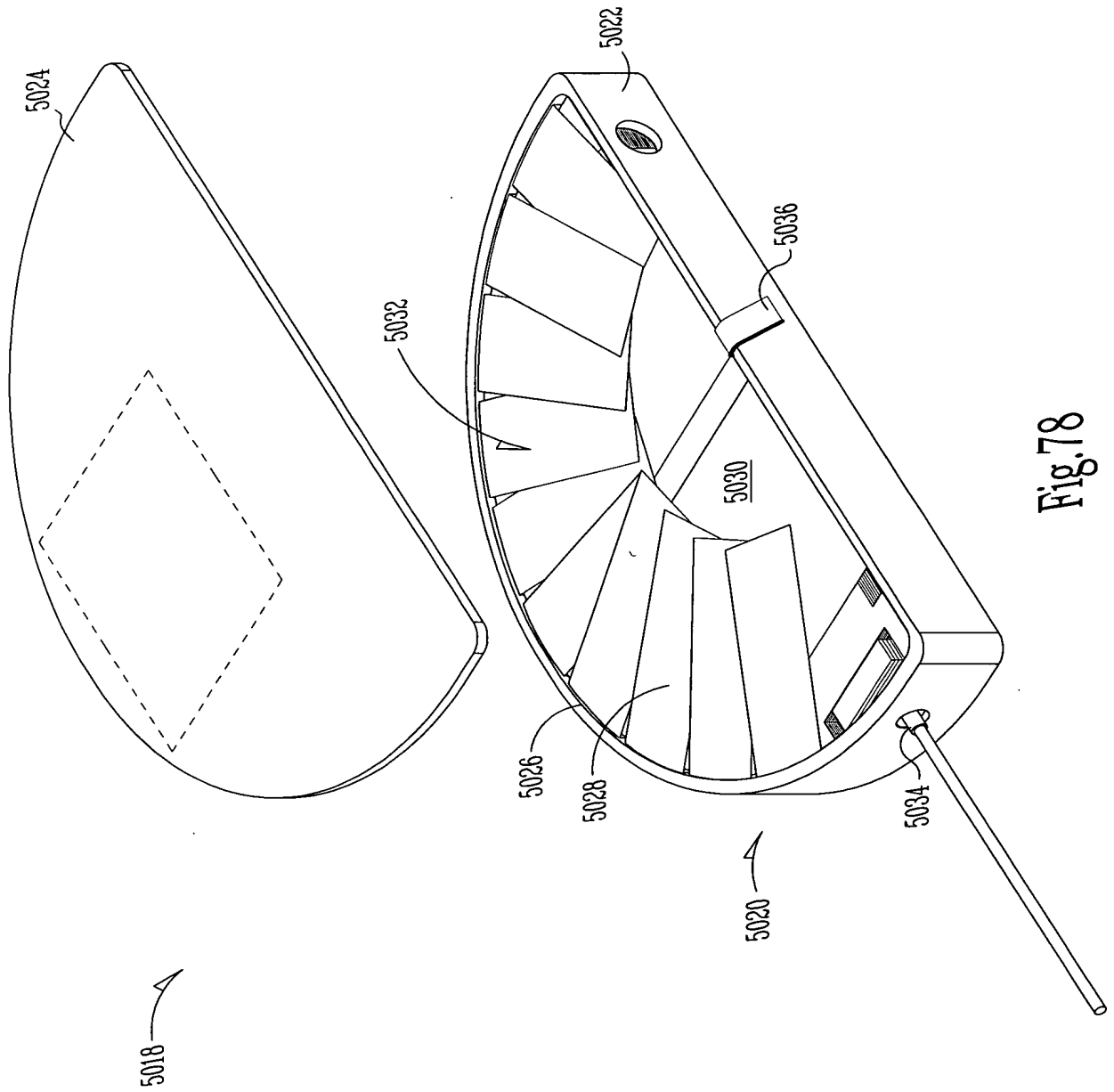


Fig.77

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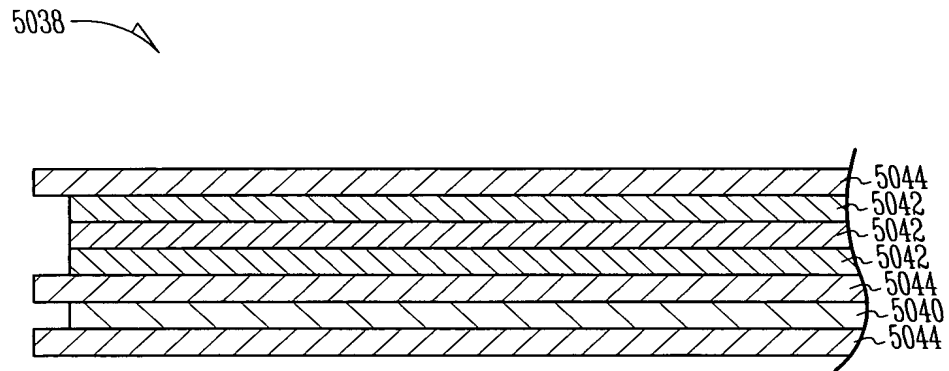


Fig.79

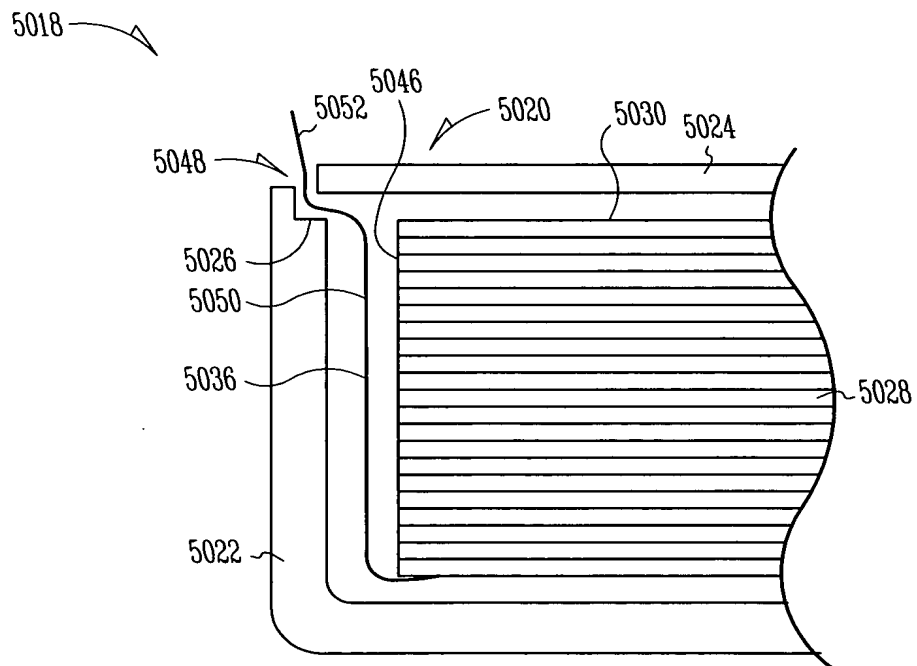


Fig.80

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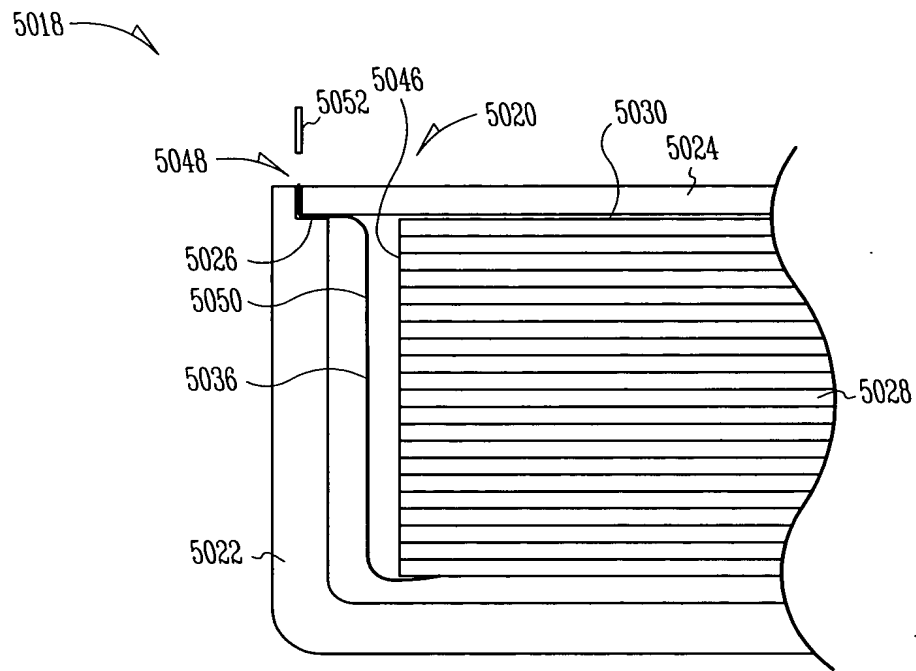


Fig.81

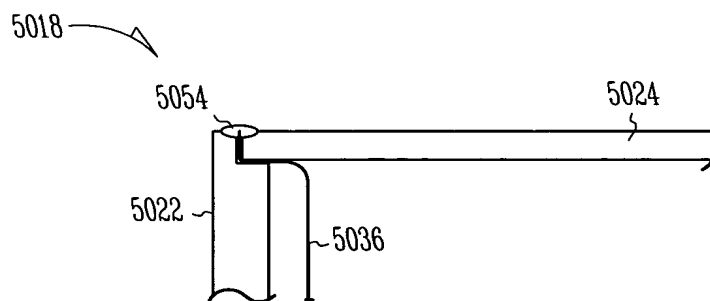


Fig.82

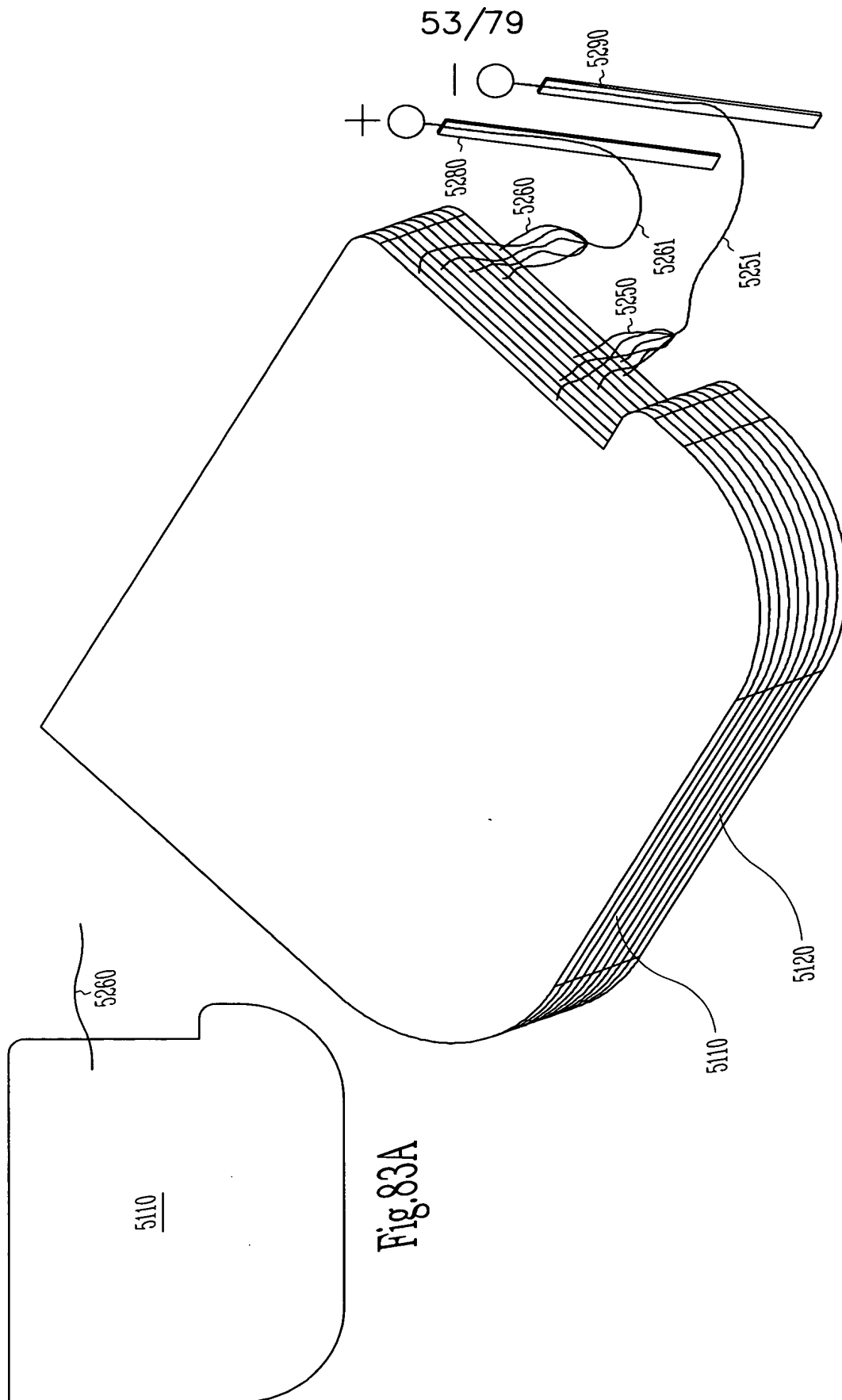


Fig. 83A

Fig. 83B

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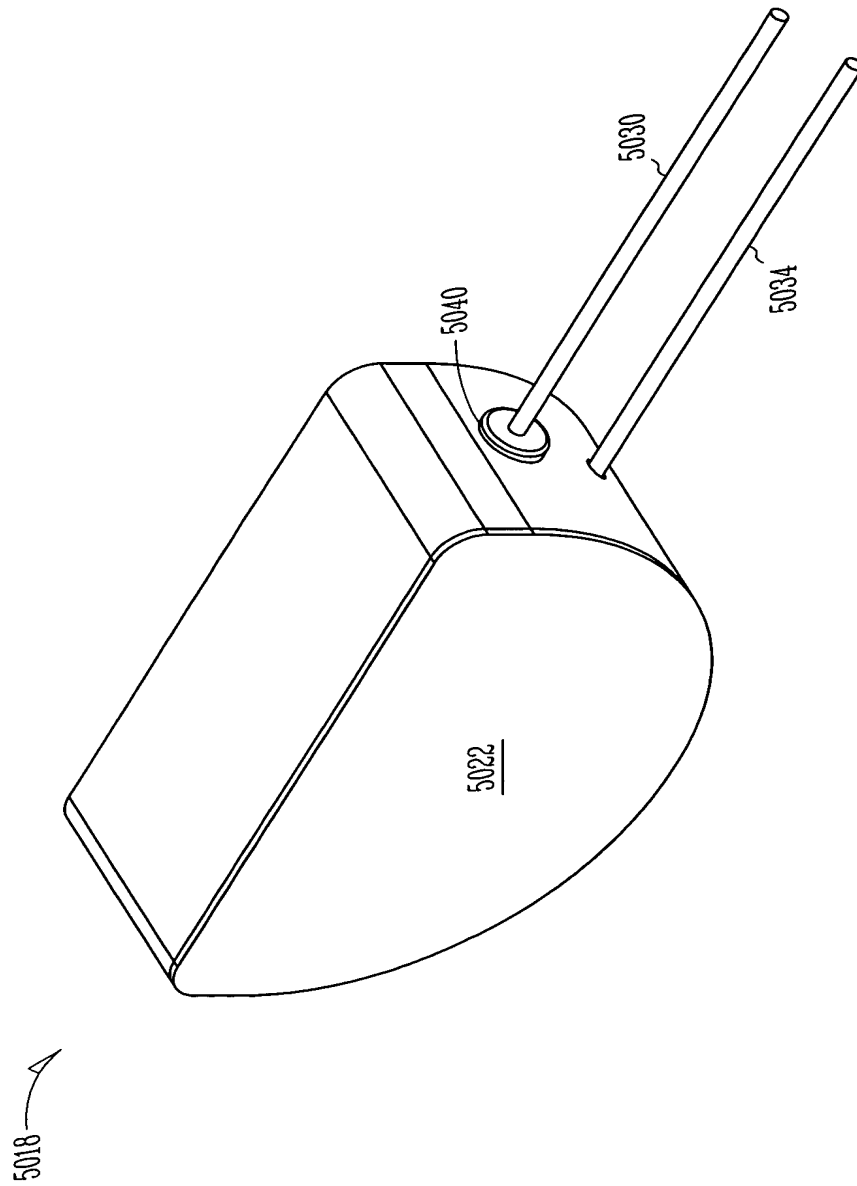


Fig. 84

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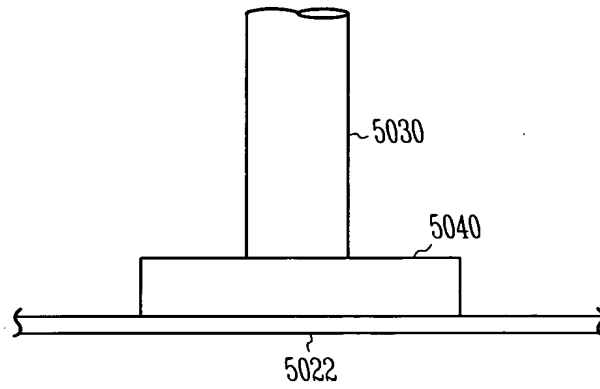


Fig.85A

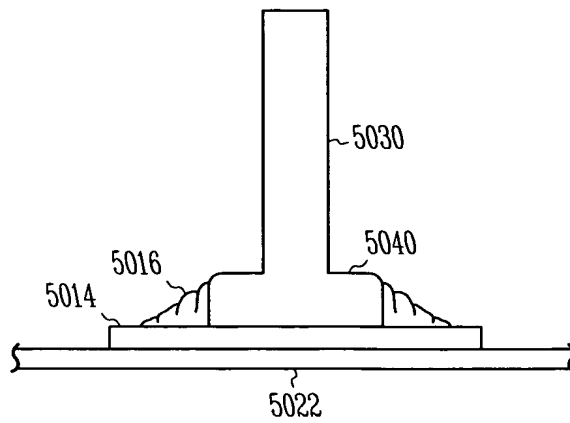


Fig.85B

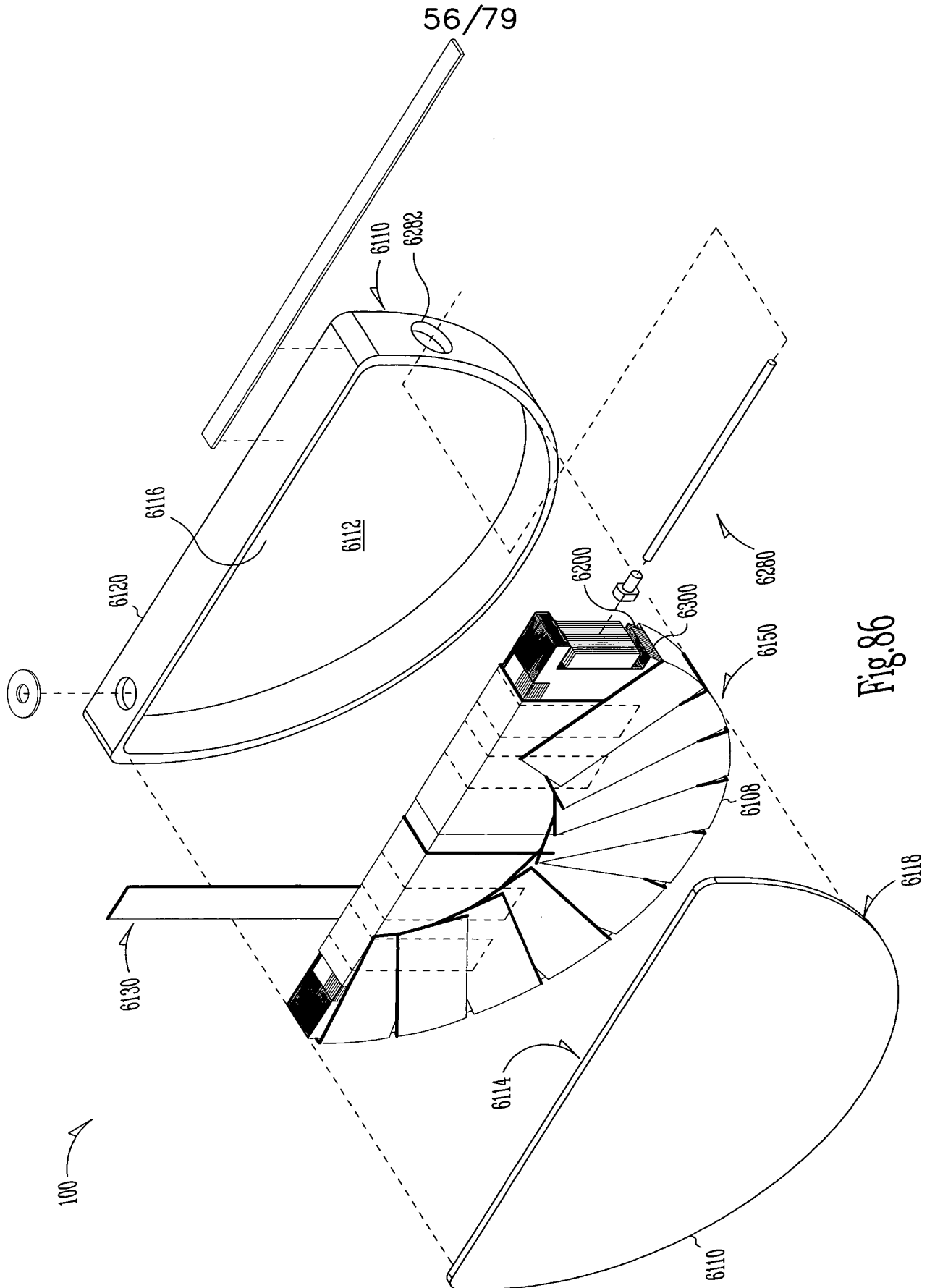
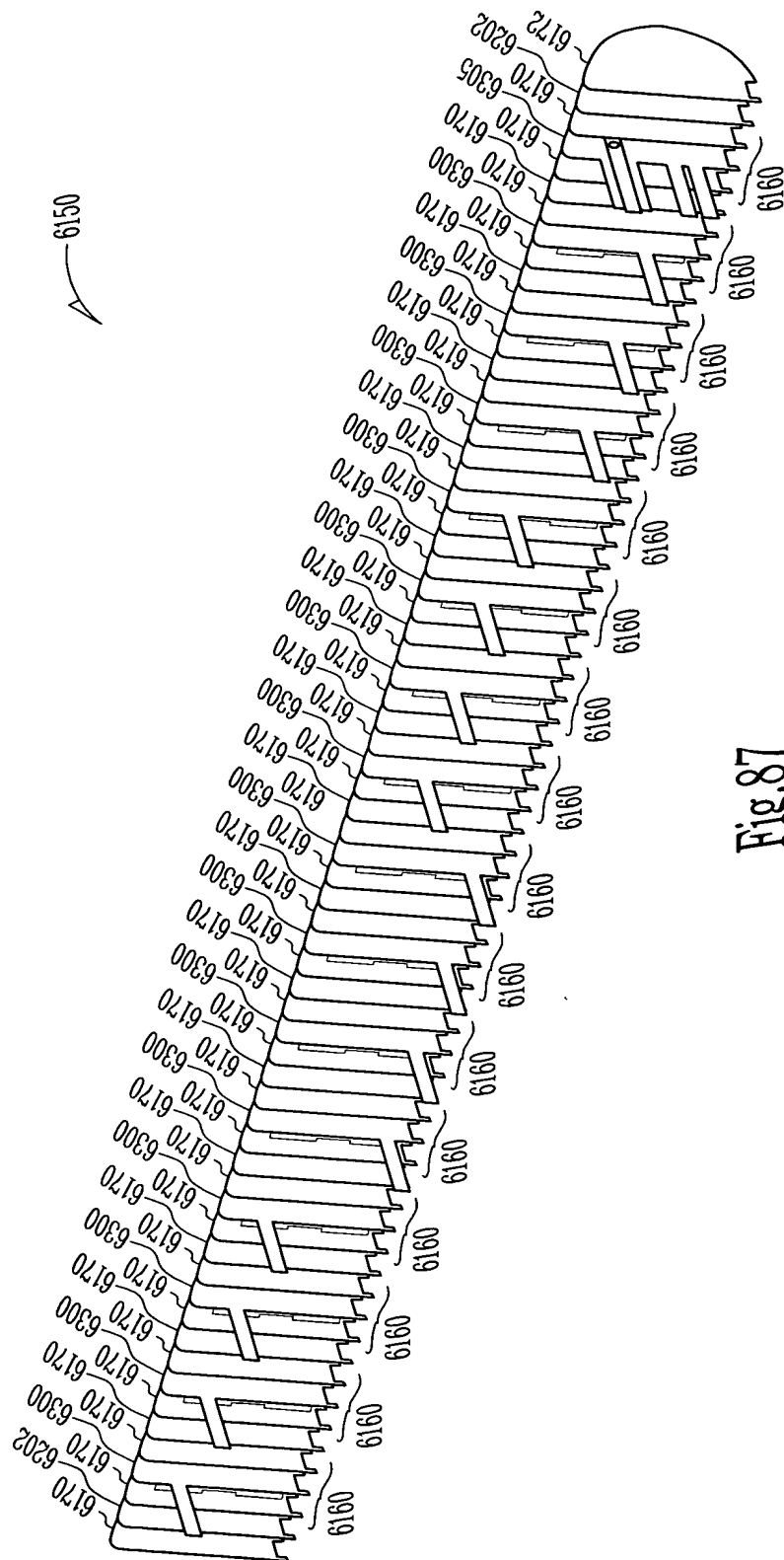


Fig. 86



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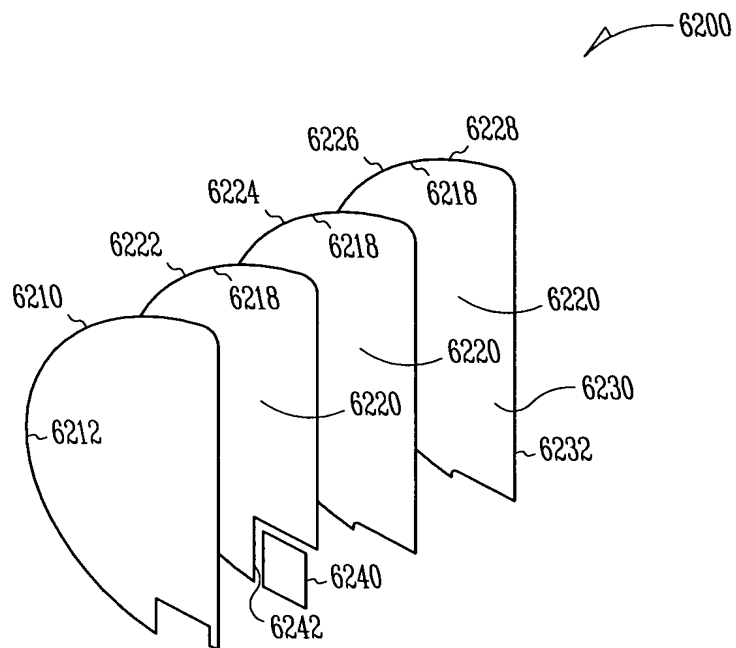


Fig. 88

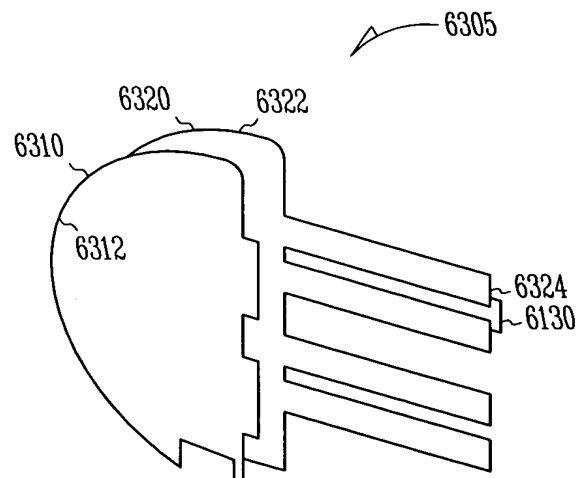
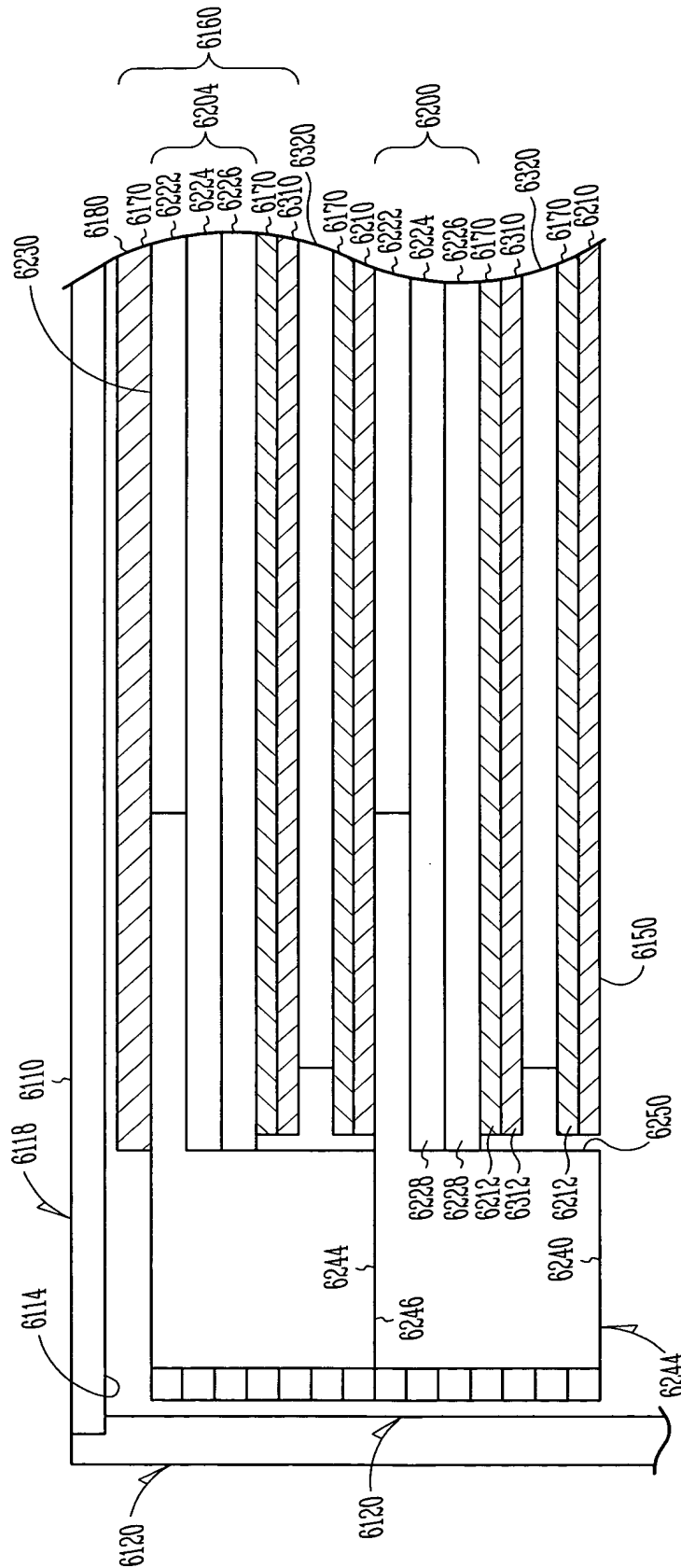
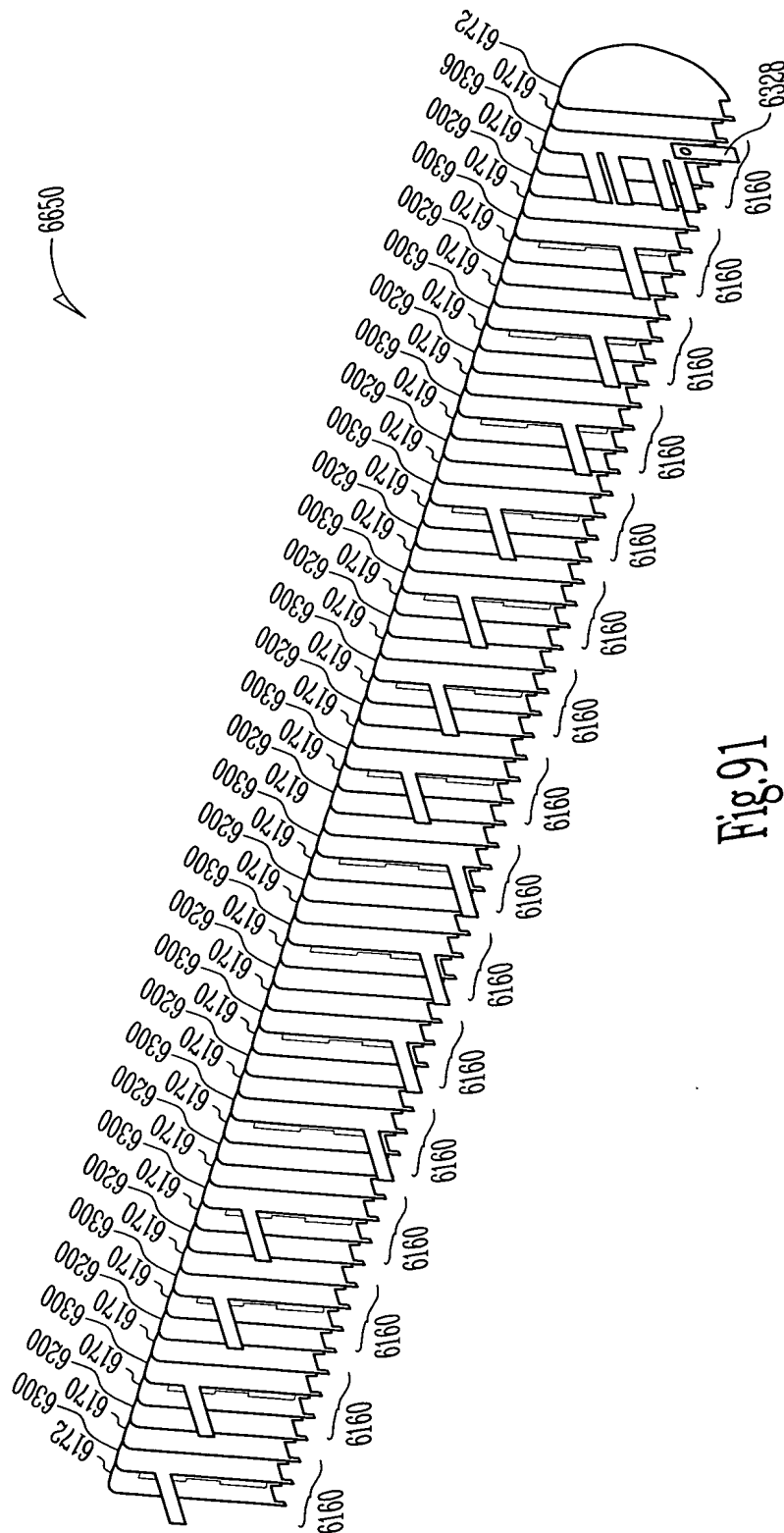


Fig. 89

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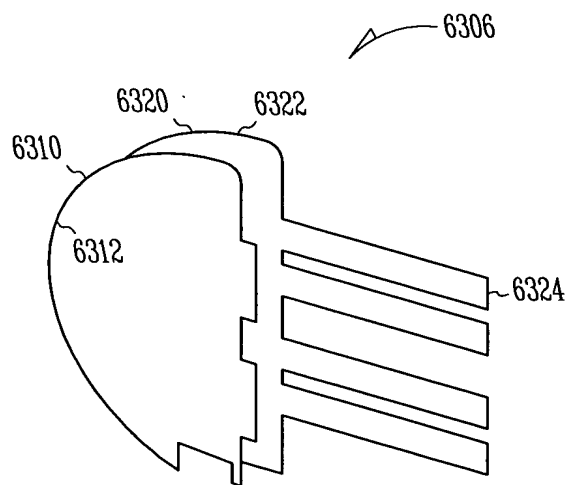


Fig. 92

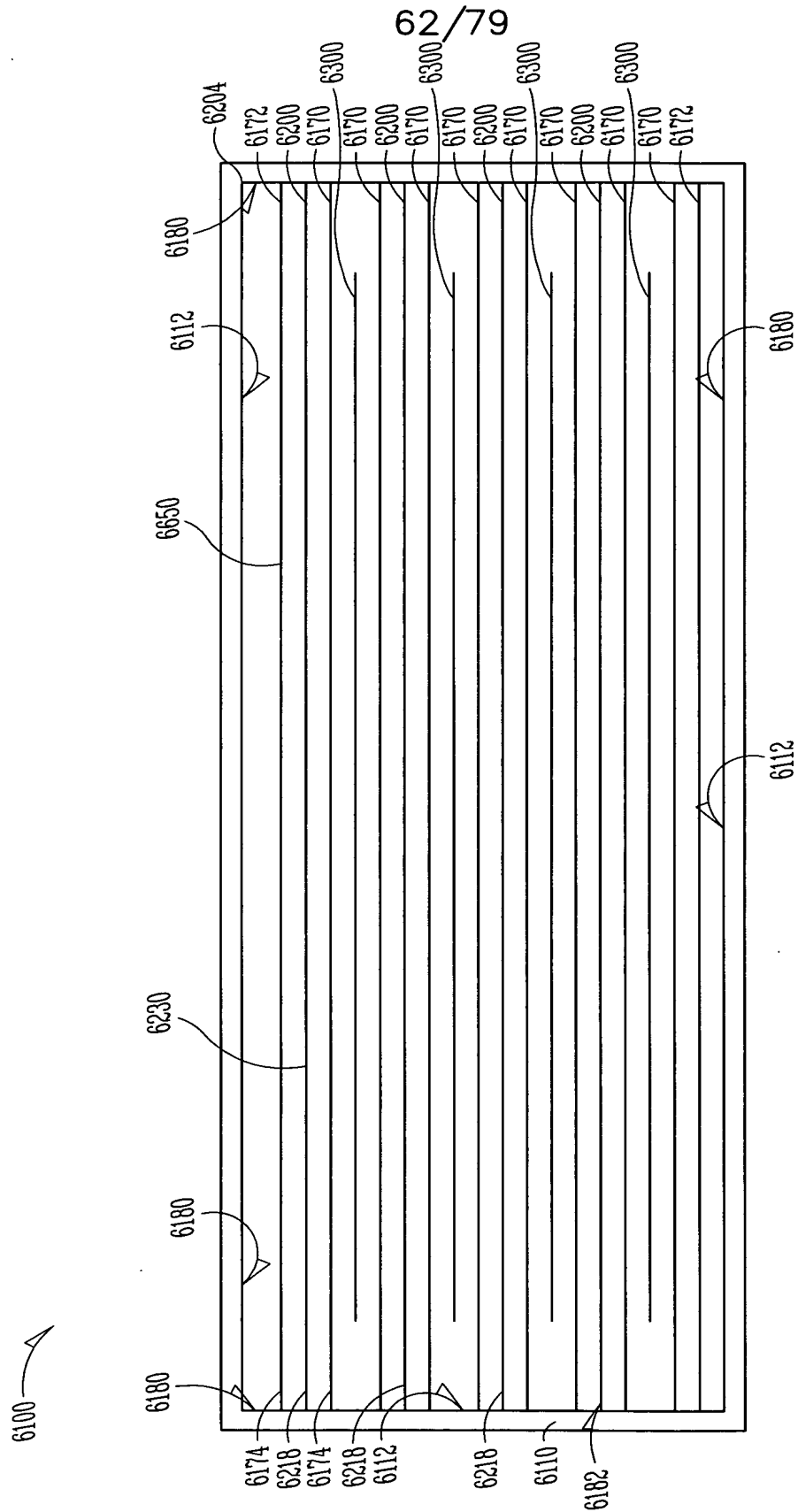


Fig.93

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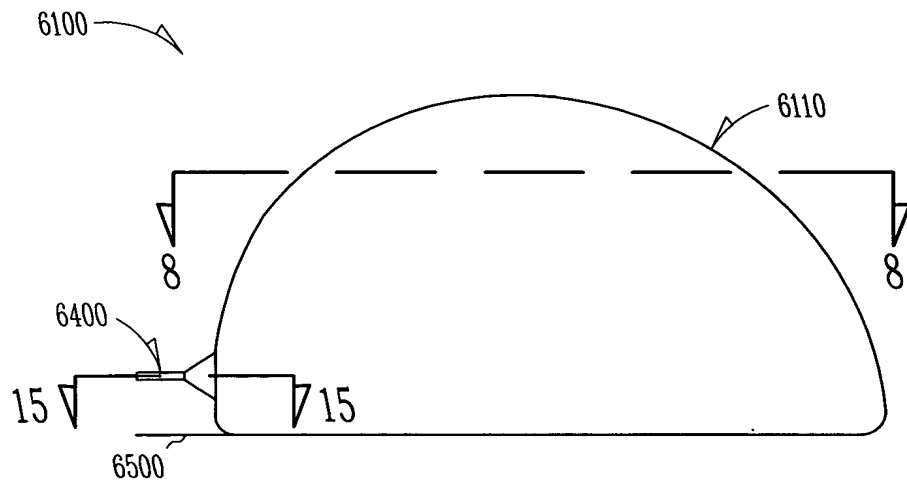


Fig. 94

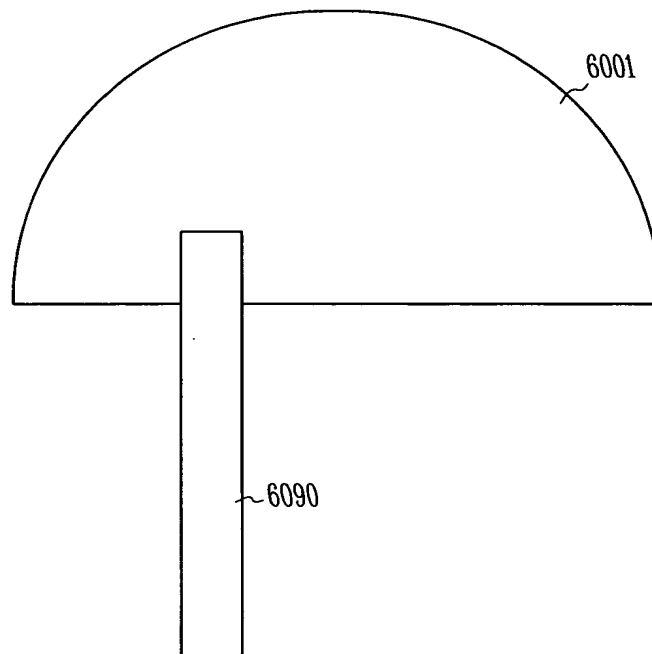


Fig. 95

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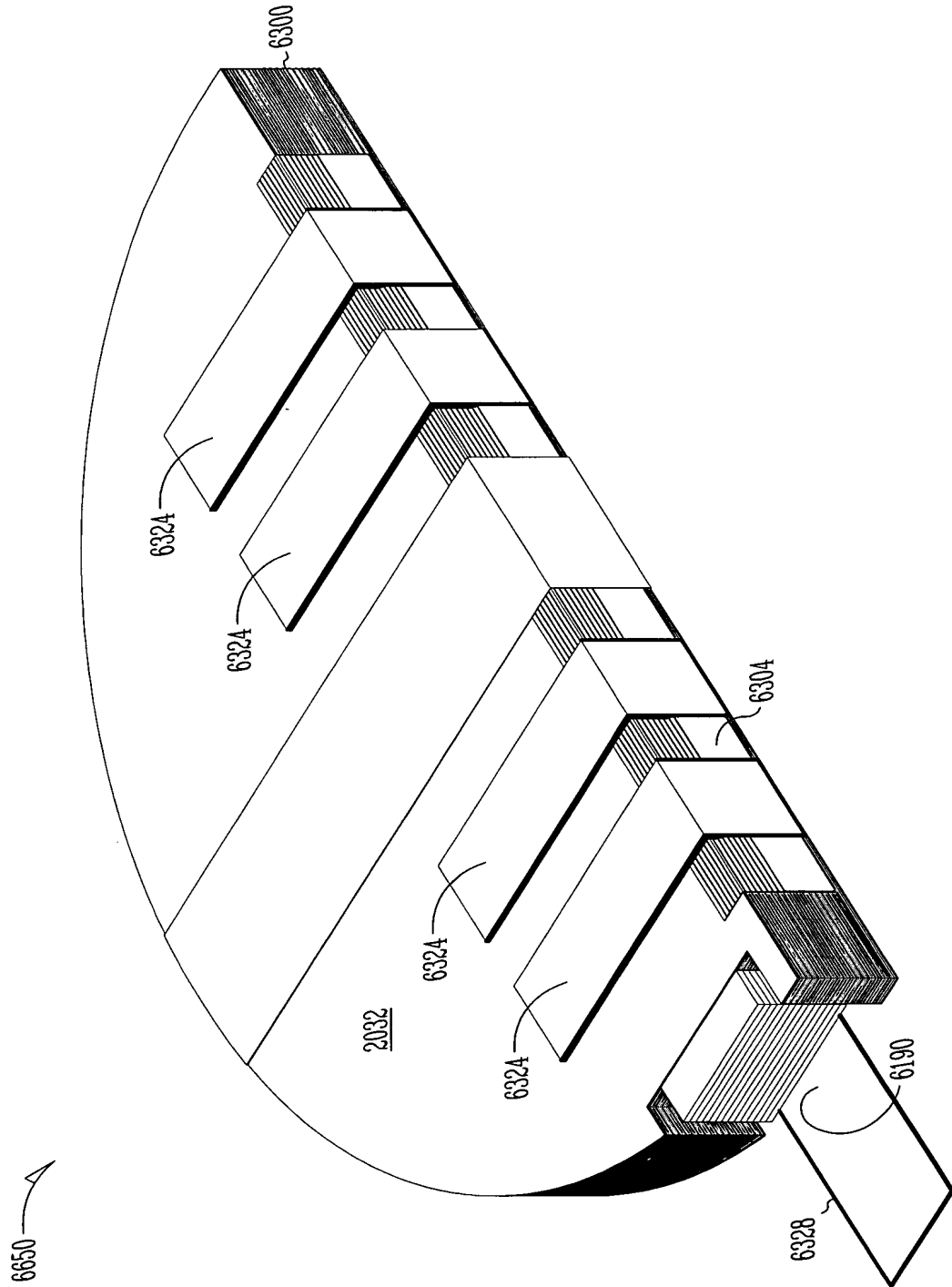


Fig. 96



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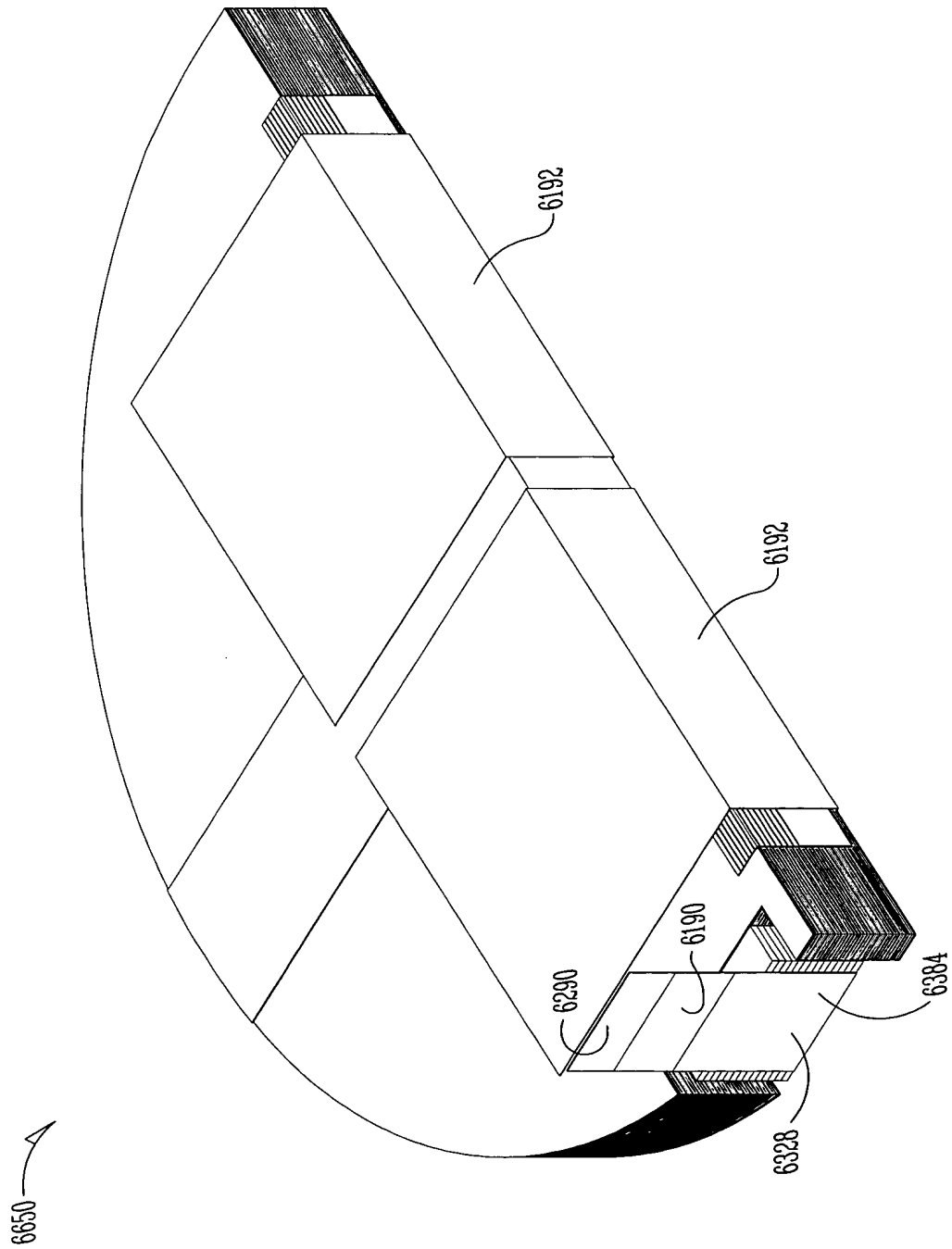
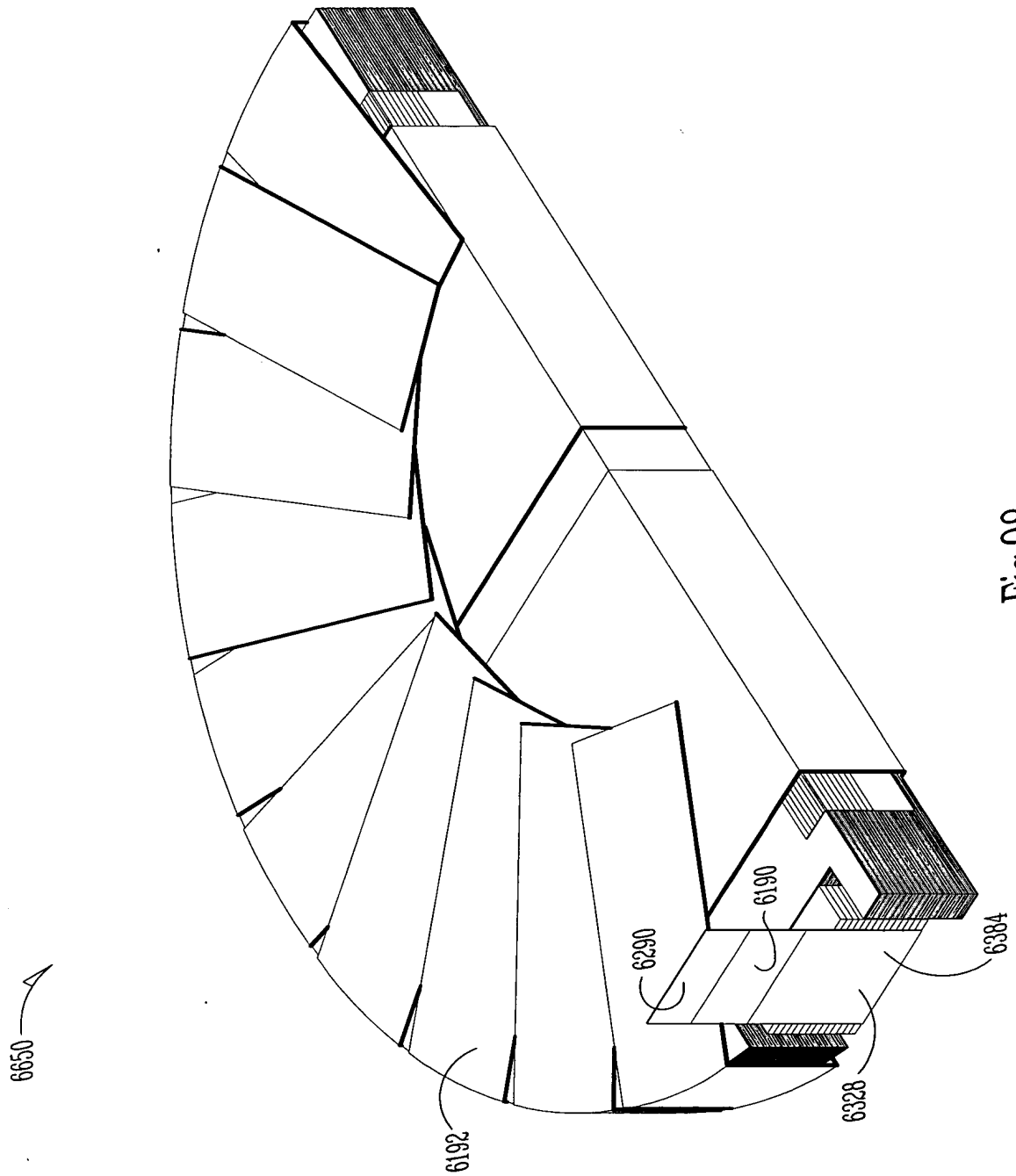


Fig. 97

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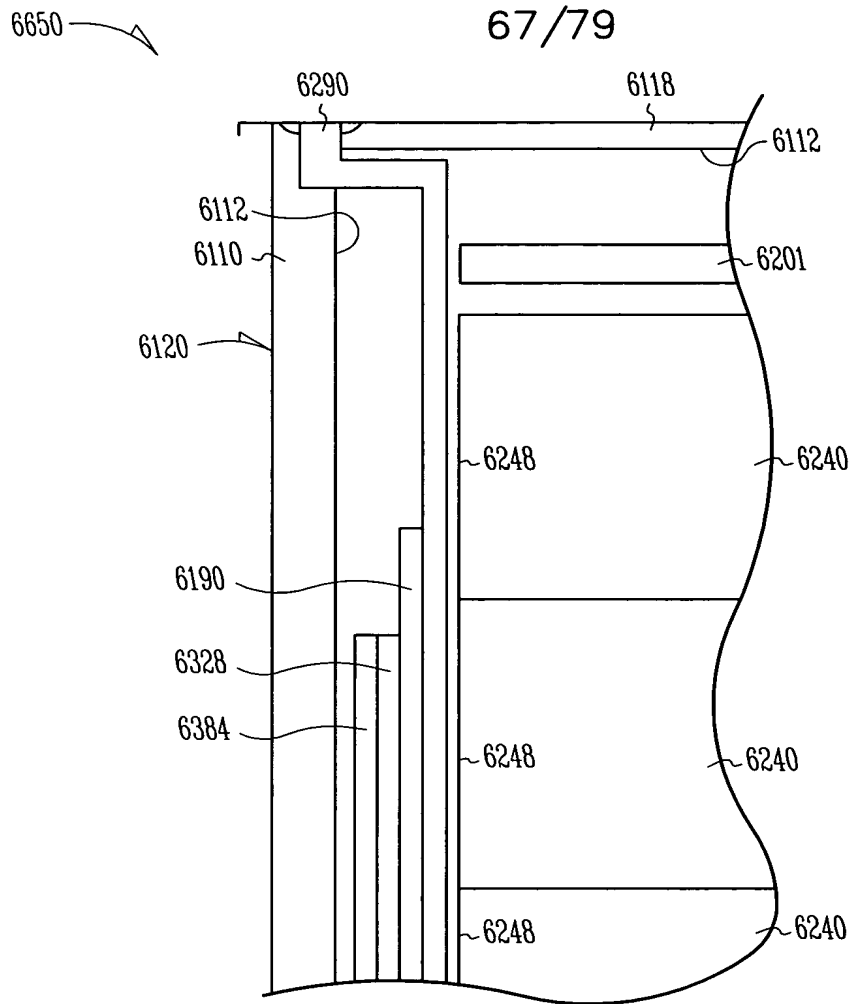


Fig.99

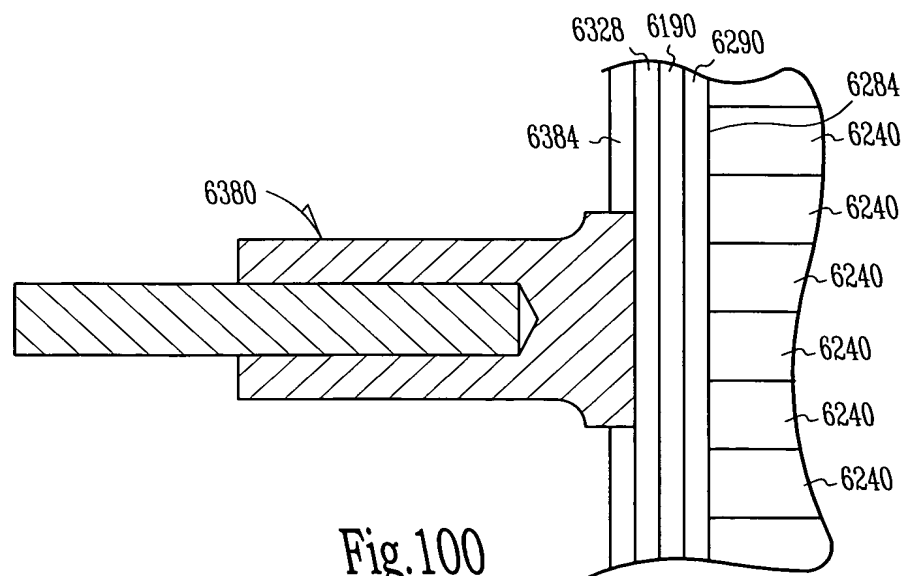


Fig.100

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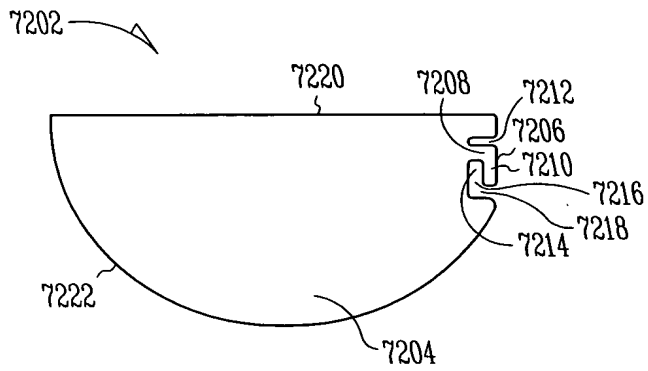


Fig. 101A

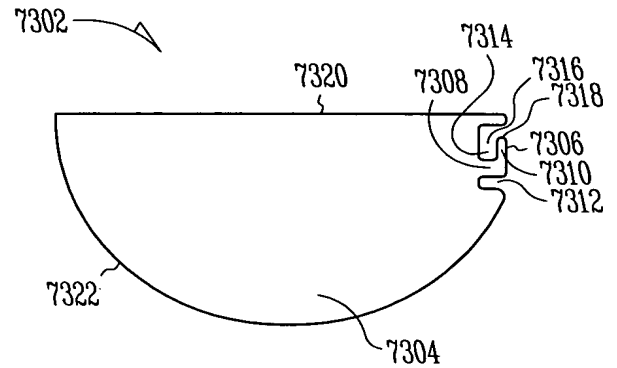


Fig. 101B

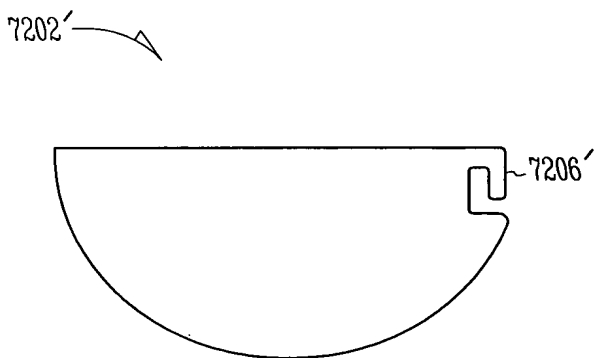


Fig. 102A

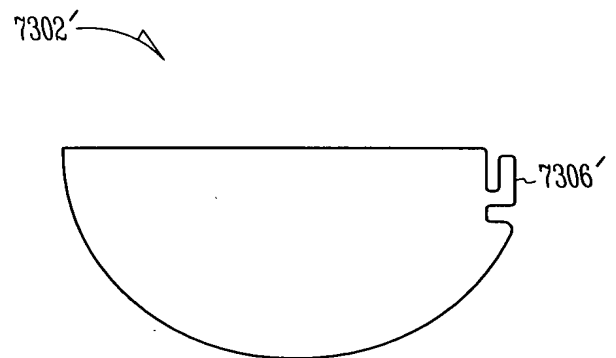
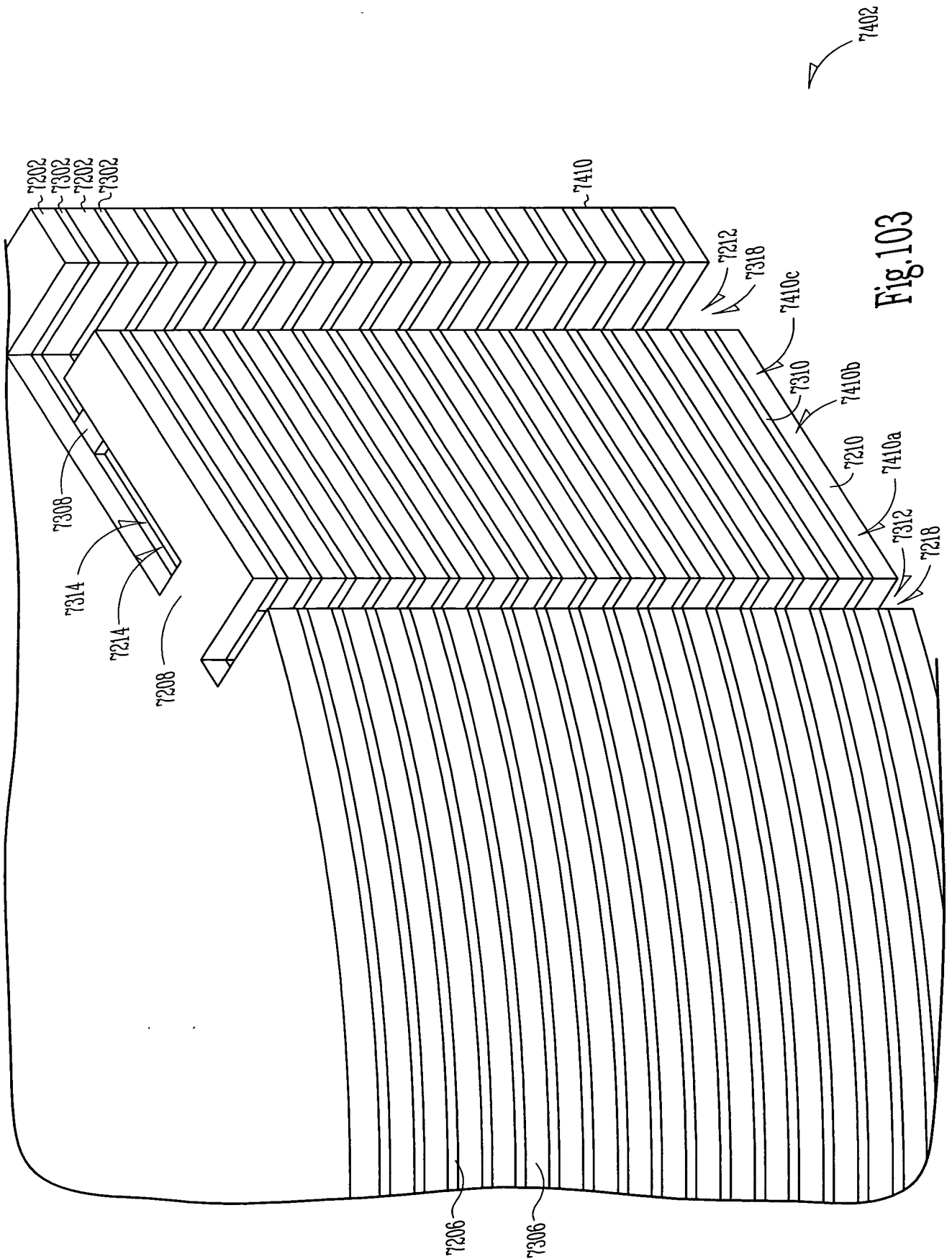
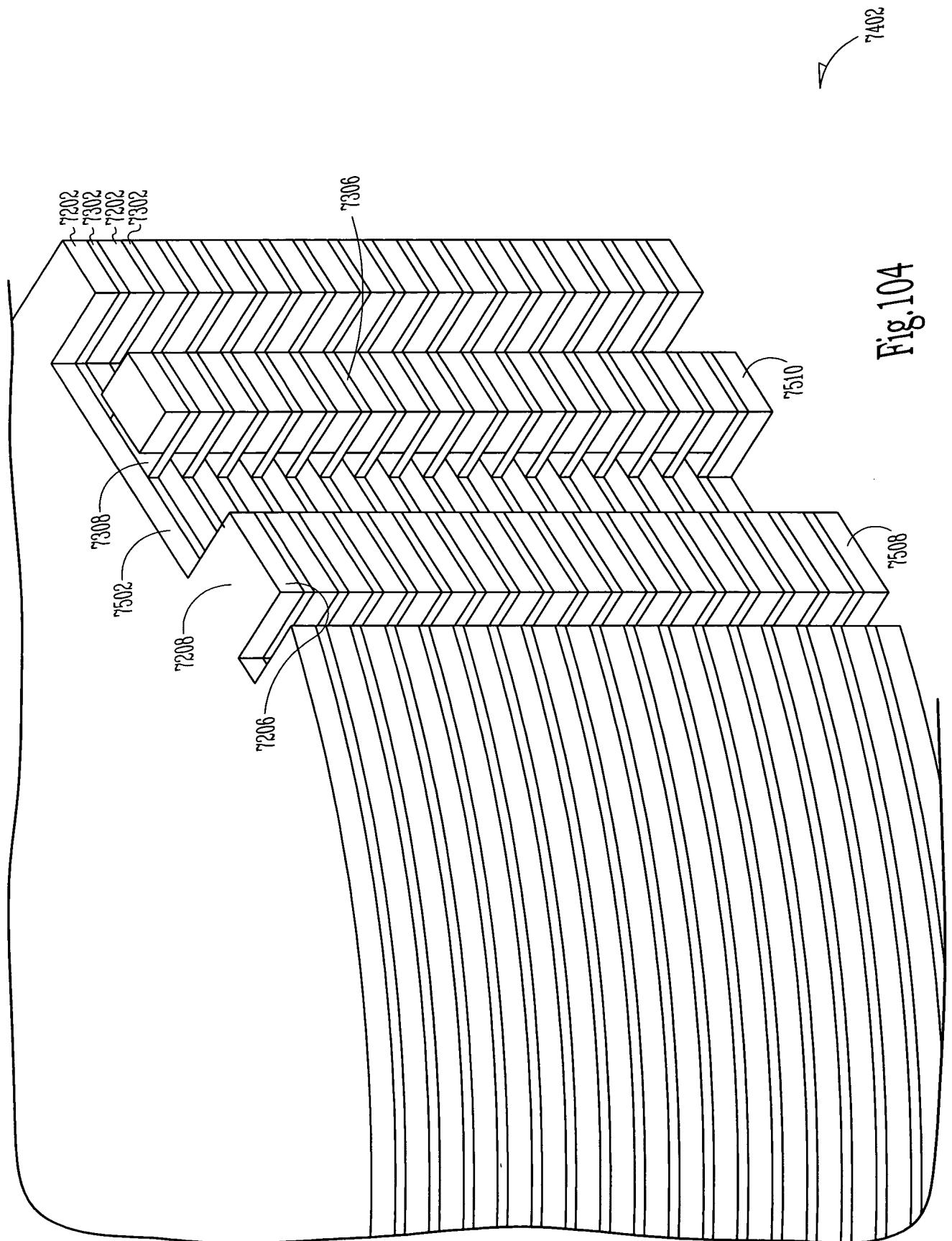


Fig. 102B

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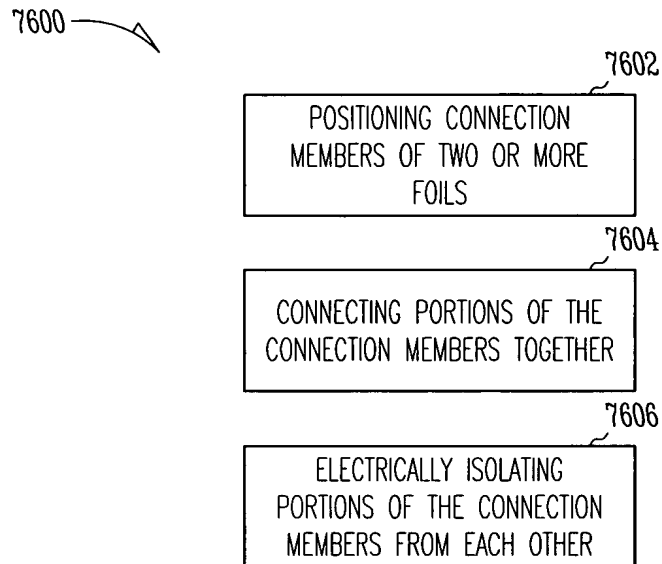


Fig.105

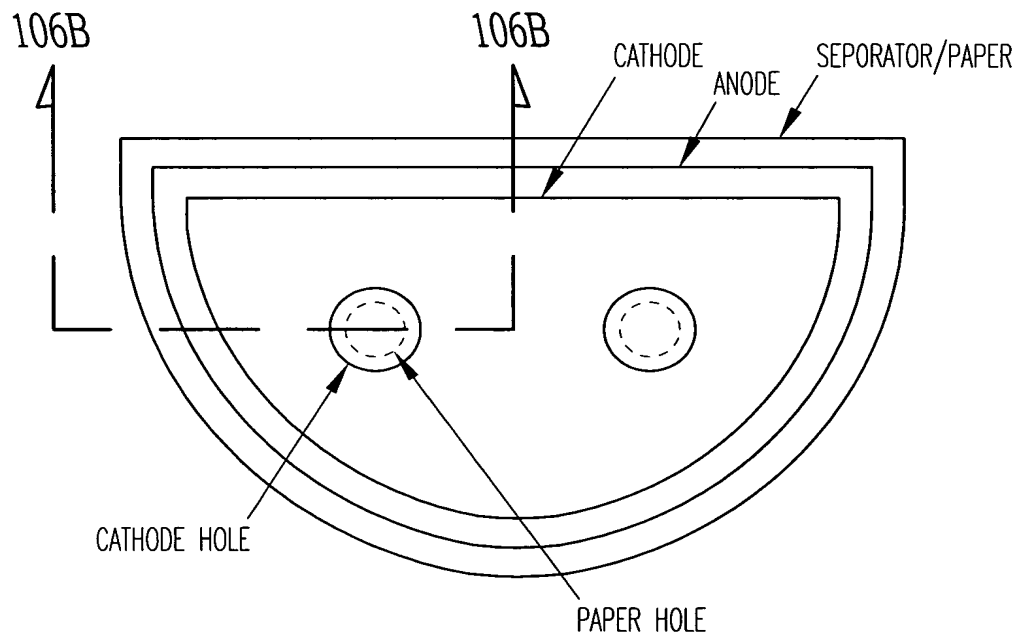


Fig.106A

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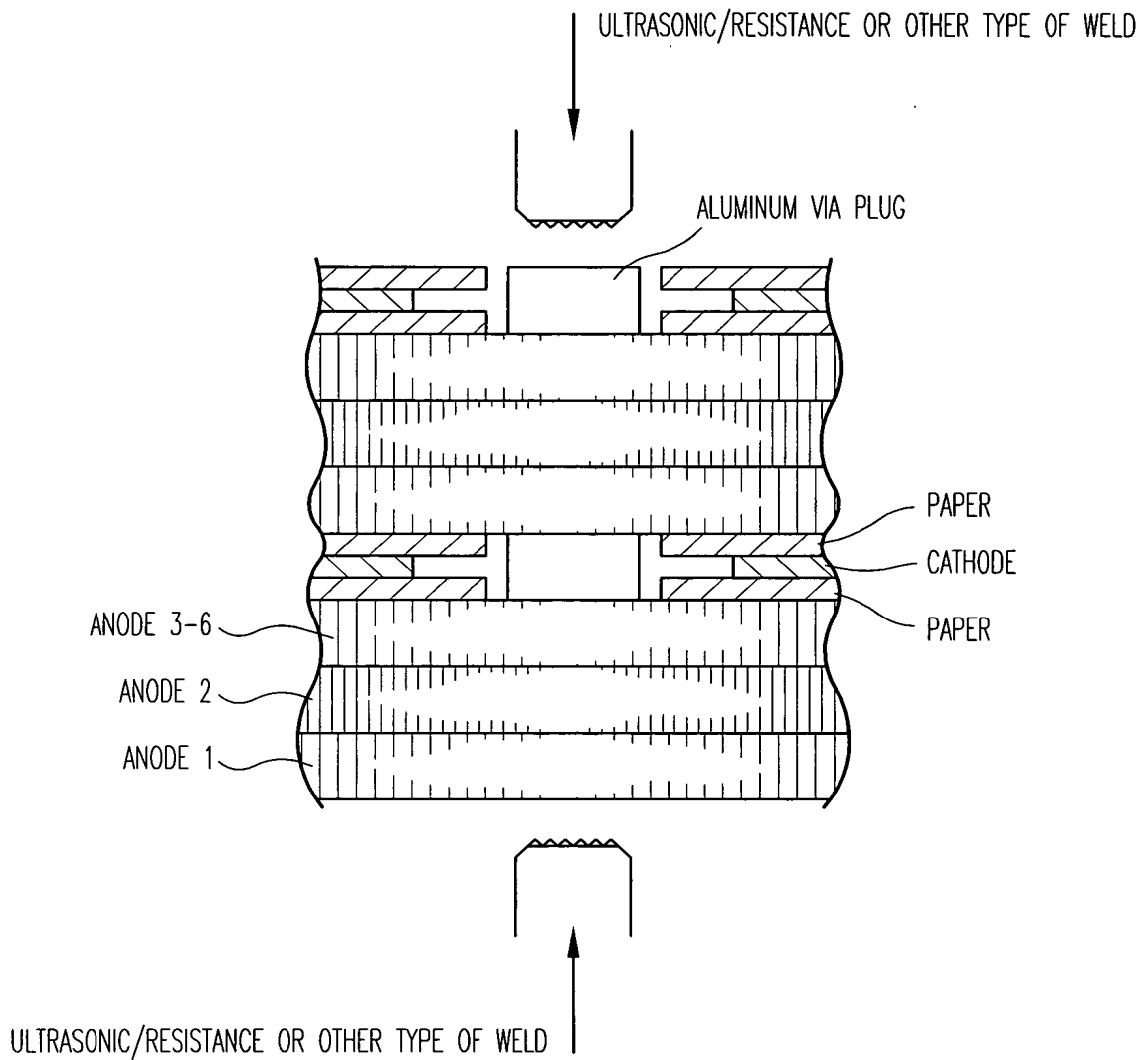


Fig.106B

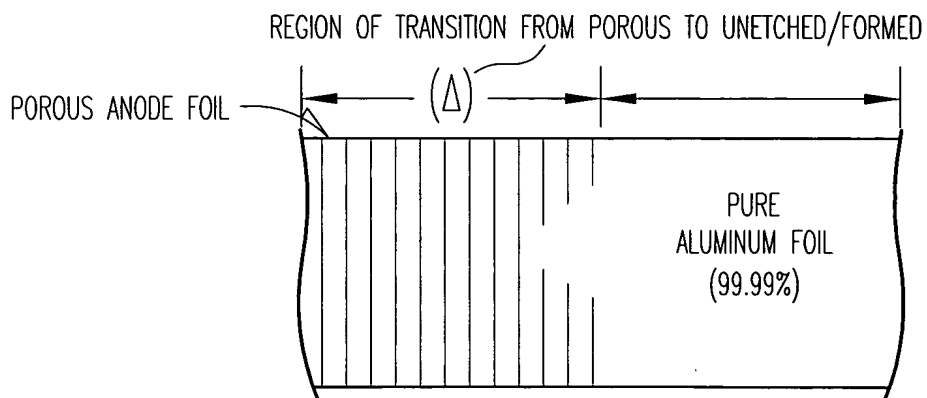


Fig.106C



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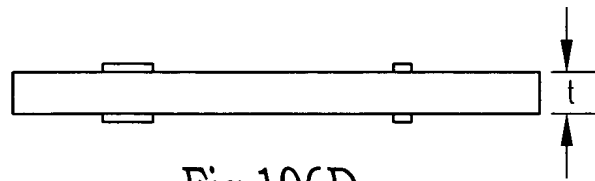


Fig. 106D

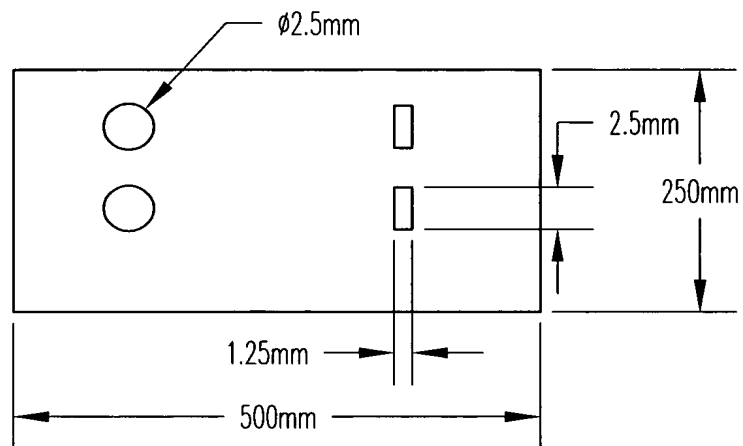


Fig. 106E

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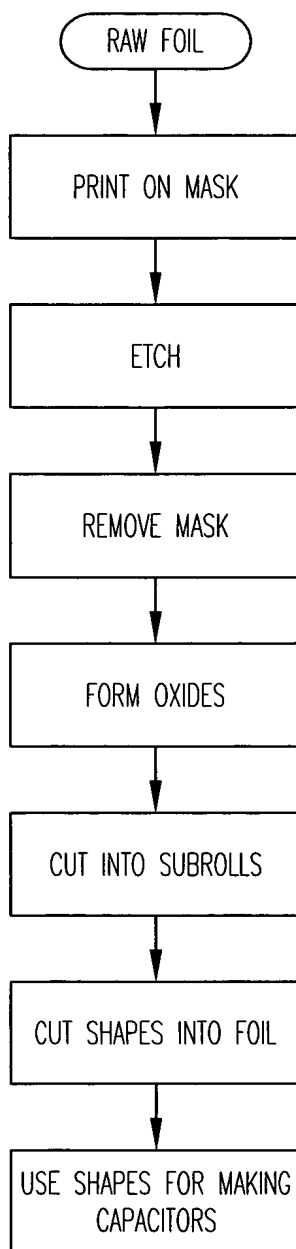


Fig.106F

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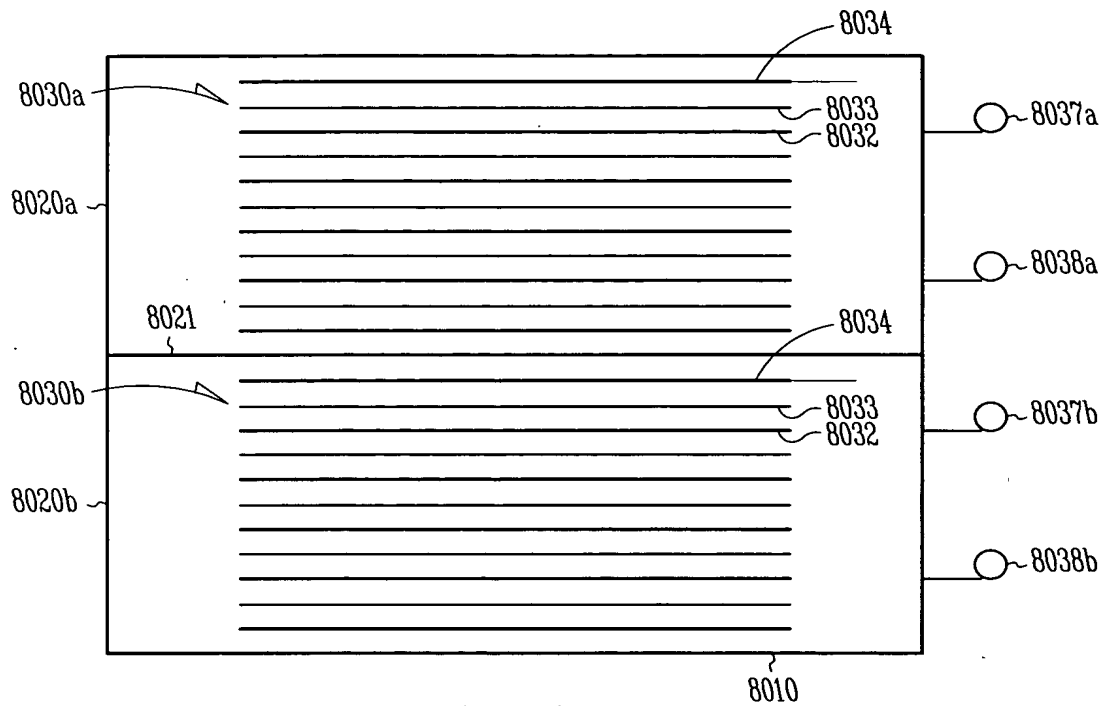


Fig.107A

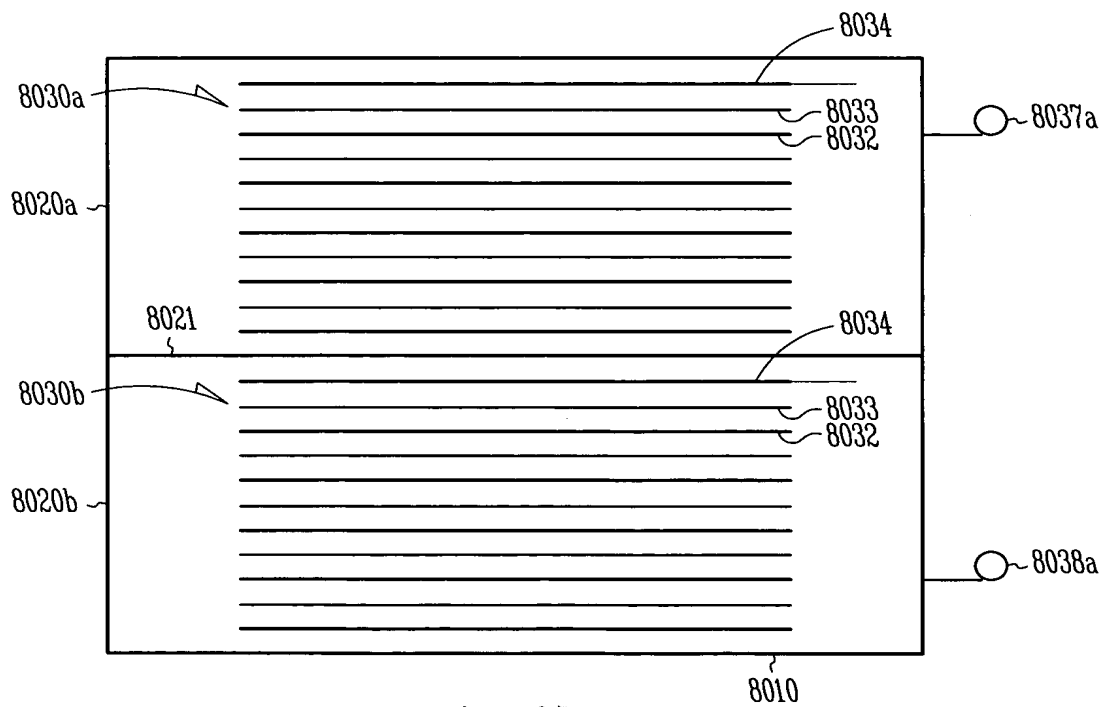


Fig.107B

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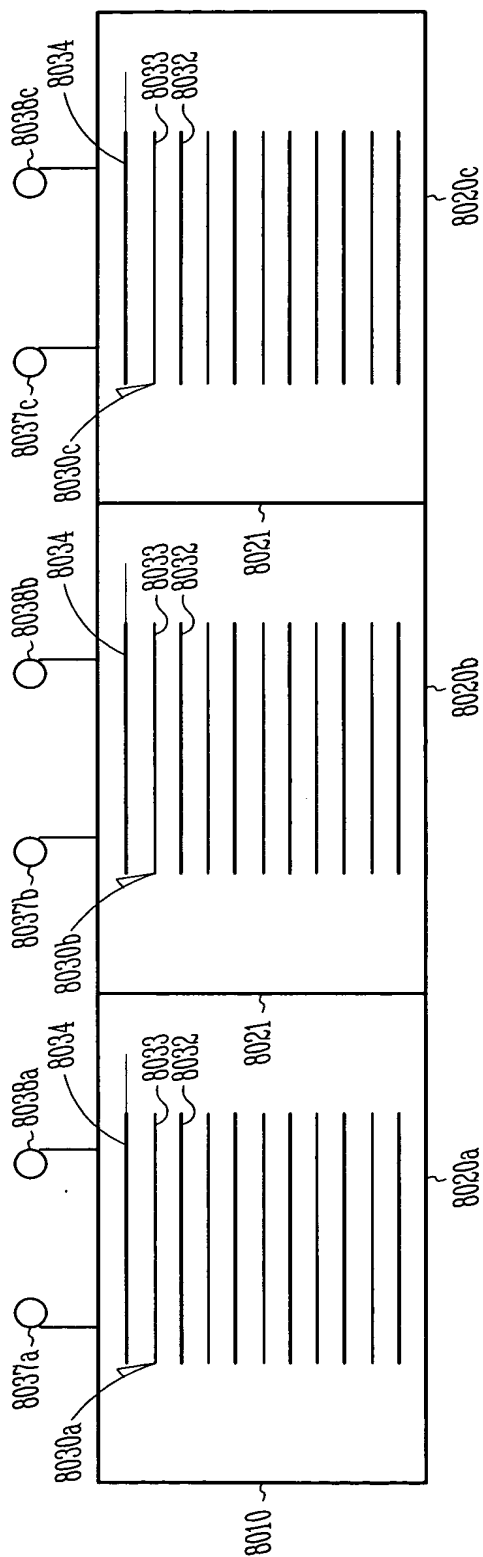


Fig.108

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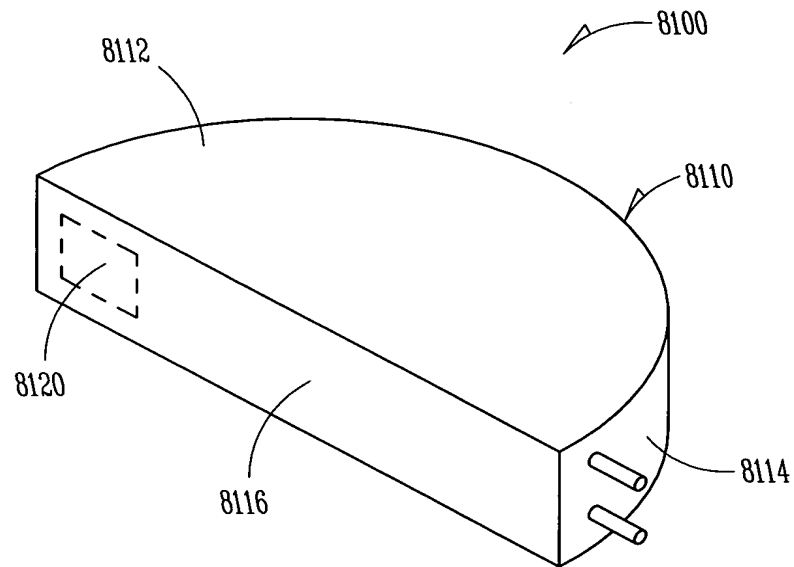


FIG. 109

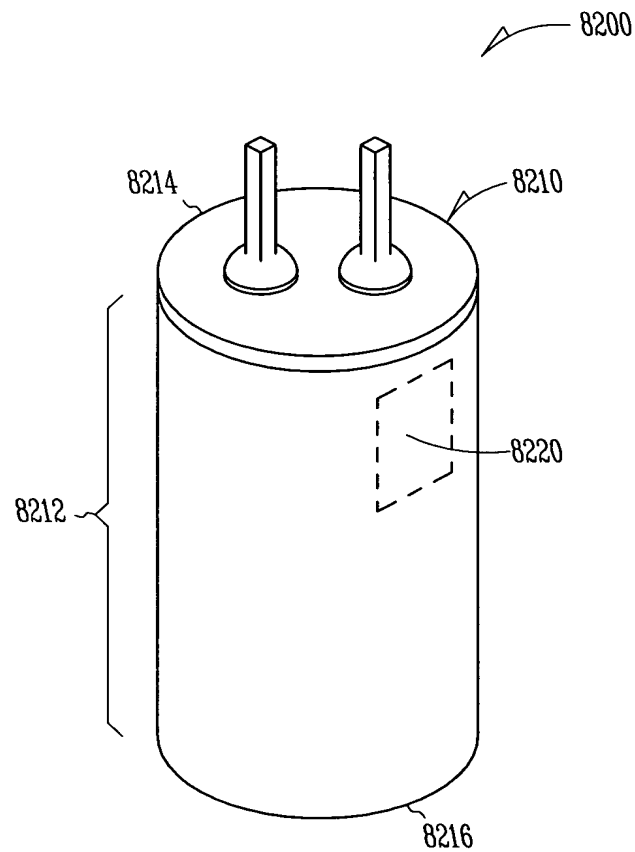


FIG. 110

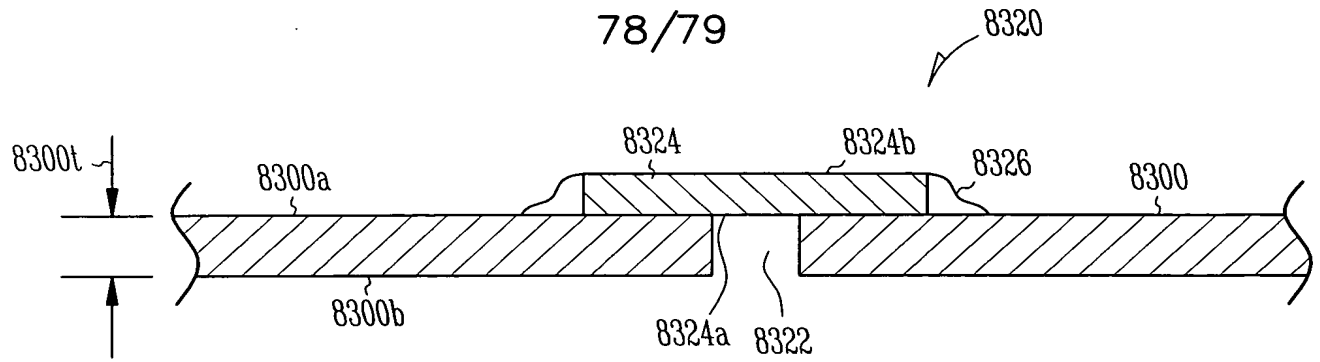


FIG. 111

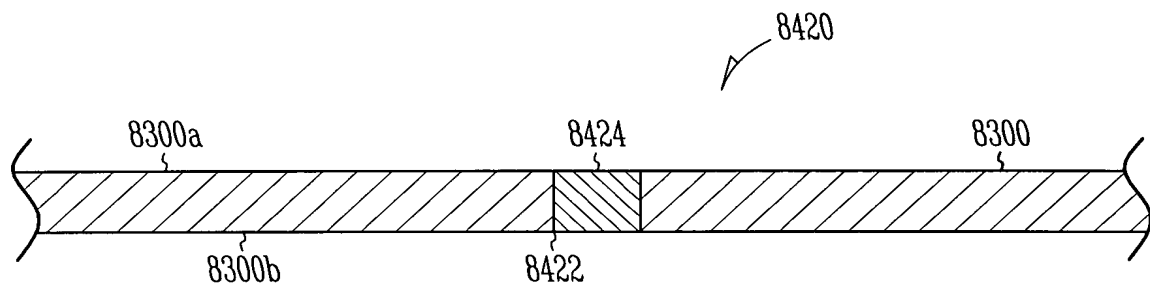


FIG. 112

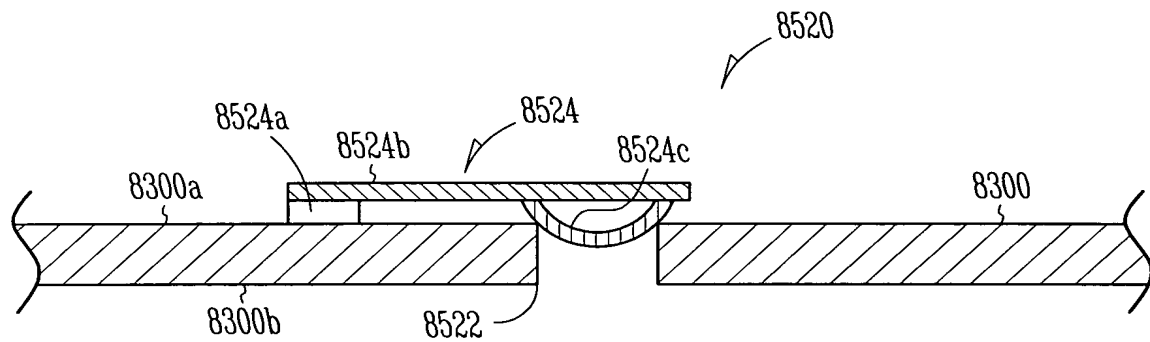


FIG. 113

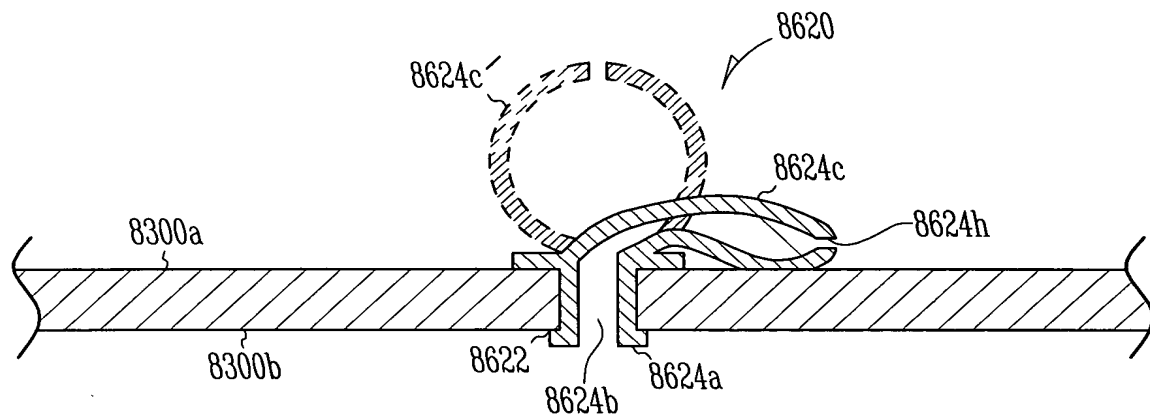


FIG. 114

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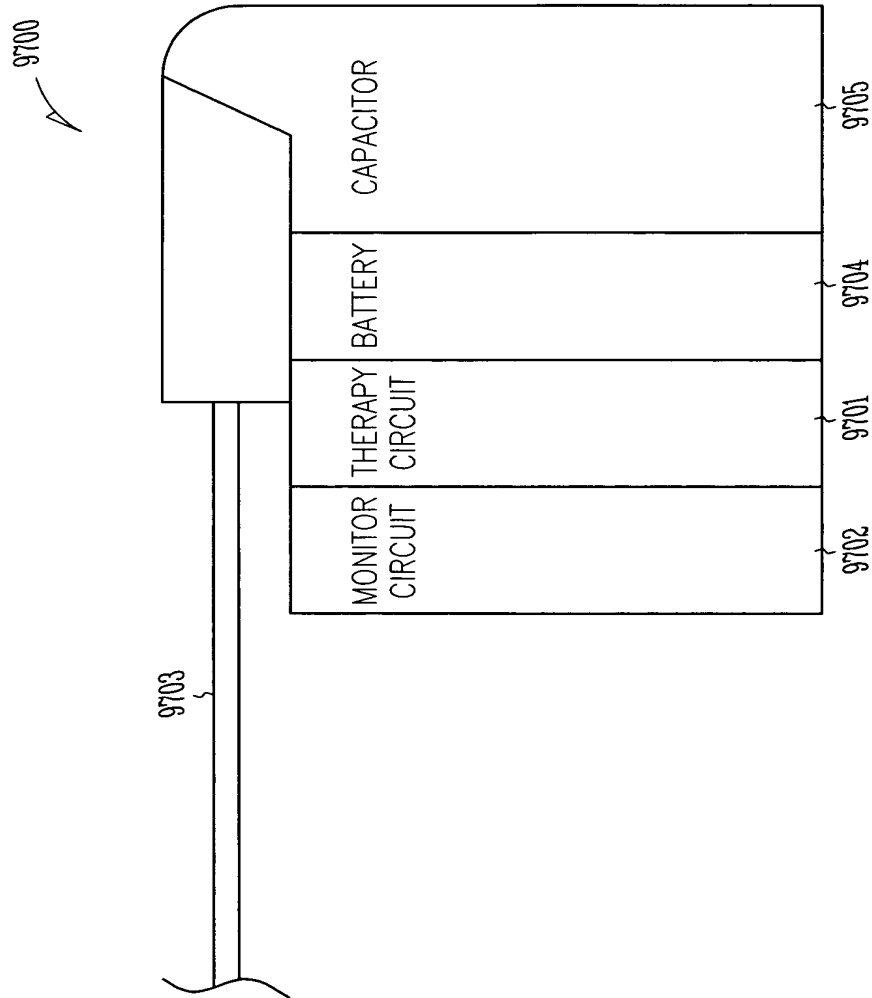


FIG. 115